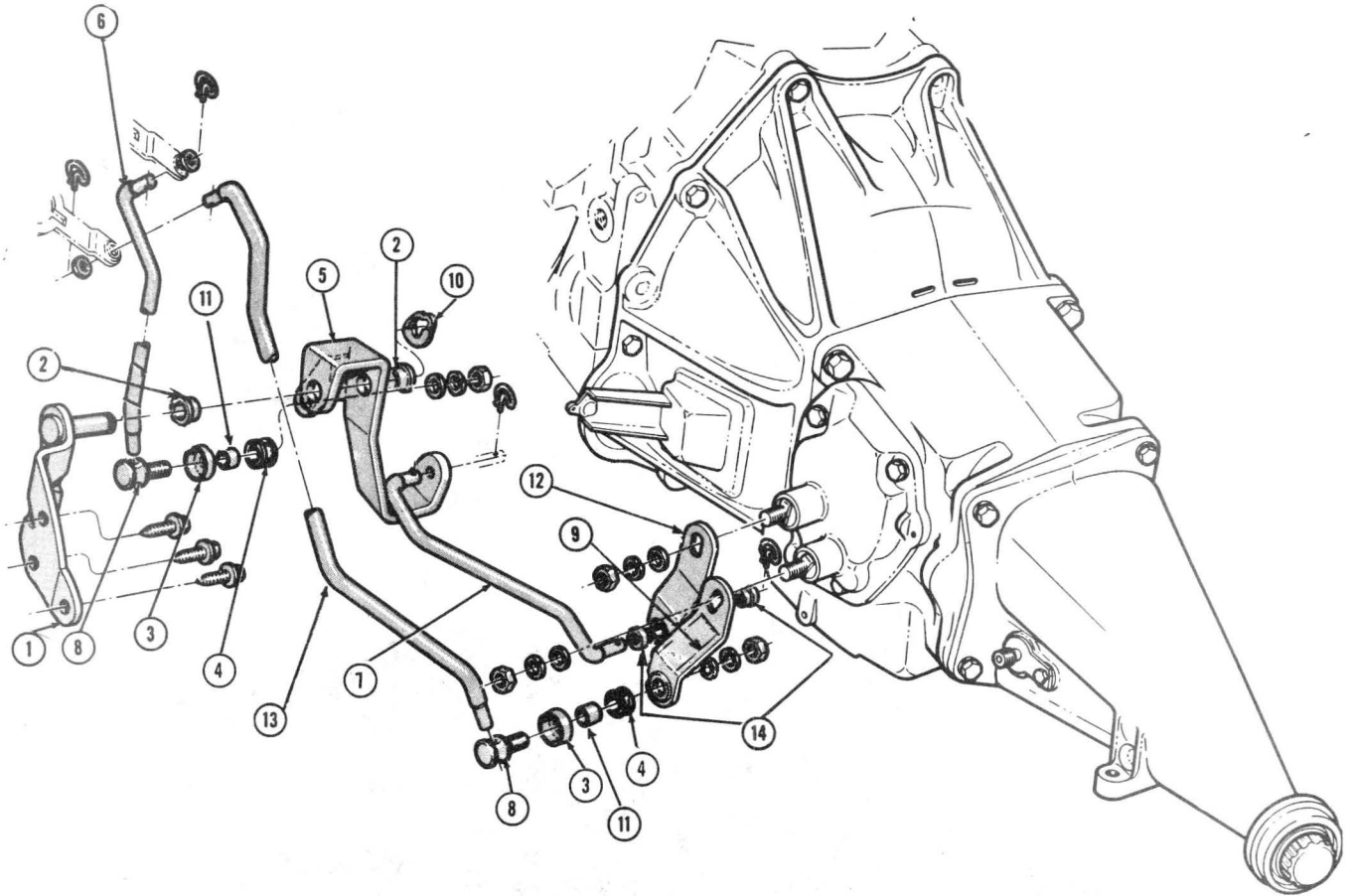


GROUP 4.000 SYNCHROMESH TRANSMISSION

ILLUSTRATION INDEX

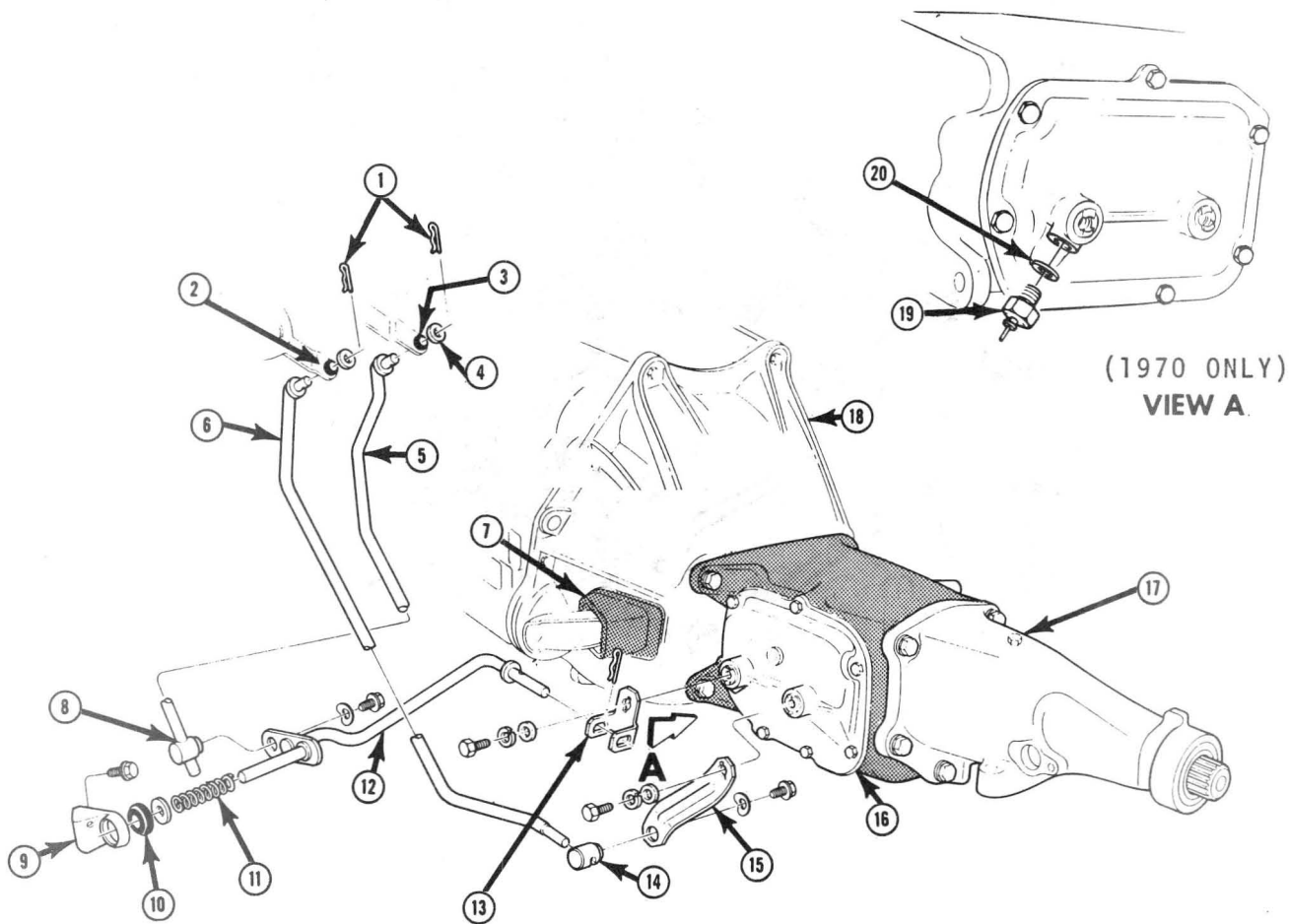
DESCRIPTION	ILL. NO.
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1964-68
3 SPEED CONTROL
(TYPICAL)

Key	Description	Group
1	Bracket, Transmission Shift Relay Lever	4.040
2	Bushing, Relay Lever to Bracket	4.042
3	Clamp, Shift Control Rods to Levers	4.037
4	Grommet, Transmission and Relay Levers	4.037
5	Lever, Shift Relay—2nd and 3rd	4.045
	1st and reverse	4.045
6	Rod, Transmission Shift Shaft to Relay	4.035

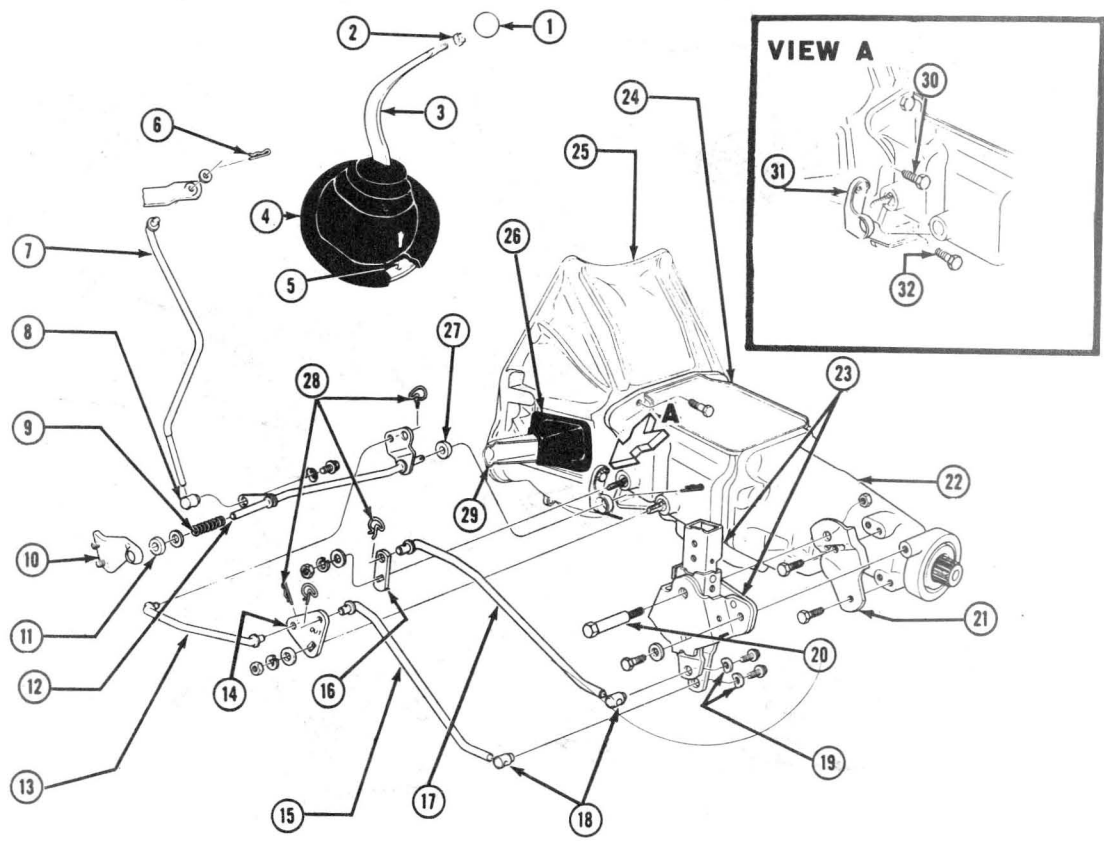
Key	Description	Group
7	Rod, Transmission Shift, 2nd and 3rd	4.035
8	Swivel, Gear Shift Control Rods to Levers	4.037
9	Lever, Transmission Shift—1st and Reverse	4.045
10	Lock, Transmission Relay Lever	4.042
11	Bushing, Gear Shift Control Rod to Lever	4.032
12	Lever, Transmission Shift—2nd and 3rd	4.045
13	Rod, Transmission Shift, 1st and reverse	4.035
14	Grommet, Transmission Control Rod to Shifter Shaft Lever	4.040



**1969 COLUMN SHIFT CONTROL LINKAGE
(TYPICAL OF 1970-73)**

Key	Description	Group
1	Retainer, Transmission Shift Rods and Equalizer Spring	4.037
2	Bushing, Transmission Shift Lever	4.032
3	Bushing, Transmission Shift Lever	4.032
4	Washer, Shift Rods To Transmission Levers	4.037
5	Rod, Transmission Shift — 2nd & 3rd	4.035
6	Rod, Transmission Shift — 1st & Rev.	4.035
7	Boot, Clutch Fork	0.797
8	Swivel, Gear Shift Control Rods To Levers	4.037
9	Bracket, Transmission Shift Equalizer To Frame	4.040
10	Bushing, Transmission Shift Equalizer Bracket	4.042

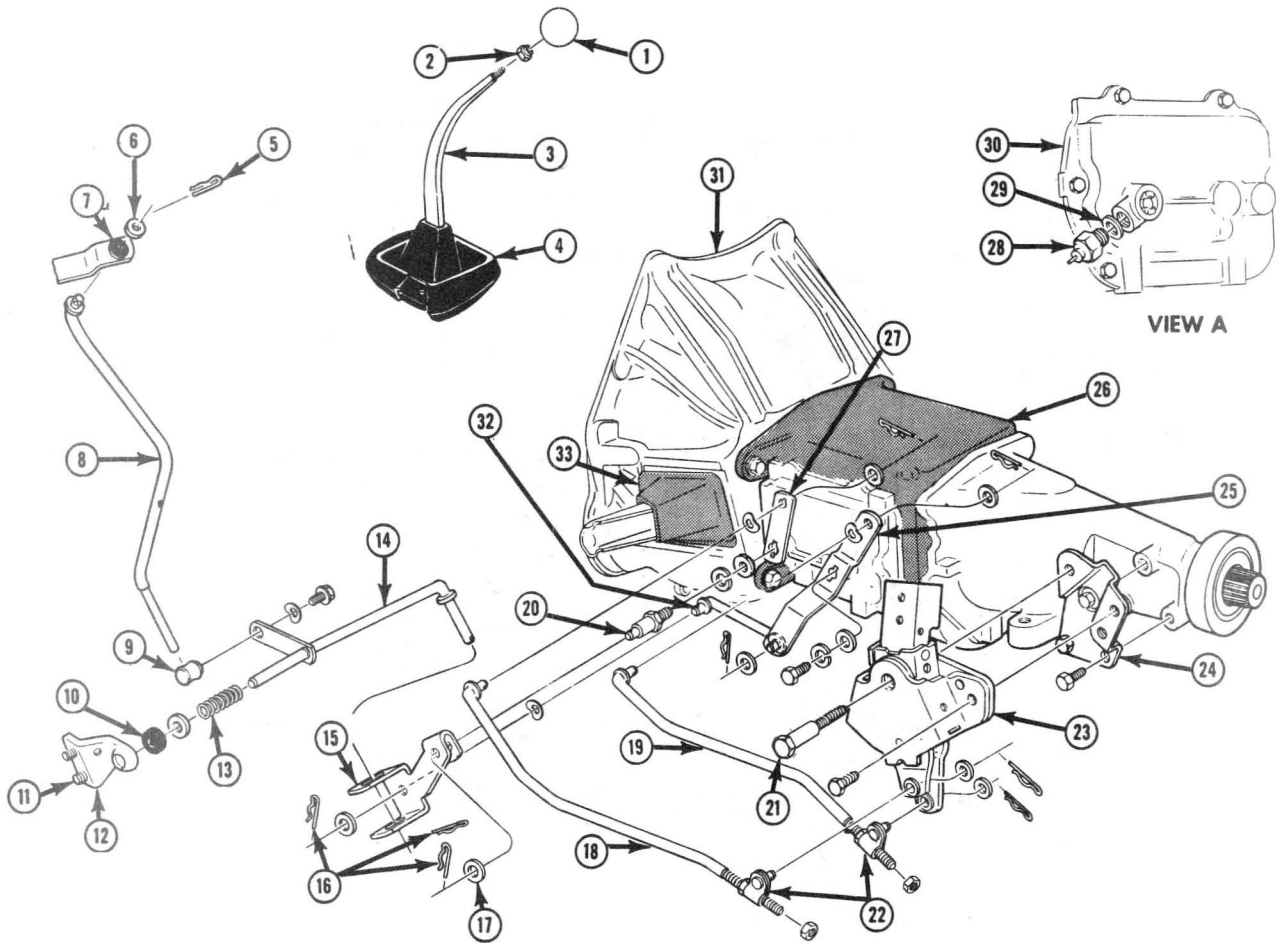
Key	Description	Group
11	Spring, Transmission Shift Lever Equalizer Shaft	4.042
12	Equalizer, Transmission Shift	4.046
13	Lever, Transmission Shift — 2nd & 3rd	4.045
14	Swivel, Gear Shift Control Rods To Levers	4.037
15	Lever, Transmission Shift — 1st & Rev.	4.045
16	Cover, Transmission Side	4.105
17	Transmission Assembly, Synchromesh	4.003
18	Housing, Flywheel	0.683
19	Switch, Transmission Control Spark	4.075
20	Gasket, Transmission Control Spark Switch To Case	4.010



1969 3 SPEED SYNCHROMESH FLOOR SHIFT CONTROL

Key	Description	Group
1	Knob, Shift Lever	4.006
2	Nut, Knob To Shift Lever	4.008
3	Lever, Transmission Shift	4.006
4	Seal, Transmission Shift Lever	4.015
5	Retainer, Transmission Control Lever Seal	4.015
6	Retainer, Transmission Shift Rods and Equalizer Spring ..	4.037
7	Rod, Transmission Control	4.035
8	Swivel, Gear Shift Control Rods To Levers	4.037
9	Spring, Transmission Shift Lever Equalizer Shaft	4.042
10	Bracket, Transmission Shift Equalizer To Frame	4.040
11	Bushing, Transmission Shift Equalizer Bracket	4.042
12	Equalizer, Transmission Shift	4.046
13	Rod, Outer Shift Lever To Equalizer	4.035
14	Lever, Transmission Shift — 1st & Rev.	4.045
15	Rod, Transmission Shift — 1st & Rev.	4.035
16	Lever, Transmission Shift — 2nd & 3rd	4.045

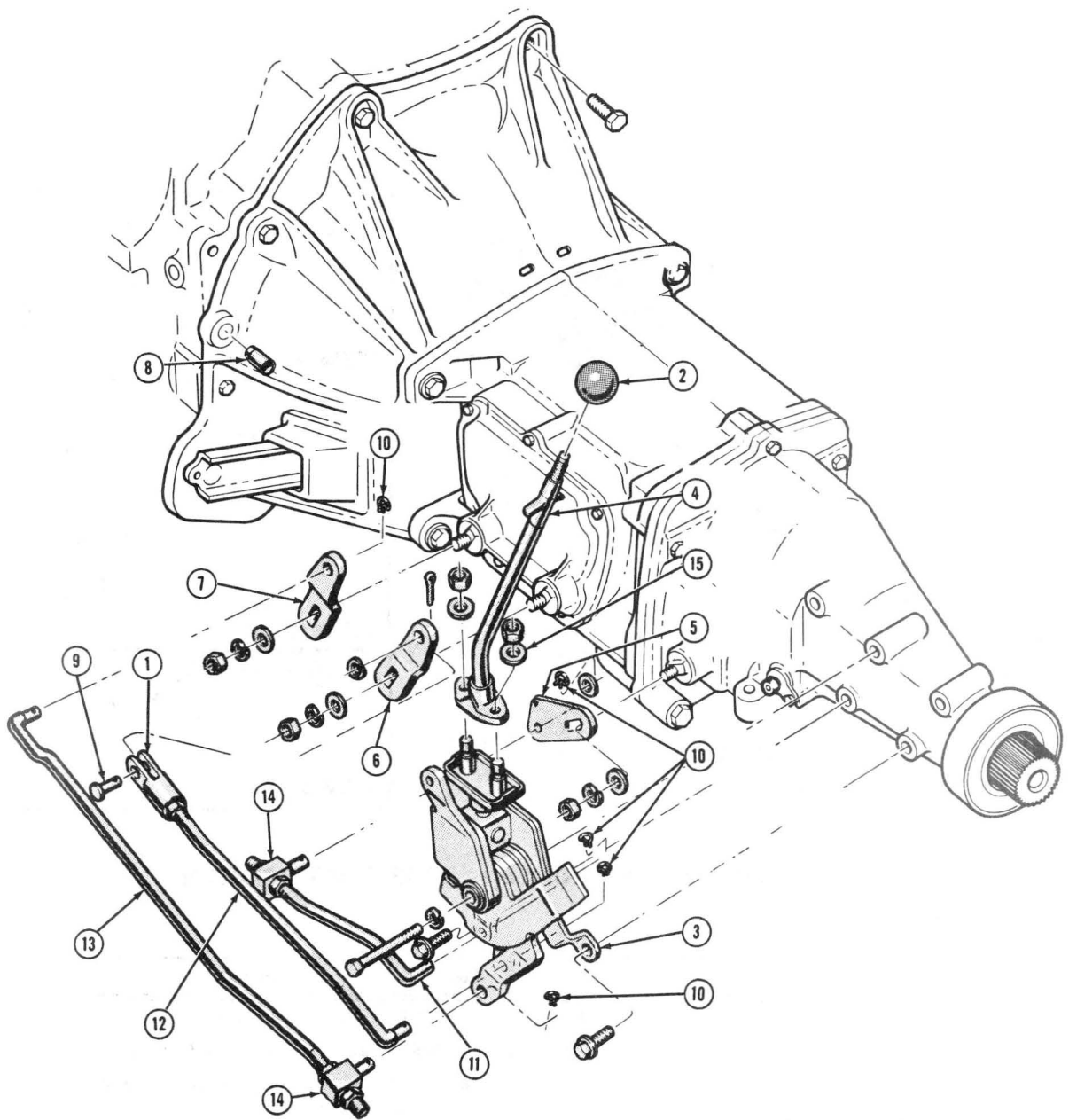
Key	Description	Group
17	Rod, Transmission Shift — 2nd & 3rd	4.035
18	Swivel, Gear Shift Control Rods To Levers	4.037
19	Washer, Shift Rods To Transmission Levers	4.037
20	Bolt, Shifter To Support — $\frac{7}{16}$ - 14 x $2\frac{3}{4}$	8.900
21	Support, Shift Assembly To Transmission	4.010
22	Extension, Transmission	4.317
23	Lever and Bracket, Transmission Control	4.004
24	Transmission Assembly, Synchromesh	4.003
25	Housing, Flywheel	0.683
26	Boot, Clutch Fork	0.797
27	Bushing, Transmission Shift Equalizer Bracket	4.042
28	Retainer, Transmission Rods	8.934
29	Fork, Clutch Release	0.795
30	Bolt — $\frac{1}{2}$ - 13 x $\frac{7}{8}$	8.900
31	Bracket, Transmission Shift Equalizer To Transmission	4.040



**1970 3/5 S.T. FLOOR SHIFT CONTROL
(TYPICAL OF 1971-72)**

Key	Description	Group
1	Knob, Shift Lever	4.006
2	Nut, Knob To Shift Lever	4.008
3	Lever, Transmission Shift	4.006
4	Seal, Transmission Shift Lever	4.015
5	Retainer, Transmission Shift Rods and Equalizer Spring ..	4.037
6	Washer, Shift Rods To Transmission Levers	4.037
7	Bushing, Transmission Shifter Lever	4.032
8	Rod, Transmission Control	4.035
9	Swivel, Gear Shift Control Rods To Levers	4.037
10	Bushing, Transmission Shift Equalizer Bracket	4.042
11	Screw, Transmission Shift Equalizer To Frame Bracket	8.900
12	Bracket, Transmission Shift Equalizer To Frame	4.040
13	Spring, Transmission Shift Lever Equalizer Shaft	4.042
14	Equalizer, Transmission Shift	4.046
15	Lever, Steering Column Lock Control Idler	4.045
16	Retainer, Transmission Shift Rods and Equalizer Spring ..	4.037
17	Washer, Shift Rods To Transmission Levers	4.037

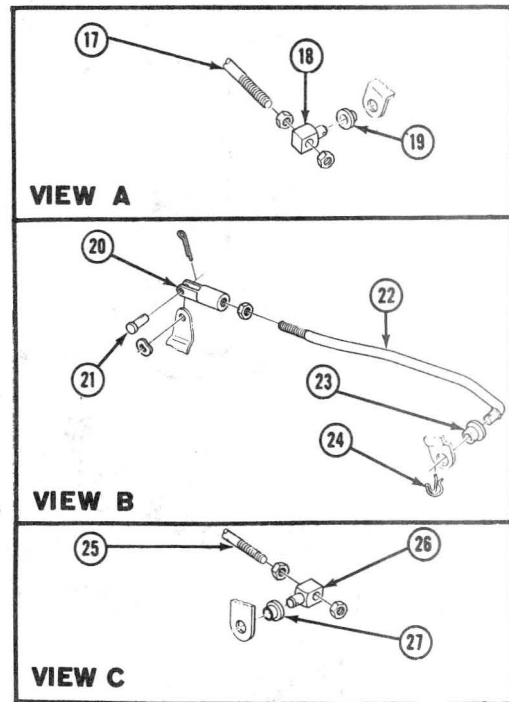
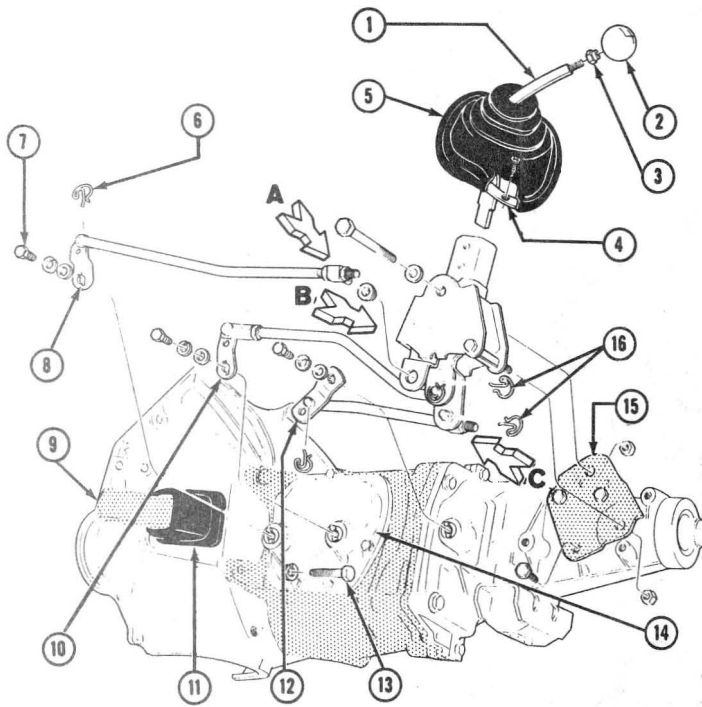
Key	Description	Group
18	Rod, Transmission Shift — 2nd & 3rd	4.035
19	Rod, Transmission Shift — 1st & Rev.	4.035
20	Stud, Transmission To Outer Shift Levers	4.046
21	Bolt, Shifter To Support	8.900
22	Trunnion and Pin, Shift Rods To Shifter	4.037
23	Lever and Bracket, Transmission Control	4.004
24	Support, Shift Assembly To Transmission	4.010
25	Lever, Transmission Shift — 1st & Rev.	4.045
26	Transmission Assembly, Synchronesh	4.003
27	Lever, Transmission Shift — 2nd & 3rd	4.045
28	Switch, Transmission Control Spark	4.075
29	Gasket, Transmission Control Spark Switch To Case	4.010
30	Cover, Transmission Side	4.105
31	Housing, Flywheel	0.683
32	Rod, Outer Shift Lever To Equalizer	4.035
33	Boot, Clutch Fork	0.797



4 SPEED TRANSMISSION CONTROL
(TYPICAL)

Key	Description	Group
1	Clevis, Transmission Control Rod	4.037
2	Knob, Shift Lever	4.006
3	Lever and Bracket, Transmission Control	4.004
4	Lever, Transmission Shift	4.006
5	Lever, Transmission Shift Reverse	4.045
6	Lever, Transmission Shift—1st and 2nd	4.045
7	Lever, Transmission Shift—3rd and 4th	4.045
8	Pin, Clutch and Flywheel Housing Aligning	0.685

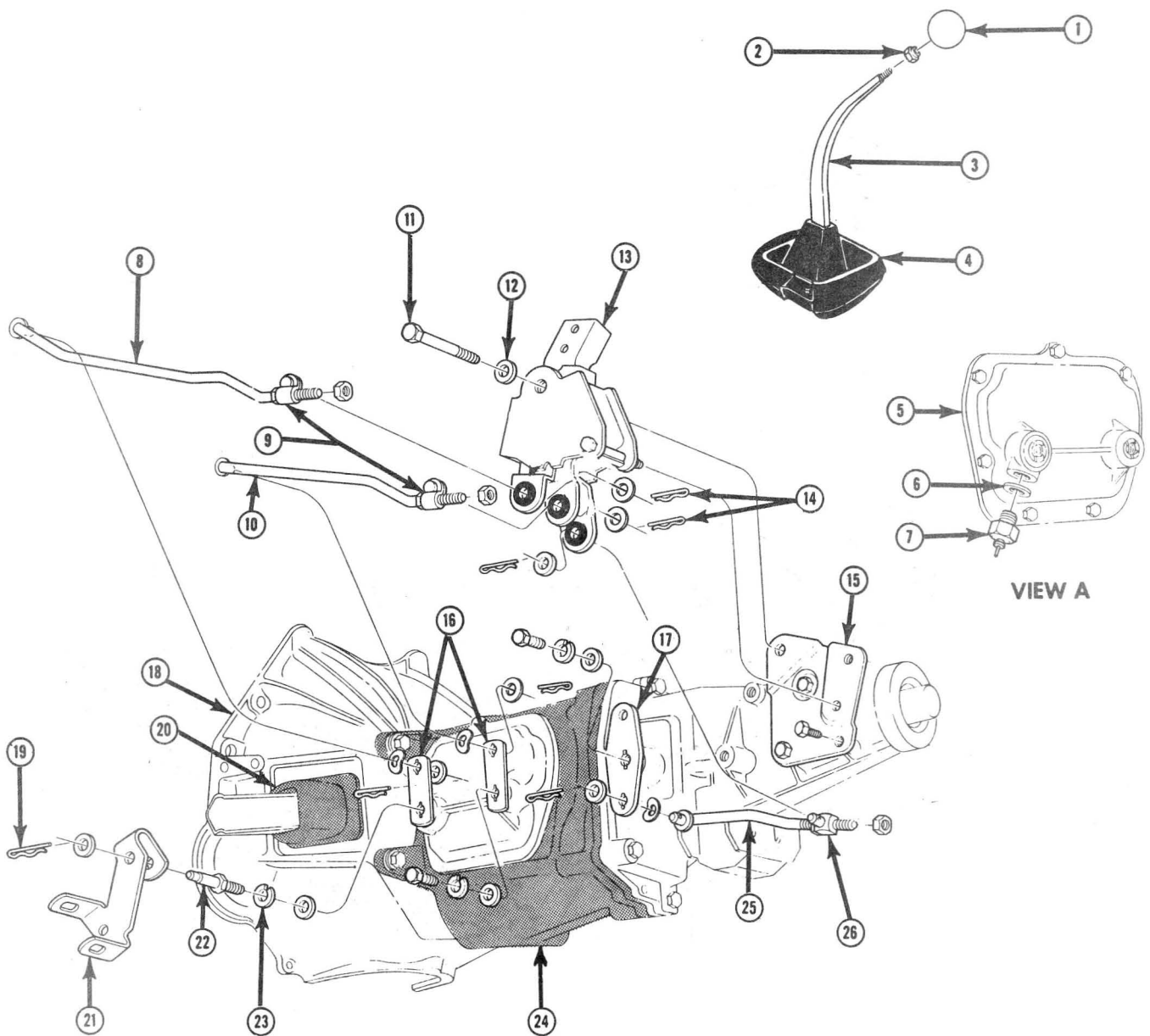
Key	Description	Group
9	Pin	S.S.
10	Retainer	
11	Rod, Transmission Shift—Reverse	4.035
12	Rod, Transmission Shift—1st and 2nd	4.035
13	Rod, Transmission Shift—3rd and 4th	4.035
14	Swivel, Gear Shift Control Rod	4.019
15	Washer, Transmission Control Lever	4.008



1969 4 SPEED SYNCHROMESH FLOOR SHIFT CONTROL

Key	Description	Group
1	Lever, Transmission Shift	4.006
2	Knob, Shift Lever	4.006
3	Nut, Knob To Shift Lever	4.008
4	Retainer, Transmission Control Lever Seal	4.015
5	Seal, Transmission Shift Lever	4.015
6	Retainer, Transmission Rods	8.934
7	Bolt — 5/8 - 16 x 3/4	8.900
8	Lever, Transmission Shift — 3rd & 4th	4.045
9	Fork, Clutch Release	0.795
10	Lever, Transmission Shift — 1st & 2nd	4.045
11	Boot, Clutch Fork	0.797
12	Lever, Transmission Shift — Rev.	4.045
13	Bolt — 1/2 - 13 x 1 1/4	8.900
14	Cover, Transmission Side	4.105
15	Support, Shift Assembly To Transmission	4.010

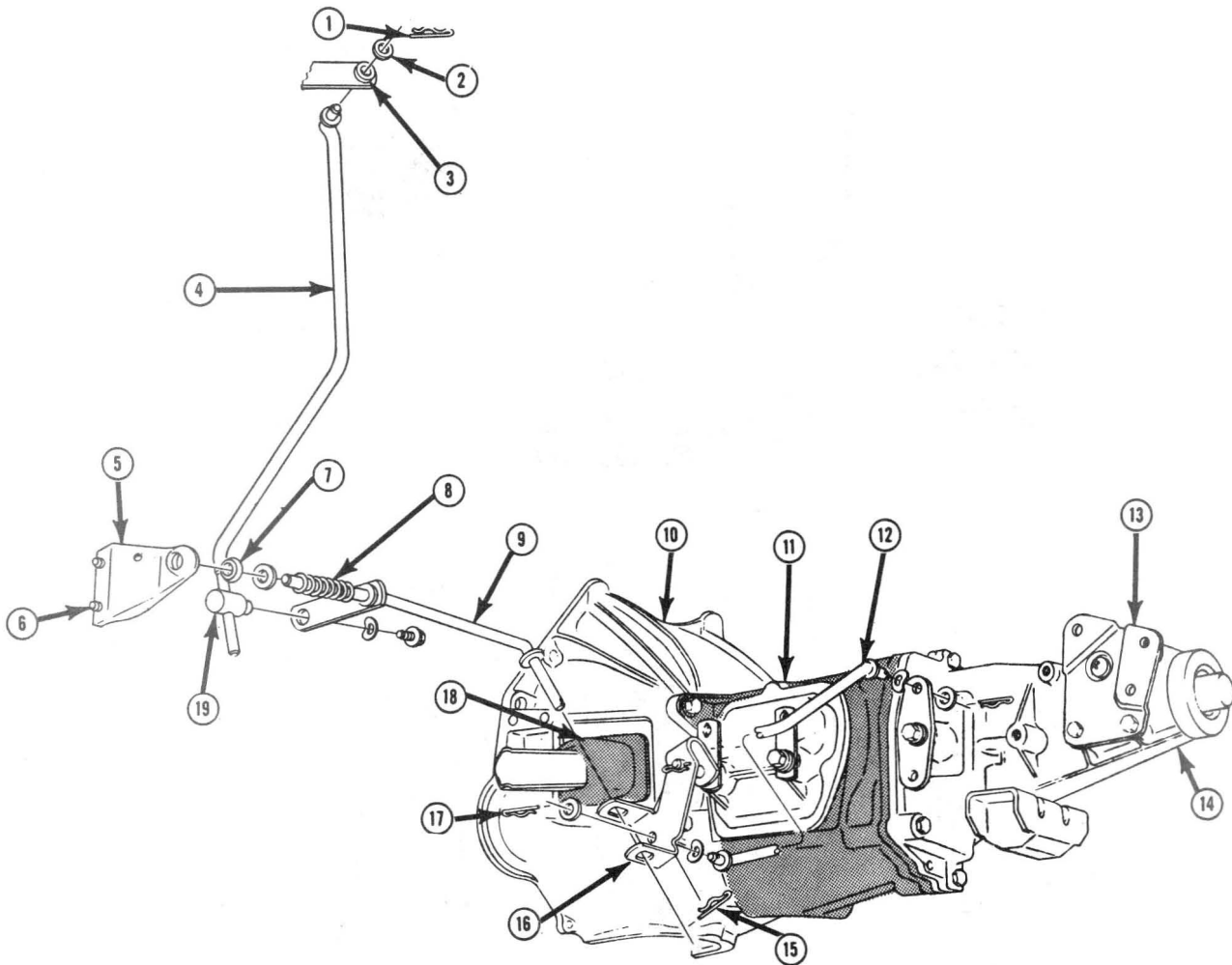
Key	Description	Group
16	Retainer, Transmission Rods	8.934
17	Rod, Transmission Shift — 3rd & 4th	4.035
18	Swivel, Transmission Shift Rods To Equalizer and Shift Lever	4.037
19	Bushing, Transmission Shift Rods To Control Levers	4.037
20	Clevis, Transmission Control Rod	4.037
21	Pin, Clevis	8.940
22	Rod, Transmission Shift — 1st & 2nd	4.035
23	Bushing, Transmission Shift Rods To Control Levers	4.037
24	Retainer, Transmission Rods	8.934
25	Rod, Transmission Shift — Rev.	4.035
26	Swivel, Transmission Shift Rods To Equalizer and Shift Lever	4.037
27	Bushing, Transmission Shift Rods To Control Levers	4.037



1970 4/S S.T. FLOOR SHIFT CONTROL
TYPICAL OF 1971-72

Key	Description	Group
1	Knob, Shift Lever	4.006
2	Nut, Knob To Shift Lever	4.008
3	Lever, Transmission Shift	4.006
4	Seal, Transmission Shift Lever	4.015
5	Cover, Transmission Side	4.105
6	Gasket, Transmission Control Spark Switch	4.010
7	Switch, Transmission Control Spark	4.075
8	Rod, Transmission Shift — 3rd & 4th	4.035
9	Trunnion and Pin, Shift Rods To Shifter	4.037
10	Rod, Transmission Shift — 1st & 2nd	4.035
11	Bolt, Shifter To Support	8.900
12	Washer, Shifter To Support Bolt	8.900
13	Lever and Bracket, Transmission Control	4.004
14	Retainer, Transmission Shift Rods and Equalizer Spring	4.037

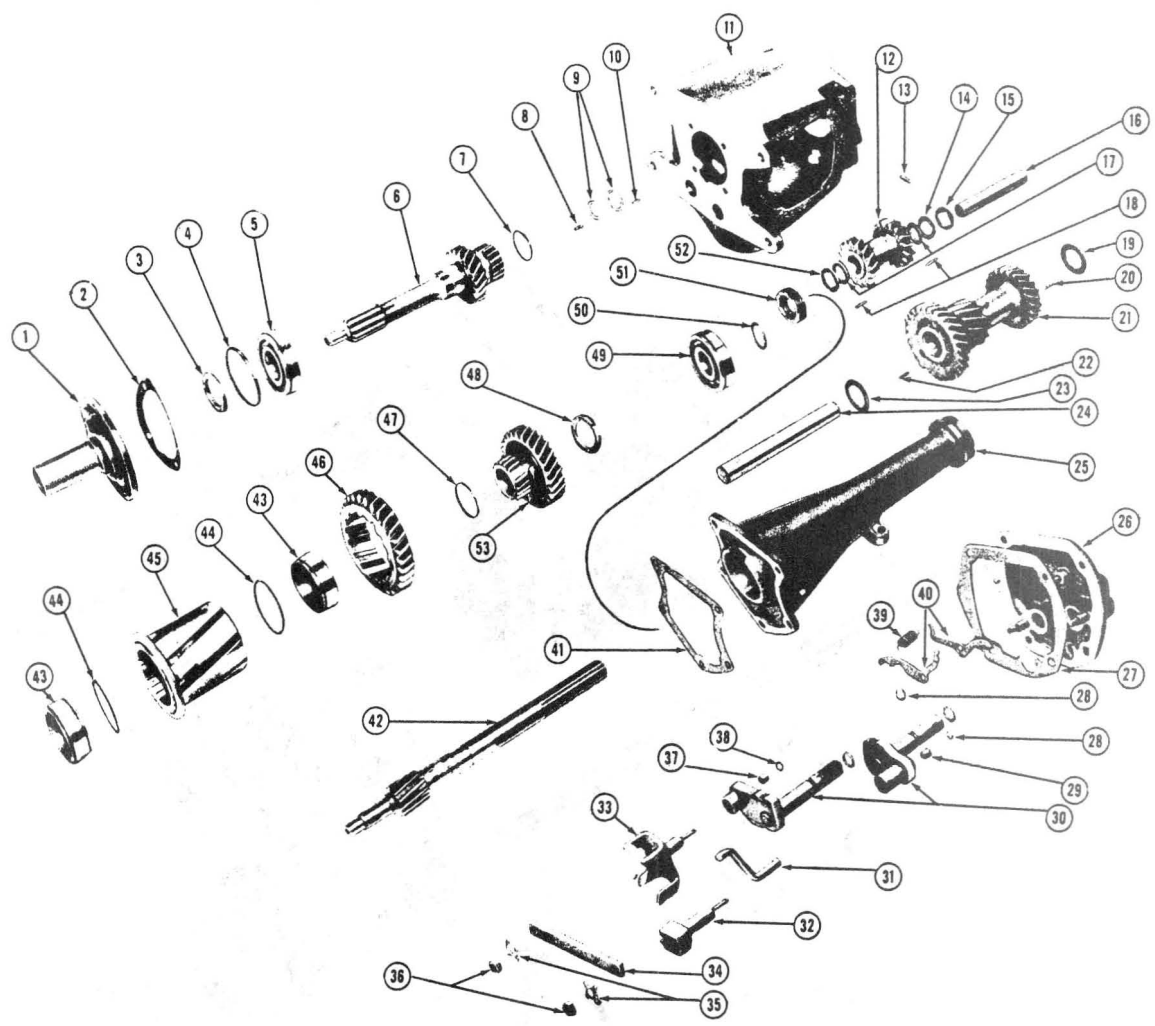
Key	Description	Group
15	Support, Shift Assembly To Transmission	4.010
16	Lever, Transmission Shift — 1st - 2nd - 3rd - 4th	4.045
17	Lever, Transmission Shift — Rev.	4.045
18	Housing, Flywheel	0.683
19	Retainer, Transmission Shift Rods and Equalizer Spring ..	4.037
20	Boot, Clutch Fork	0.797
21	Lever, Steering Column Lock Control Idler	4.045
22	Stud, Transmission To Outer Shift Levers	4.046
23	Lock Washer, Stud To Lever	8.900
24	Transmission Assembly, Synchronesh	4.003
25	Rod, Transmission Shift — Rev.	4.035
26	Swivel, Transmission Shift Rods To Equalizer and Shift Lever	4.037



**1970 4/S S.T. BACK DRIVE LINKAGE
TYPICAL OF 1971-72**

Key	Description	Group
1	Retainer, Transmission Shift Rods and Equalizer Spring	4.037
2	Washer, Shift Rods to Transmission Levers	4.037
3	Bushing, Transmission Shift Lever	4.032
4	Rod Transmission Control	4.035
5	Bracket, Transmission Shift Equalizer To Frame	4.040
6	Screw, Transmission Shift Equalizer To Frame Bracket	8.900
7	Bushing, Transmission Shift Equalizer Bracket	4.042
8	Spring, Transmission Shift Lever Equalizer Shaft	4.042
9	Equalizer, Transmission Shift	4.046
10	Housing, Flywheel	0.683

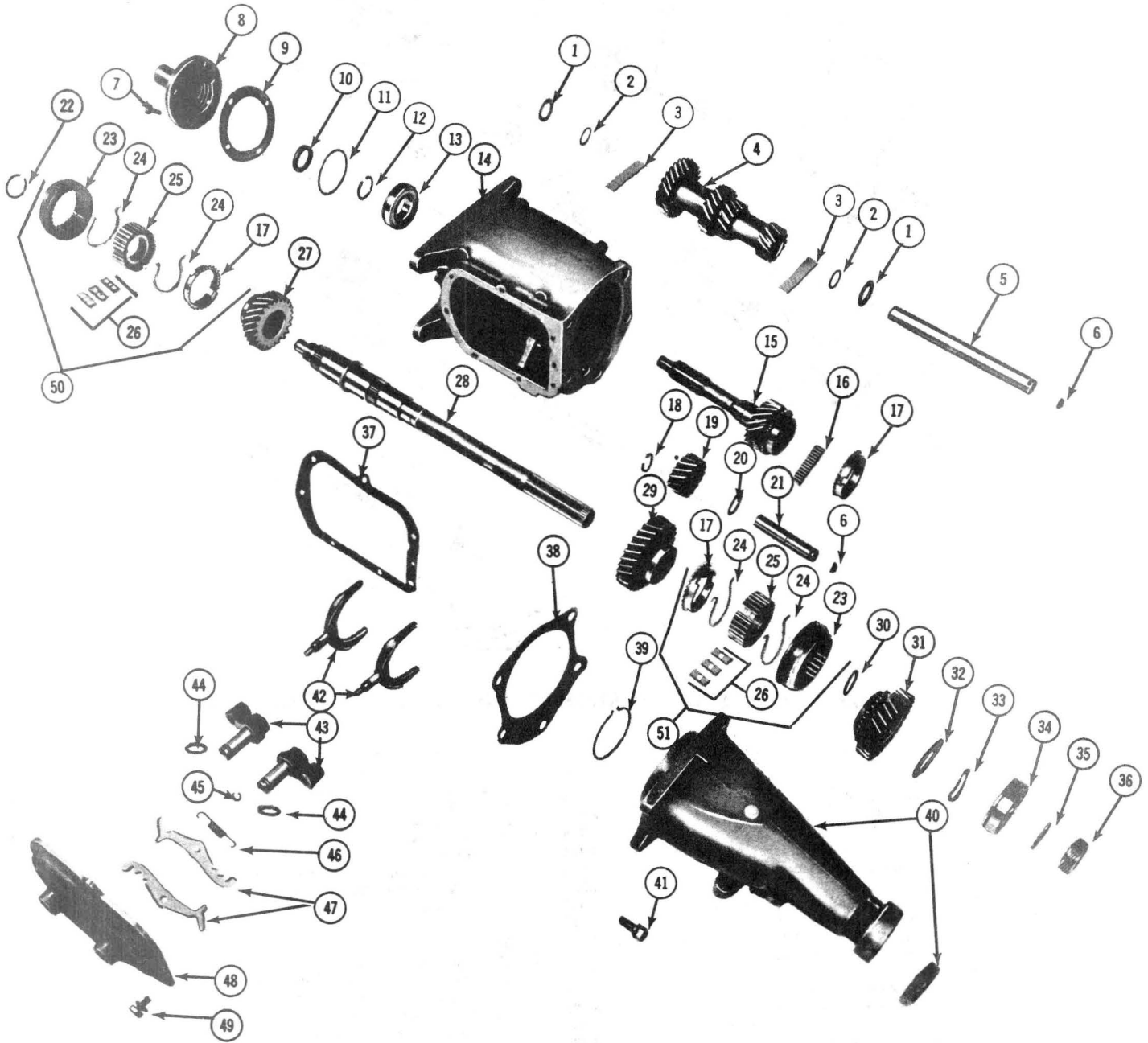
Key	Description	Group
11	Cover, Transmission Side	4.105
12	Rod, Steering Column Lock	4.035
13	Support, Shift Assembly To Transmission	4.010
14	Transmission Assembly, Synchromesh	4.003
15	Retainer, Transmission Shift Rods and Equalizer Spring ..	4.037
16	Lever, Steering Column Lock Control Idler	4.045
17	Retainer, Transmission Shift Rods and Equalizer Spring	4.037
18	Boot, Clutch Fork	0.797
19	Swivel, Gear Shift Control Rods To Levers	4.037



1964-65 3-SPEED SYNCHROMESH TRANSMISSION — COLUMN SHIFT

Key	Description	Group
1	Retainer, Clutch Gear Bearing	4.356
2	Gasket, Clutch Gear Bearing Retainer	4.358
3	Seal, Clutch Bearing Oil	4.354
4	Ring, Transmission Clutch Gear Bearing	4.376
5	Bearing, Transmission Clutch Gear	4.355
6	Gear, Transmission Clutch	4.351
7	Spring, Transmission Synchronizer Energizing	4.413
8	Bearing, Transmission Mainshaft—Front	4.352
9	Spacer, Transmission Mainshaft Roller	4.352
10	Bearing, Transmission Mainshaft—Rear	4.352
11	Case, Transmission	4.103
12	Gear, Transmission Reverse Idler	4.430
13	Lock, Transmission Reverse Idler Shaft	4.435
14	Bearing, Transmission Counter Gear Thrust	4.437
15	Washer, Reverse Idler Gear Thrust	4.437
16	Shaft, Transmission Reverse Idler Gear	4.433
17	Washer, Reverse Idler Gear Thrust	4.437
18	Bearing, Reverse Idler Gear Roller	4.430
19	Washer, Transmission Thrust	4.423
20	Roller, Countershaft Bearing	4.422
21	Gear, Transmission Counter	4.421
22	Bearing, Transmission Counter Gear	4.422
23	Washer, Transmission Thrust—Counter Gear	4.423
24	Countershaft, Transmission	4.428
25	Extension, Transmission	4.317
26	Cover, Transmission Side	4.105
27	Gasket, Transmission Cover	4.109

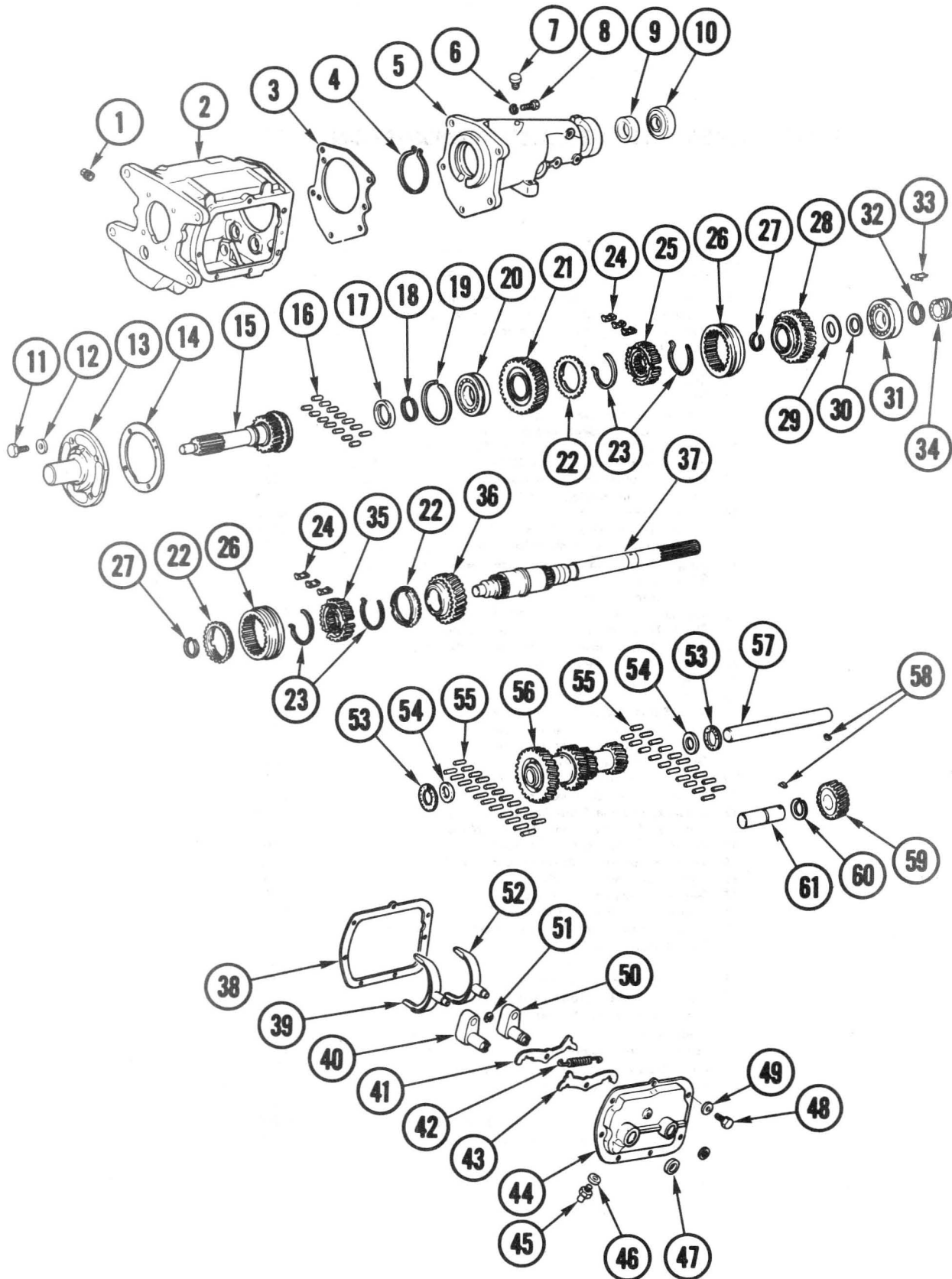
Key	Description	Group
28	Ring, 1/4"	S.S.
29	Roller, Shifter Fork	4.307
30	Shaft Assembly, Transmission	4.309
31	Interlock, Shifter	4.097
32	Fork, Transmission Shifter—2nd and 3rd	4.303
33	Fork, Transmission Shifter—1st and reverse	4.303
34	Retainer, Shifter Interlock	4.107
35	Lock, Shifter	4.107
36	Nut, Shifter Interlock Retainer Attaching	S.S.
37	Roller, Shifter Fork	4.307
38	Washer, Transmission Shifter Fork	4.303
39	Spring, Transmission Cam Detent	4.105
40	Cam, Transmission Detent	4.311
41	Gasket, Transmission Extension	4.318
42	Shaft, Transmission Main Drive	4.403
43	Ring, Transmission Synchronizer	4.383
44	Ring, Transmission Synchronizer Retaining	4.383
45	Clutch and Synchronizer, Transmission	4.380
46	Gear, Transmission—1st and reverse	4.417
47	Spring, Transmission Synchronizer Energizing	4.413
48	Washer, Second Speed Gear Thrust	4.398
49	Bearing, Transmission Mainshaft	4.408
50	Ring, Transmission Mainshaft Assembly Rear Retainer	4.412
51	Gear, Speedometer Drive	4.343
52	Washer, Reverse Idler Gear Thrust	4.437
53	Gear, Transmission Second Speed	4.395



1966-67 3-SPEED SYNCHROMESH TRANSMISSION — COLUMN SHIFT

1966-67 3-SPEED SYNCHROMESH TRANSMISSION — COLUMN SHIFT

Key	Description	Group
1	Washer, Transmission Thrust—Counter Gear	4.423
2	Washer, Transmission Thrust—Counter Gear Bearing	4.423
3	Bearing, Transmission Counter Gear	4.422
4	Gear, Transmission Counter	4.421
5	Countershaft, Transmission	4.428
6	Key	S.S.
7	Bolt	S.S.
8	Retainer, Clutch Gear Bearing	4.356
9	Gasket, Clutch Gear Bearing Retainer	4.358
10	Seal, Transmission Clutch Gear Bearing Oil	4.354
11	Ring, Transmission Clutch Gear Bearing—Locating	4.376
12	Ring, Transmission Clutch Gear Bearing—Retaining	4.376
13	Bearing, Transmission Clutch Gear	4.355
14	Case, Transmission	4.103
15	Gear, Transmission Clutch	4.351
16	Roller, Transmission Mainshaft Bearing	4.352
17	Ring, Transmission Synchronizer—Blocking	4.383
18	Snap Ring	S.S.
19	Gear, Transmission Reverse Idler	4.430
20	Washer, Transmission Reverse Idler Gear Thrust	4.437
21	Shaft, Transmission Reverse Idler Gear	4.433
22	Ring, Transmission Synchronizer—Retaining	4.383
23	Synchronizer, Transmission	4.380
24	Snap, Ring	N.S.S.
25	Hub	N.S.S.
26	Key, Transmission Synchronizer	4.384
27	Gear, Transmission Second Speed	4.395
28	Shaft, Transmission Main Drive	4.403
29	Gear, Transmission First	4.417
30	Ring, Transmission Synchronizer Retaining	4.383
31	Gear, Transmission Reverse	4.417
32	Washer, Reverse Gear Thrust	4.419
33	Washer, Reverse Gear Thrust—Wave	4.419
34	Bearing, Transmission Mainshaft	4.408
35	Ring, Transmission Rear Bearing Locating	4.412
36	Gear, Speedometer Drive	4.343
37	Gasket, Transmission Cover	4.109
38	Gasket, Transmission Extension	4.318
39	Ring, Transmission Mainshaft Assembly Rear Retainer	4.412
40	Extension, Transmission	4.317
41	Bolt	S.S.
42	Fork, Transmission Shifter	4.303
43	Shaft Assembly, Transmission	4.309
44	Seal, Transmission Shifter Shaft	4.313
45	Snap Ring	S.S.
46	Spring, Transmission Detent Cam	4.311
47	Cam, Transmission Detent	4.311
48	Cover, Transmission Side	4.105
49	Bolt	S.S.
50	Synchronizer, Transmission—2nd and 3rd	4.380
51	Synchronizer, Transmission—1st and reverse	4.380

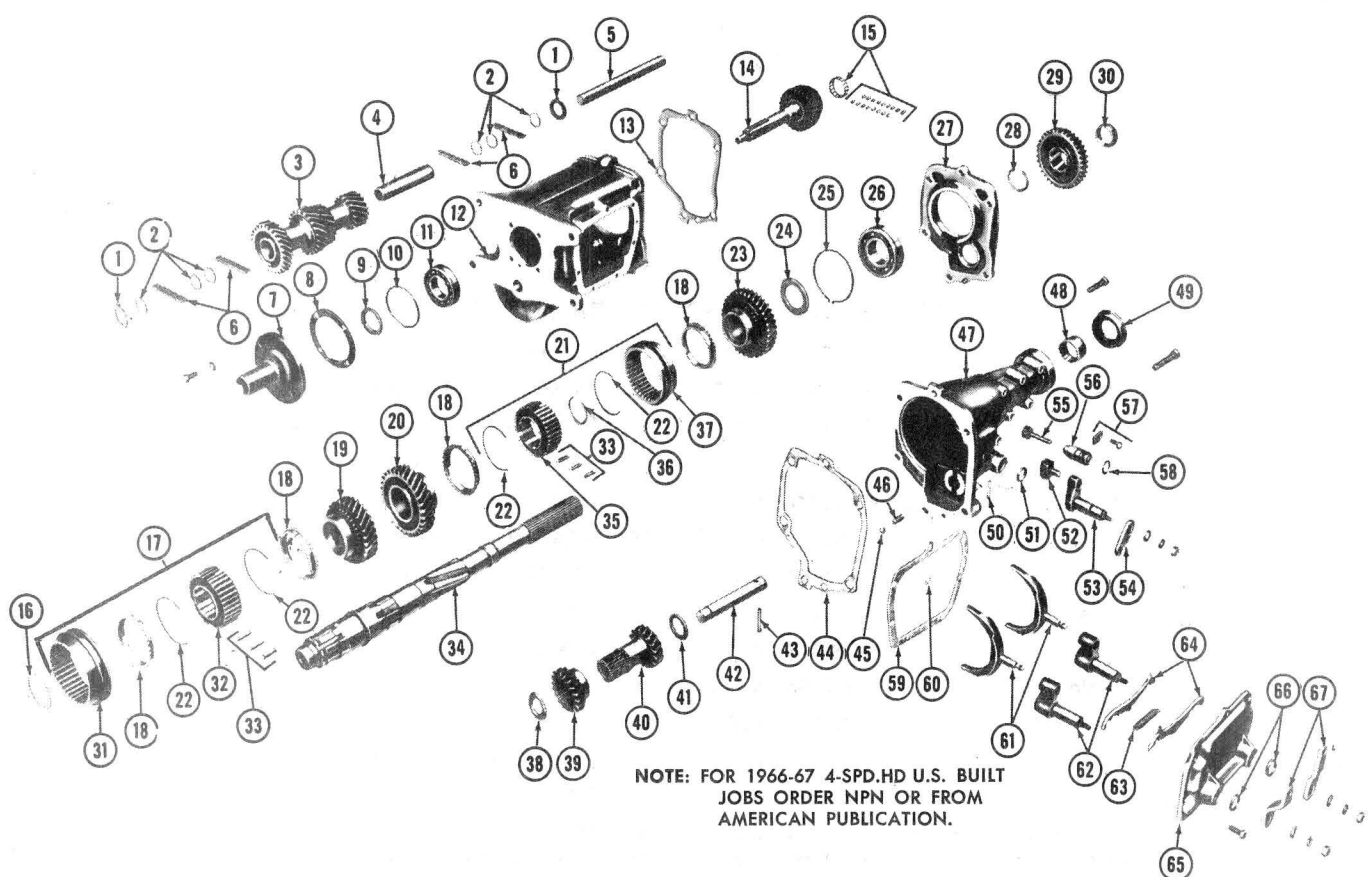


1976 SAGINAW 3-SPEED TRANSMISSION



1976 SAGINAW 3-SPEED TRANSMISSION

1. PLUG	S.S.	8.971	31. BEARING, Mainshaft Rear	725756	4.408
2. CASE ASM., Transmission	See Data	4.103	32. RING, Rear Bearing Locating	3707174	4.412
3. GASKET, Extension	3876752	4.318	33. CLIP, Speedo Drive Gear Ret.	6261781	4.345
4. RING, Gear Brng. Locating	3707174	4.412	34. GEAR, Speedo Drive	See Data	4.343
5. EXTENSION ASM., Trans. Rear	14002528	4.317	35. HUB, Synchronizer (Part of Item #26)	—	N.S.
6. WASHER, Lock (5/16")	S.S.	8.931	36. GEAR, 2nd Speed	3859019	4.395
7. VENT, Case	3738462	4.317	37. SHAFT, Main Drive	3915014	4.403
8. BOLT, Hex. (5/16"—14 x 1 1/8")	S.S.	8.900	38. GASKET, Case Cover	3858990	4.109
9. BUSHING, Extension	6260048	4.319	39. FORK, Shift 1st, Rev., 2nd & 3rd	3858997	4.303
10. SEAL ASM., Extension Oil	3932255	4.318	40. SHAFT ASM., 2nd and 3rd Shift	3952649	4.309
11. BOLT, Hex. (5/8"—18 x 3/4")	S.S.	8.900	41. CAM, Detent	346399	4.311
12. WASHER, Lock (5/16")	S.S.	8.931	42. SPRING, Detent Cam	3831718	4.311
13. RETAINER ASM., Clutch Gear Brng.	3859032	4.356	43. CAM, Detent	346399	4.311
14. GASKET, Main Drive Gear Brng. Ret.	3916113	4.358	44. COVER	338287	4.105
15. GEAR, Main Drive (Clutch) ..	See Data	4.351	45. SWITCH, Clutch Neutral Start	6258273	4.054
16. ROLLER, Clutch Gear	3743449	4.352	46. GASKET, Safety Switch	—	N.S.
17. SEAL, Clutch Gear Brng. Oil	3987936	4.354	47. SEAL, Shifter Shaft	3831716	4.107
18. RING, Clutch Gear Brng. Ret.	3709351	4.376	48. BOLT, Hex. (5/16"—18 x 3/4")	S.S.	8.900
19. RING, Clutch Gear Brng. Locating	590849	4.376	49. WASHER, Lock (5/16")	S.S.	8.931
20. BEARING, Clutch Gear	907929	4.355	50. SHAFT ASM., 1st and Reverse	3932234	4.309
21. GEAR, 1st Sliding	3859014	4.417	51. RING, Retaining (5/16")	S.S.	8.934
Rev. Sliding	3859015	4.417	52. FORK, 1st, Rev., 2nd and 3rd	3858997	4.303
22. RING, Synch. Blocking	3859027	4.383	53. WASHER, Counter Gear Shaft		
23. SPRING, Synchronizing First and			Retaining	3859006	4.423
Reverse	368055	4.413	54. WASHER, Counter Gear Thrust	3869940	4.423
24. KEY, Synchronizing	3871250	4.384	55. BEARING, Counter Gear Roller	435847	4.422
25. HUB, Synchronizer (Part of Item #26)	—	N.S.	56. GEAR ASM., Countershaft	3859951	4.421
26. SYNCHRONIZER ASM., Trans.			57. COUNTER SHAFT	3859005	4.428
(Incl. Items #23, 24, 25, 35)	3924766	4.380	58. KEY, Woodruff (1/8" x 5/8")	S.S.	8.960
27. RING, Synch. Ret.	3859025	4.384	59. GEAR, Reverse Idler (w/Bushings)	3859007	4.430
28. GEAR, Reverse	3859015	4.417	60. RING, External Retaining	S.S.	8.934
29. WASHER, Reverse Gear Thrust (Flat)	3869940	4.419	61. SHAFT, Reverse Idler Gear	3998253	4.433
30. WASHER, Reverse Gear Thrust					
(Wavey)	3854595	4.419			

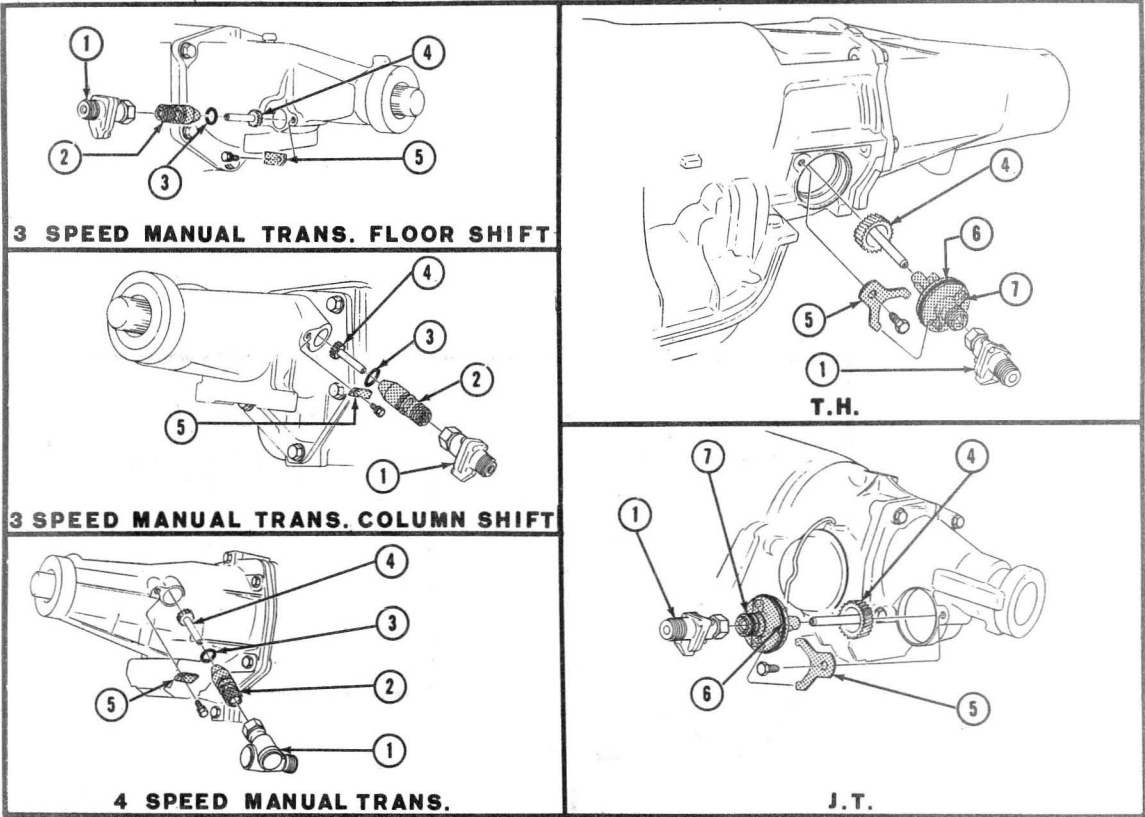


NOTE: FOR 1966-67 4-SPD.HD U.S. BUILT
JOBS ORDER NPN OR FROM
AMERICAN PUBLICATION.

4 SPEED SYNCHROMESH TRANSMISSION (TYPICAL)

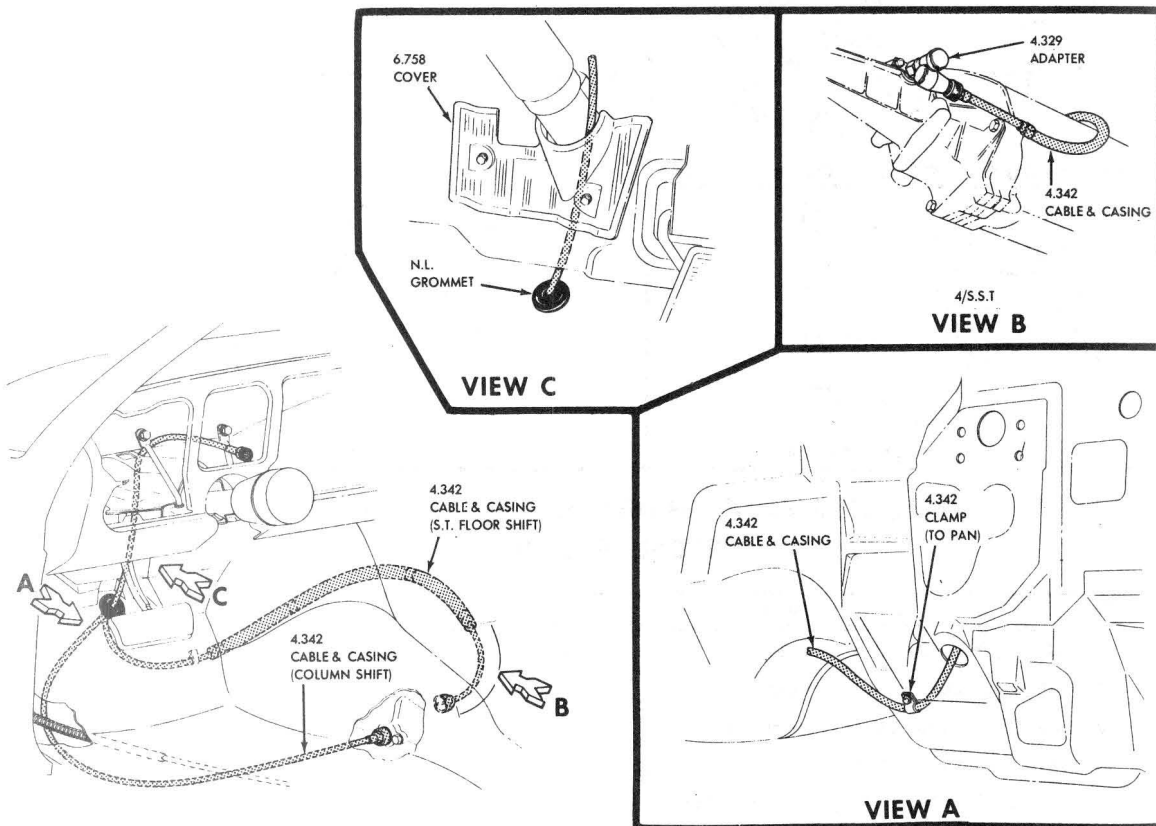
Key	Description	Group
1	Washer, Transmission Thrust—Counter Gear	4.423
2	Washer, Countershaft Bearing Spacer	4.422
3	Gear, Transmission Counter	4.421
4	Spacer, Countershaft Bearing	4.422
5	Countershaft, Transmission	4.428
6	Bearing, Transmission Counter Gear	4.422
7	Retainer, Clutch Gear Bearing	4.356
8	Gasket, Transmission Clutch Gear Bearing Retainer	4.358
9	Nut, Clutch Gear Bearing Retainer	4.357
10	Ring, Transmission Clutch Gear Bearing	4.376
11	Bearing, Transmission Clutch Gear	4.355
12	Case, Transmission—First	4.103
13	Gasket, Transmission Rear Bearing Retainer	4.318
14	Gear, Transmission Clutch	4.351
15	Bearing, Transmission Mainshaft Front	4.352
16	Ring, Transmission Synchronizer Retainer	4.383
17	Synchronizer, Transmission	4.380
18	Ring, Transmission Synchronizer—Blocking	4.383
19	Gear, Transmission—3rd speed	4.415
20	Gear, Transmission—2nd speed	4.395
21	Synchronizer, Transmission	4.380
22	Spring, Transmission Synchronizer Energizing	4.413
23	Gear, Transmission	4.417
24	Washer, First Speed Gear Thrust	4.419
25	Ring, Transmission Rear Bearing Locating	4.412
26	Bearing, Transmission Mainshaft Rear	4.408
27	Retainer, Transmission Rear Bearing	4.317
28	Ring, Transmission Rear Bearing Retainer Snap	4.412
29	Gear, Transmission—Reverse	4.417
30	Gear, Speedometer Drive	4.343
31	Sleeve, Transmission Gear	N.S.S.
32	Hub—Serviced as part of key no. 17	N.S.S.
33	Plate, Transmission Synchronizer	4.384
34	Shaft, Transmission Main Drive	4.403

Key	Description	Group
35	Hub—Serviced as part of key no. 21	N.S.S.
36	Ring, Transmission Synchronizer	4.383
37	Hub—Serviced as part of key no. 21	N.S.S.
38	Washer, Transmission Reverse Idler Gear Thrust—Front	4.437
39	Gear, Transmission Reverse Idler—Front	4.430
40	Gear, Transmission Reverse Idler—Rear	4.430
41	Washer, Transmission Reverse Idler Gear Thrust—Rear	4.437
42	Shaft, Transmission Reverse Idler Gear	4.433
43	Pin, Reverse Idler Shaft Locking	4.302
44	Gasket, Transmission Rear Bearing Retainer	4.318
45	Ball	S.S.
46	Spring, Transmission Reverse Detent Ball	4.311
47	Extension, Transmission	4.317
48	Bushing, Transmission Extension	4.319
49	Seal, Transmission Extension Oil	4.318
50	Pin	S.S.
51	Seal, Transmission Shifter Shaft—"O" Ring	4.313
52	Fork, Transmission Shifter	4.303
53	Shaft, Transmission Reverse Shifter	4.309
54	Lever, Transmission Shift	4.045
55	Gear, Speedometer Driven	4.337
56	Fitting, Speedometer Driven Gear	4.338
57	Retainer, Speedometer Driven Gear Fitting	4.338
58	Seal, Speedometer Driven Gear Fitting	4.338
59	Gasket, Transmission Cover	4.109
60	Ring	S.S.
61	Fork, Transmission Shifter	4.303
62	Shaft, Transmission Shifter	4.309
63	Spring, Transmission Detent Cam	4.311
64	Cam, Transmission Detent	4.311
65	Cover, Transmission Side	4.105
66	Seal, Transmission Shifter Shaft	4.107
67	Lever, Transmission Shift	4.045



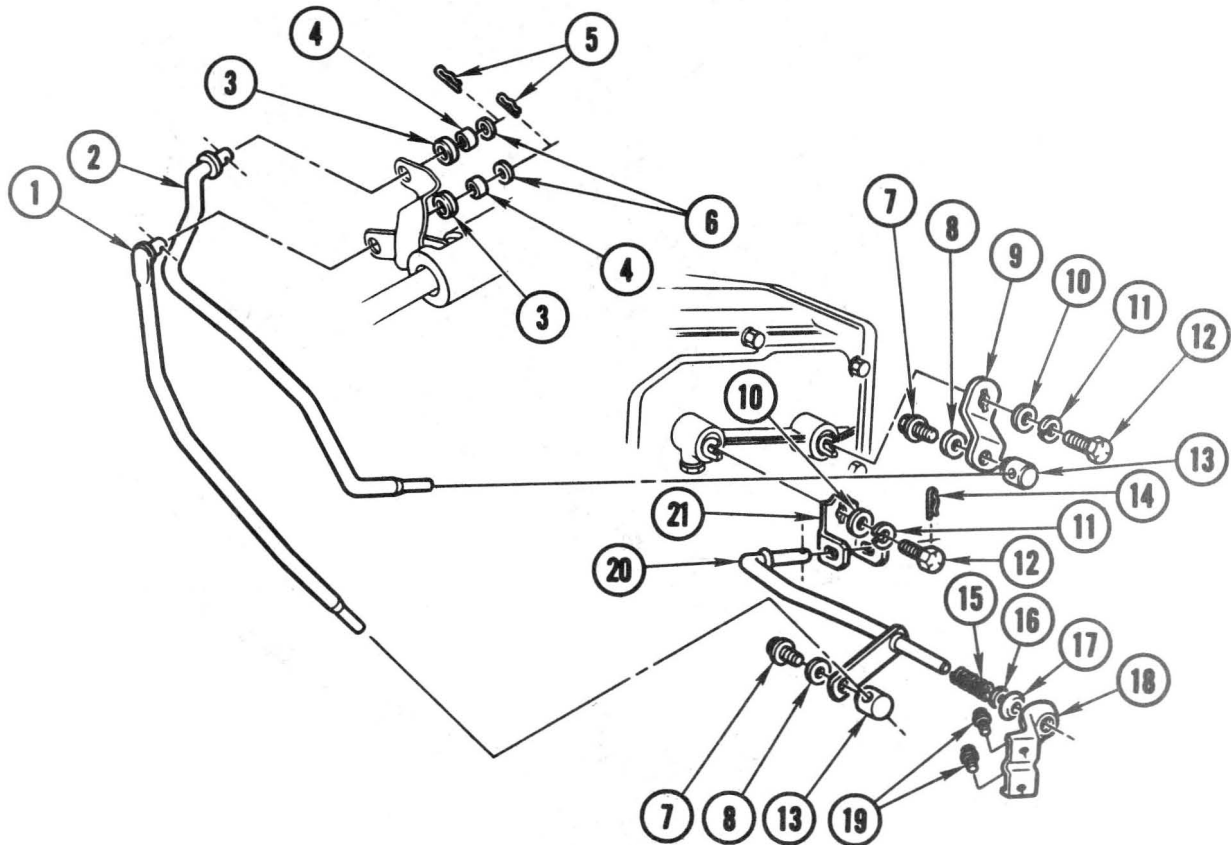
**1969 SPEEDOMETER DRIVEN GEAR & ADAPTER
(TYPICAL 1971-72)**

Key	Description	Group
1	Adapter, Speedometer Driven Gear	4.337
2	Fitting, Speedometer Driven Gear	4.338
3	Seal, Speedometer Driven Gear Fitting	4.338
4	Gear, Speedometer Driven	4.337
5	Retainer, Speedometer Driven Gear Fitting	4.338
6	Seal, Speedometer Sleeve To Transmission Case	4.338
7	Seal and Sleeve, Speedometer Driven Gear	4.338



1968 F-85 SPEEDOMETER CABLE ROUTING

(TYPICAL OF 1969 thru 1973)



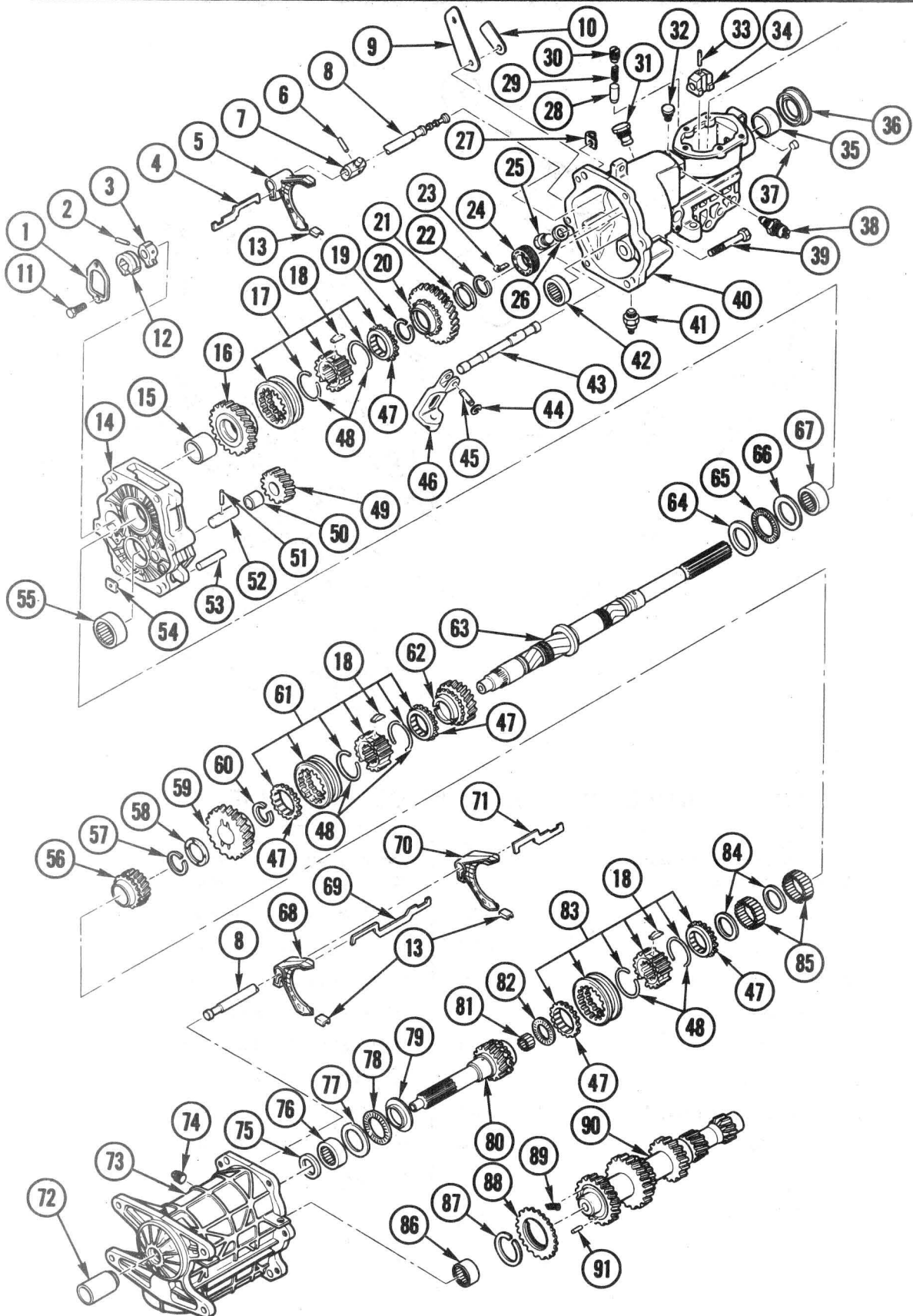
1976 3-SPD. MANUAL TRANSMISSION COLUMN SHIFT LOWER CONTROLS

Key	Description	Group
1	ROD, Shift Control (2nd & 3rd)	4.035
2	ROD, Shift Control (1st & Reverse)	4.035
3	BUSHING, Control Rod to Shift Lever	4.037
4	SLEEVE, Control Rod Shift Lever	4.037
5	RETAINER, Control Rod	4.037
6	WASHER, Control Rod	4.037
7	SCREW, Shift Lever to Rod	4.037
8	WASHER, Control Rod or Shift Lever	4.037
9	LEVER, Shift (1st & Reverse)	4.045
10	WASHER (3/8")	8.929
11	LOCKWASHER (3/8")	8.931

Key	Description	Group
12	BOLT, Shift Lever to Trans. (3/8"—16 x 3/4")	8.900
13	CLAMP, Shift Control Rod	4.037
14	RETAINER, Equalizer Lever	4.037
15	SPRING, Shift Equalizer Lever	4.042
16	WASHER, Shift Equalizer Lever	8.929
17	BUSHING, Shift Equalizer Lever	4.046
18	BRACKET, Shift Equalizer Mtg.	4.040
19	SCREW, Mtg. Brkt. (5/16"—12 x 7/8")	8.977
20	LEVER & SHAFT ASM., Shift Equalizer	4.046
21	LEVER, Shift (2nd & 3rd)	4.045

GM

F85
OLDSMOBILE
PARTS CATALOGUE



1976 5 SPEED MANUAL TRANSMISSION



F85
OLDSMOBILE

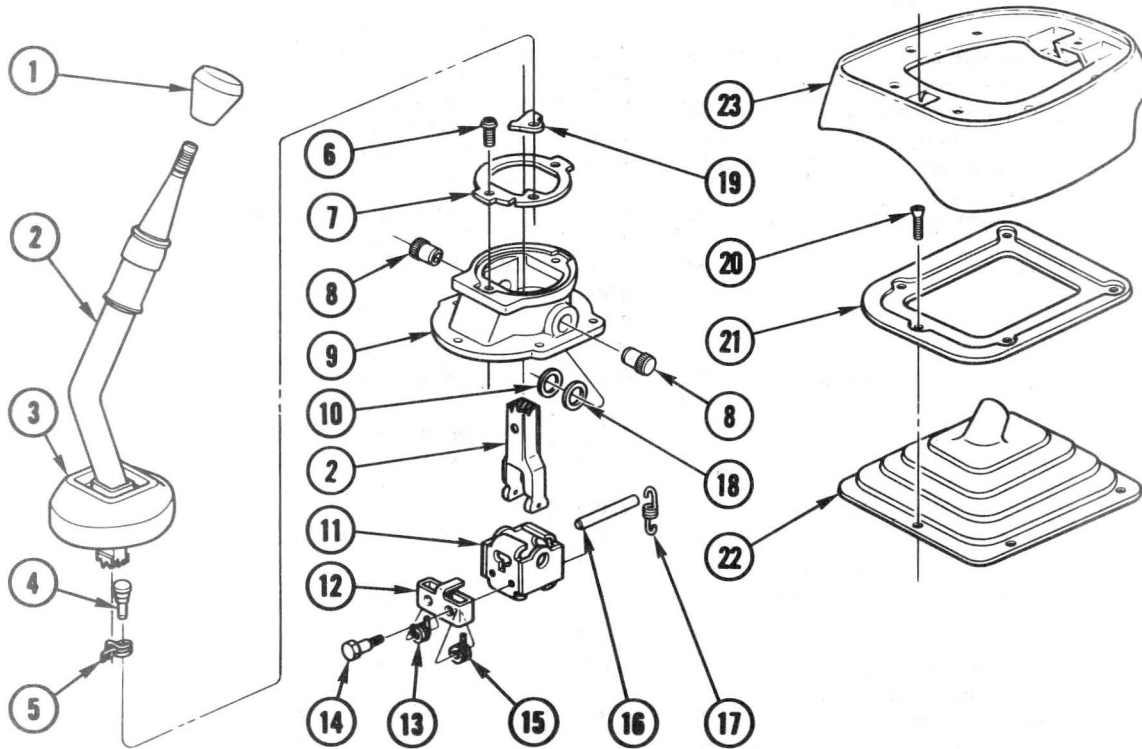
PARTS CATALOGUE

1976 5 SPD. BORG-WARNER TRANSMISSION

Key	Description	Part No.	Group	Key	Description	Part No.	Group
1	PLATE, Selector Arm Retaining	361157	4.302	51	PIN, Reverse Idler Shaft (3/16-1)	S.S.	8.939
2	PIN, Selector Arm Spring (3/16-7/8)	S.S.	8.939	52	SHAFT, Reverse Idler	458428	4.433
3	ARM, Rail End Selector	NLA	4.302	53	PIN, Locater		N.S.
4	LINK, Shift Fork 1st and Reverse	361154	4.303	54	MAGNET, Trans. Case Center Supt. ..		N.S.
5	FORK, 1st and Reverse Shift	361153	4.303	55	BEARING, Counter Gear Center Needle	361178	4.422
6	PIN, Selector (3/16 x 1)	S.S.	8.939	56	GEAR, 5th Speed	■554700	4.415
7	SELECTOR, End Rail	361158	4.302			▲462264	4.415
8	SHAFT, Trans. Shift	361166	4.309	57	RING, 5th Speed Gear Snap	■361137	4.416
9	BRACKET, Back-up Lamp Switch		2.698			▲462266	4.416
10	PLATE, Trans. Name		N.S.	58	WASHER, 5th Speed Gear Thrust	361138	4.416
11	SCREW, Plate to Supt. (1/4-20 x 3/4)	S.S.	8.977	59	GEAR, Trans. 2nd Speed	■361136	4.395
12	PAWL, Trans. Interlock	361167	4.307			▲462263	4.395
13	PAD, Shift Fork	361155	4.303	60	RING, 2nd and 3rd Synchronizer Ret.	361135	4.384
14	SUPPORT ASM., Trans. Center	361177	4.403	61	SYNCHRONIZER ASM., 2nd and 3rd ..	361132	4.380
15	BUSHING, Reverse Gear - Part of #16 ..			62	GEAR, 3rd Speed	■554698	4.415
16	GEAR ASM., Reverse - Incl. Bushing ..	554701	4.430			▲462262	4.415
17	SYNCHRONIZER ASM., 1st and Rev. ...	361146	4.380	63	SHAFT, Trans. Main	■361129	4.403
18	KEY, Synchronizer	361133	4.384			▲463610	4.403
19	RING, Synchronizer Ret. 1st and Rev.	361147	4.384	64	RACE, Clutch Gear Needle Thrust Bearing	Not Required	4.325
20	GEAR, 1st Speed	■554703	4.417	65	BEARING, Clutch Gear Needle Thrust	Not Required	4.352
		▲462265	4.417	66	WASHER, Trans. Output Shaft	361125	4.352
21	WASHER, 1st Speed Gear Thrust	361138	4.416	67	BEARING, Trans. Output Shaft Needle	361121	4.352
22	RING, 1st Speed Gear Snap	361137	4.417	68	FORK, 4th and 5th Shift	361149	4.303
23	CLIP, Speedo, Drive Gear Ret.	6261781	4.345	69	LINK, 4th and 5th Shift Fork	361150	4.303
24	GEAR, Speedometer Drive	See Data	4.343	70	FORK, 2nd and 3rd Shift	361151	4.303
25	PLUG, Trans. Case (3/16-18)		N.S.	71	LINK, 2nd and 3rd Shift Fork	361152	4.303
26	GASKET, Case Plug		N.S.	72	SLEEVE, Trans. Case		N.S.
27	CLIP, Wire Harness		N.S.	73	CASE, Trans.	■361183	4.103
28	PLUNGER, Trans. Mesh Lock	361172	4.311			▲463640	4.103
29	SPRING, Gearshift Detent Poppet	458429	4.311	74	PLUG, Trans. Case (1/2-14)		N.S.
30	PLUG, Gearshift Detent Poppet Spring	361174	4.311	75	SEAL ASM., Trans. Clutch Gear Oil ...	361120	4.035
31	PIVOT, Selector Lever	361171	4.302	76	BEARING, Clutch Gear Needle	451973	4.352
32	VENT, Trans. Case	361175	4.104	77	WASHER, Clutch Gear Needle Bearing Thrust	361125	4.353
33	PIN, Shifter Head (3/16-1)	S.S.	8.939	78	BEARING, Clutch Gear Needle Thrust	Not Required	4.352
34	HEAD, Shifter	361170	4.303	79	RACE, Clutch Gear Needle Thrust Bearing	Not Required	4.352
35	BUSHING, Trans. Ext	6260048	4.319	80	GEAR, Main Drive Clutch and 4th Speed	See Data	4.351
36	SEAL ASM., Extension Oil	361165	4.318				4.351
37	PLUG, Extension		N.S.	81	ROLLER, Clutch Gear Bearing	361124	4.352
38	SWITCH, Trans. Control Spark	3929530	4.075	82	BEARING, 4th and 5th Synchronizer Needle Thrust	361143	4.384
39	BOLT, Trans. Case (3/8-16 x 3/4)	S.S.	8.900	83	SYNCHRONIZER ASM., 4th and 5th ..	361142	4.380
40	EXT. ASM.	■463647	4.317	84	SPACER, Fifth Speed Gear Needle Bearing	361141	4.416
		▲463645	4.317	85	BEARING Fifth Speed Gear Needle ...	361176	4.416
41	SWITCH, Back-up Lamp	3938481	2.698	86	BEARING, Counter Gear Front Needle	451973	4.422
42	BEARING, Counter Gear Rear Needle	■361180	4.422	87	RING		N.S.
		▲463646	4.422	88	GEAR, Damper Output Shaft (No Longer Required)		—
43	RAIL, Gearshift	361169	4.303	89	SPRING		N.S.
44	RING, Shift Rail Ret.	3881433	4.309	90	GEAR, Trans. Counter	See Data	4.421
45	PIN, Selector Lever	3793014	4.008	91	PIN, Counter Gear	S.S.	8.939
46	LEVER, Trans. Selector	361168	4.045				
47	RING, Trans. Synchronizer	361131	4.384				
48	SPRING, Trans. Synchronizer	361134	4.384				
49	GEAR, Reverse Idler	369120	4.430				
50	BUSHING, Reverse Idler Gear		N.S.				

■ TRANSMISSION CODE SA

▲ TRANSMISSION CODE SU



1976 5 SPEED SHIFTER

Key	Description	Part No.	Group
1	KNOB, Trans. Shift Control Lever	348270	4.006
2	LEVER ASM., Trans. Shift (1)		N.S.
3	BOOT, Trans. Cont. Lever Lower (1)	366119	4.015
4	RETAINER, Trans. Cont. Lever Reverse Inhibitor (1)		N.S.
5	SPRING, Trans. Cont. Lever Reverse Inhibitor (1)	376281	4.008
6	SCREW, (Pan Hd. Cross Recess #10-16 x 5/8) (1)		8.977
7	PLATE, Trans. Cont. Lever Reverse Inhibitor (1)		N.S.
8	SHAFT, Trans. Cont. Shift Lever and Bracket (1)		N.S.
9	HOUSING ASM., Trans. Cont. Lever (1)		N.S.
10	WASHER, Trans. Cont. Shift Lever (1)		
11	BRACKET ASM., Trans. Cont. Shift Lever (1)		N.S.
12	RETAINER, Trans. Cont. Lever Neutral Bias Spring (1)	366113	4.008
13	SPRING, Trans. Cont. Lever Neutral Bias-RH (1)	366116	4.008
14	BOLT, Trans. Cont. Lever Neutral Bias Spring Ret. (1)	366114	4.008
15	SPRING, Trans. Cont. Lever Neutral Bias-LH (1)	366115	4.008
16	PIN, Trans. Cont. Lever (1)		N.S.
17	SPRING, Trans. Cont. Lever Pin (1)	366117	4.008
18	WASHER, Spec. Flat (.630 I.D. x 1.00 O.D.) (1)		N.S.
19	INHIBITOR, Trans. Cont. Shift Lever (1)		N.S.
20	SCREW (Pan Hd. Cross Recess #10-16 x 1 1/4) (1)		8.977
21	BEZEL, Trans. Cont. Lever Boot	366168	4.015
22	BOOT, Trans. Cont. Lever	See Data	4.015

(1) NOTE: Included in Lever Asm.-4.004.

GROUP 4.000 AT TRANSMISSION

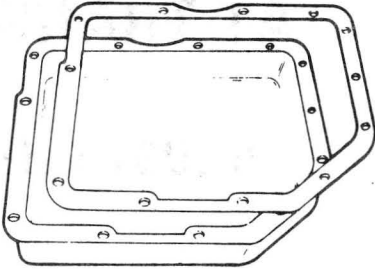
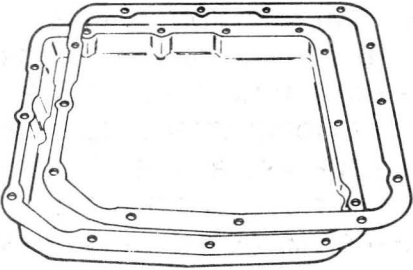
ILLUSTRATION INDEX

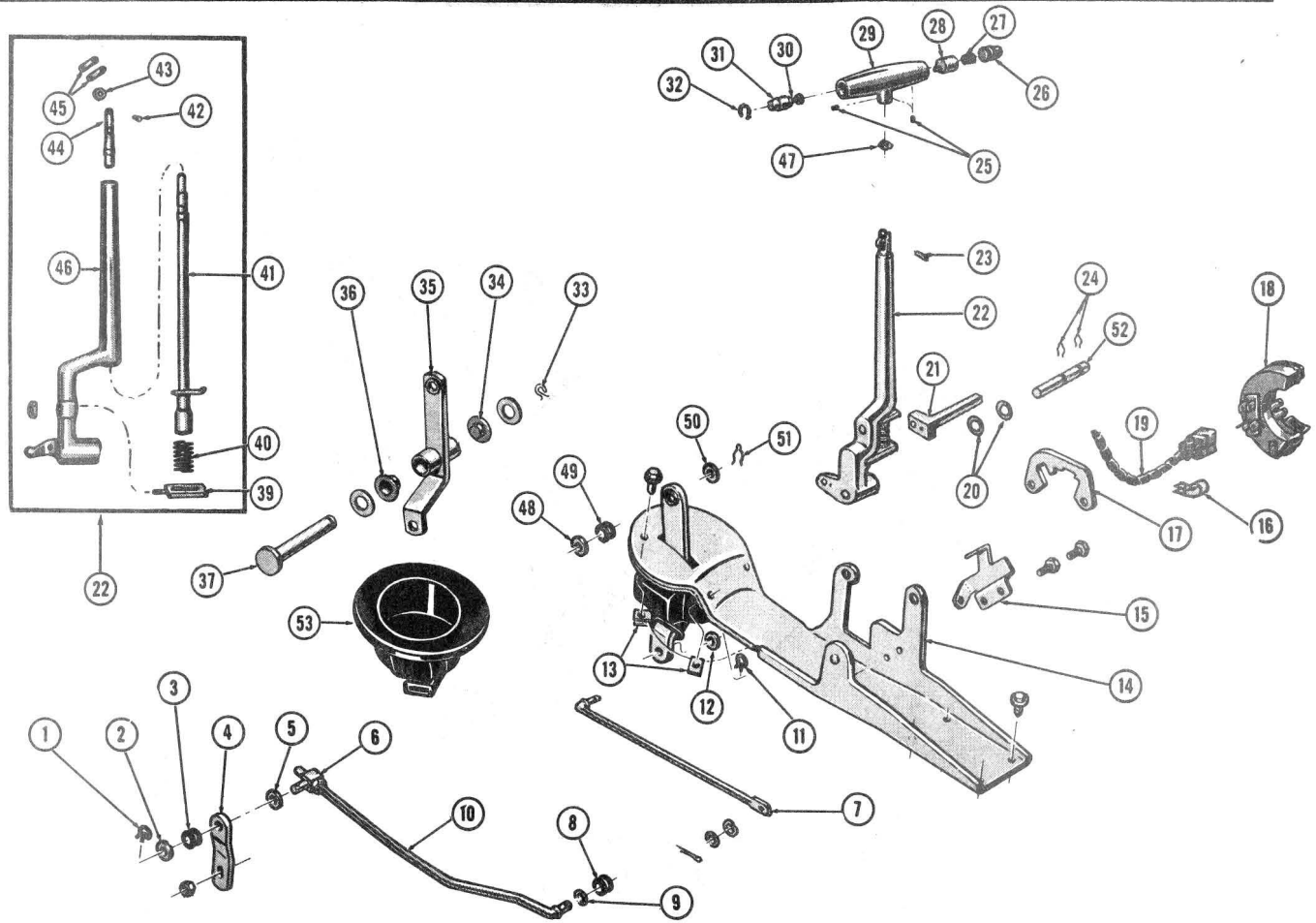
DESCRIPTION	ILL. NO.
TRANSMISSION IDENTIFICATION: PAN AND GASKET	A
CONSOLE SHIFT CONTROLS	1 - 4
DUAL GATE SHIFTER & CONSOLE BODY	5 - 6
JETAWAY TRANSMISSION CHARTS	7 - 14
TURBO HYDRA-MATIC 400 TRANSMISSION CHARTS	15 - 19
TURBO HYDRA-MATIC 400 OIL PUMP	20
OIL COOLER MODULATOR & FILLER PIPES	21
PARKING LOCK AND RANGE SELECTOR TH400	23
COLUMN SHIFT LOWER CONTROLS	24
TURBO HYDRA-MATIC 350 TRANSMISSION CHARTS	25 - 32

TRANSMISSION IDENTIFICATION

TRANSMISSION

PAN AND GASKET

<p>350 Turbo Hydramatic</p> <p>375 Turbo Hydramatic</p>	
<p>425 Turbo Hydramatic</p>	

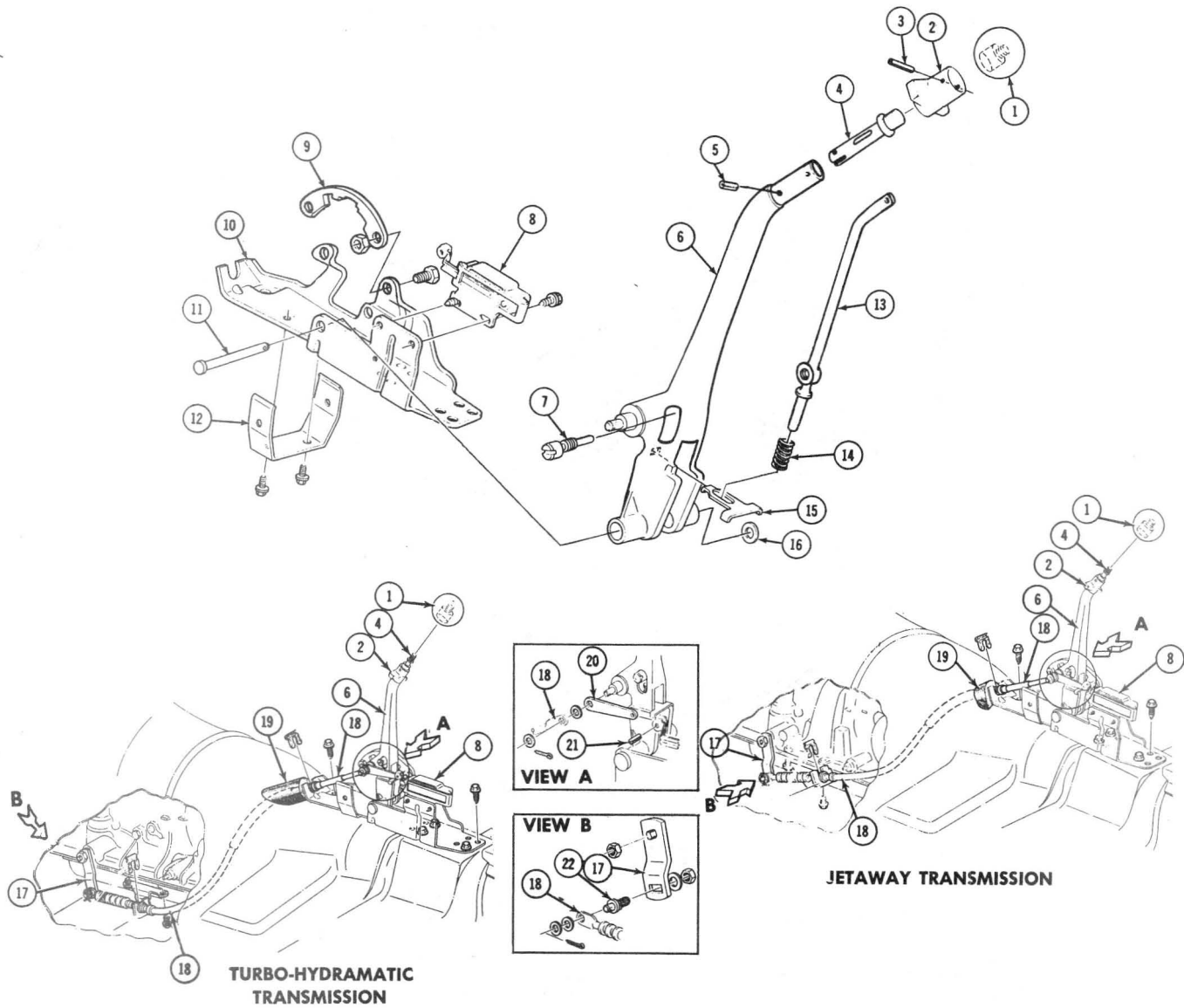


1964-66 JETAWAY CONSOLE SHIFT CONTROL

Key	Description	Group
1	Retainer, Control Lever Shaft—G-Shaped	S.S.
2	Washer	S.S.
3	Bushing or Grommet, Transmission Control Rod	4.040
4	Lever, Shift Selector—Outer	4.045
5	Washer	S.S.
6	Swivel, Relay Rod to Transmission Outer Shift Lever	4.037
7	Rod, Shift Lever Relay	4.035
8	Grommet, Transmission Control Rod	4.040
9	Washer	S.S.
10	Rod, Relay Bellcrank to Outer Shift Lever	4.035
11	Retainer, Spring Transmission Shift Rods and Equalizer	4.037
12	Washer	S.S.
13	Nut	S.S.
14	Bracket, Shift Lever	4.010
15	Bracket, Neutral Safety Switch	4.054
16	Clip, Harness and Battery Cable to Filler Plate	2.559
17	Plate, Shift Lever Index	4.010
18	Switch, Transmission Control Safety and Back-up Lamp	4.054
19	Harness, Front Extension	2.480
20	Washer, Console Shift Lever Pin to Lever	4.008
21	Lever, Neutral Safety Switch	4.054
22	Lever, Transmission Shift	4.006
23	Pin, Handle to Shift Lever	4.008
24	Retainer, Console Hand Shift Lever Pin to Shift Lever Bracket	4.008
25	Screw, #8—32x ³ / ₁₆ Hex. Flat Point	S.S.
26	Button, Shift Lever Handle—Right	4.006
27	Spring, Shift Lever Handle	4.008
28	Piston, Shift Lever Handle	4.008
29	Handle, Console Shift Lever	4.006

Key	Description	Group
30	Plunger, Console Hand Shift and Lever Handle Left Button Adjusting	4.006
31	Button, Shift Lever Handle—Left	4.006
32	Retainer, Console Hand Shift Lever Handle Button	4.008
33	Clip, Relay Lever to Bracket Retainer	4.042
34	Bushing, Transmission Control Actuating Lever Pin	4.042
35	Lever, Shift Relay	4.045
36	Bushing, Transmission Control Actuating Lever Pin	4.042
37	Pin, Transmission Control Actuating Lever	4.042
39	Guide	N.S.S.
40	Spring, Transmission Hand Shift Lever Pawl Return	4.008
41	Rod, Console Hand Shift Lever	4.006
42	Rivet, ³ / ₂ x ³ / ₂ Steel—Oval Head	S.S.
43	Roller, Console Hand Shift Lever Handle Toggle	4.006
44	Link, Console Hand Shift Lever Toggle	4.008
45	Links, Console Hand Shift Lever Toggle	4.008
46	Lever	N.S.S.
47	Spacer, Console Hand Shift Toggle Lever	4.008
48	Washer	S.S.
49	Bushing, Grommet to Actuating Lever	4.040
50	Washer	S.S.
51	Retainer, Console Hand Shift Lever Pin to Shift Lever Bracket	4.008
52	Pin, Console Hand Shift Lever Handle to Bracket and Lever	4.012
53	Boot, Transmission Control Actuating Lever	4.015

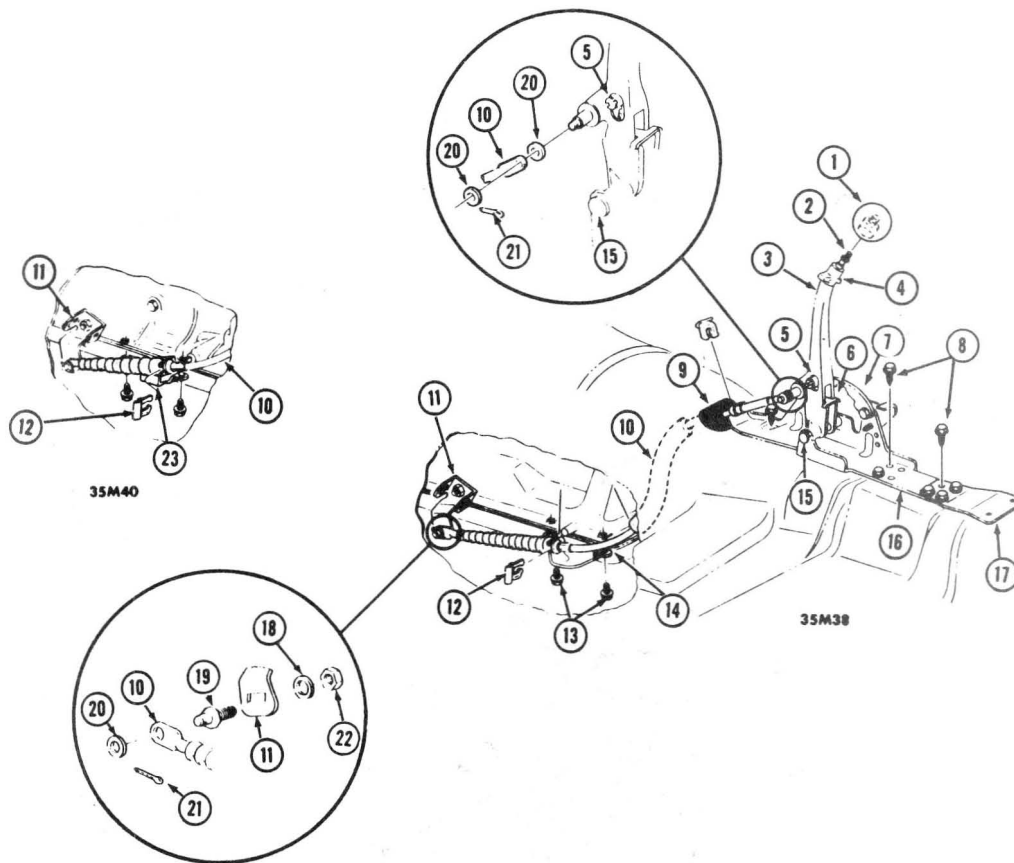
N.S.S.—Not Serviced Separately
S.S.—Standard Stock
N.L.—Not Listed



1967-68 AUTOMATIC CONSOLE SHIFT CONTROL

Key	Description	Group
1	Knob, Transmission Control Lever	4.006
2	Handle, Console Shift Lever	4.006
3	Pin, Handle to Shift Lever	4.008
4	Clevis, Console Shift Lever Rod	4.008
5	Pin, Clevis to Shift Lever Rod	4.008
6	Lever, Transmission Shift	4.006
7	Pin, Shift Lever Inner Rod to Lever	4.008
8	Switch, Transmission Control Safety and Back-up Lamp	4.054
9	Plate, Console Shift Lever Index	4.010
10	Bracket, Console Shift Lever	4.010
11	Pin, Console Shift Lever	4.012
12	Bracket, Console Body Mounting Front	10.240

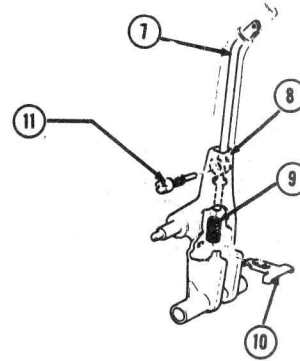
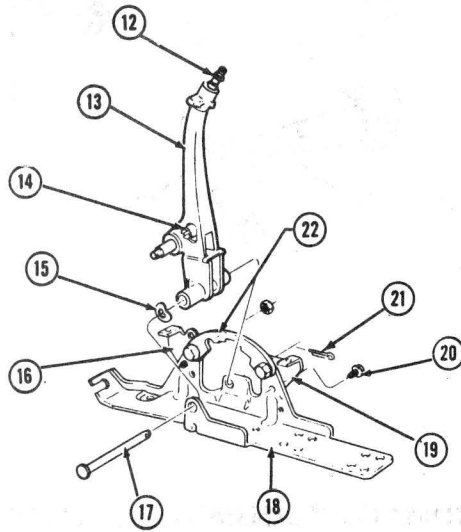
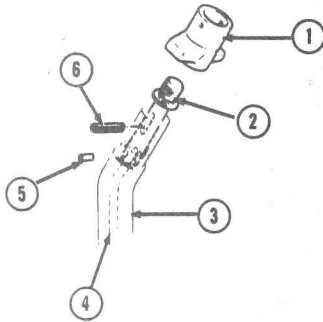
Key	Description	Group
13	Rod, Console Hand Shift Lever	4.006
14	Spring, Transmission Hand Shift Lever Pawl Return	4.008
15	Retainer, Shift Lever Rod Return Spring	4.008
16	Washer, Shift Bowl Thrust Wave	4.012
17	Lever, Transmission Range Selector	4.045
18	Cable Assembly, Shift Lever to Transmission Lever	4.047
19	Seal, Shift Cable	4.050
20	Link, Neutral Start Switch	4.054
21	Pin, Link to Neutral Start Switch	4.008
22	Pin, Transmission Shift Lever to Cable	4.047



1971-74 F85 AUTOMATIC TRANSMISSION FLOOR SHIFT CONTROL

Key	Description	Group
1	KNOB	4.006
2	CLEVIS, Shift Lever Rod	4.008
3	LEVER, Shift	4.006
4	HANDLE, Shift Lever	4.006
5	PIN, Inner Rod to Lever	4.008
6	RETAINER, Rod Return Spring	4.008
7	PLATE, Shift Lever Index	4.010
8	SCREW	8.977
9	SEAL	4.050
10	CABLE, Shift Lever to Trans.	4.047
11	LEVER, Shift Outer	4.045
12	SPRING, Cable to Brkt.	4.681

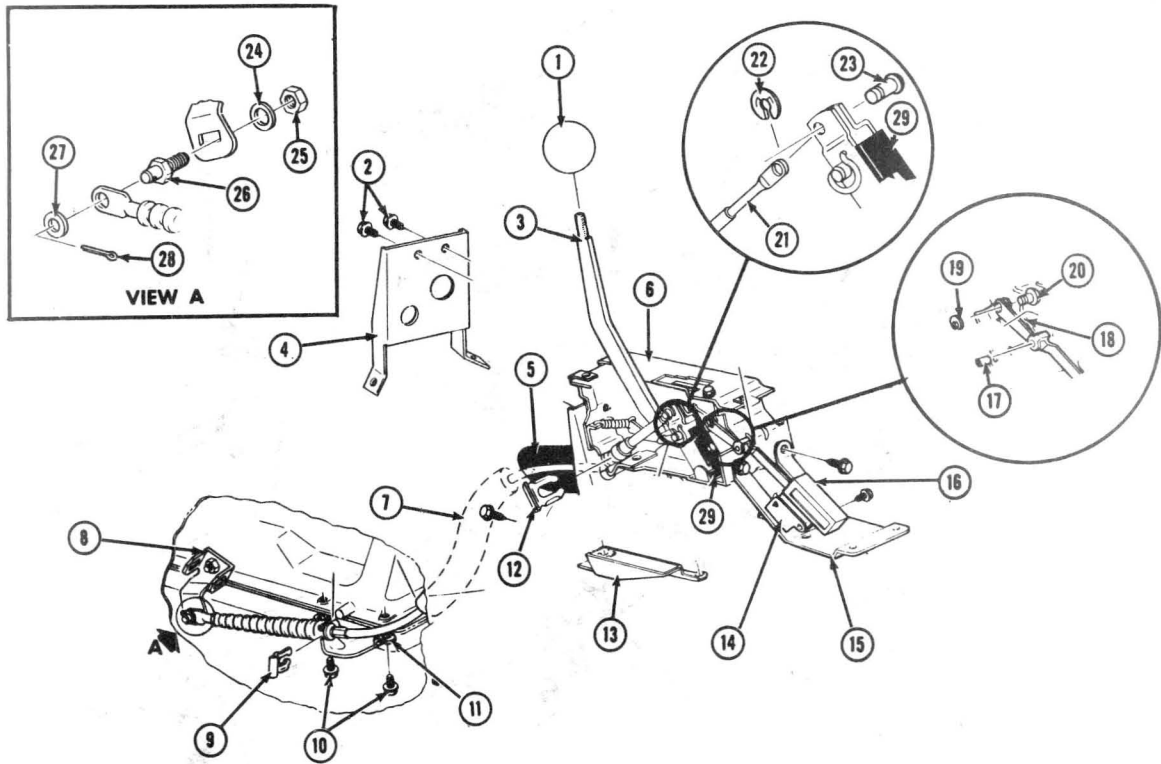
Key	Description	Group
13	BOLT (5/16"-18 x 3/4")	8.900
14	BRACKET, Shift Cable (M38)	4.047
15	PIN, Lever	4.012
16	BRACKET, Shift Lever	4.010
17	SUPPORT, Console to Shift Lever Brkt.	4.010
18	WASHER	8.929
19	PIN, Cable to Lever	4.047
20	WASHER	8.929
21	PIN, Cotter	8.938
22	NUT	8.915
23	BRACKET, Shift Cable (M40)	4.047



1971-74 F-85 AUTOMATIC TRANSMISSION FLOOR SHIFTER CONTROL DETAILS

Key	Description	Group
1	HANDLE, Shift Lever	4.006
2	CLEVIS, Shift Lever Rod	4.008
3	LEVER, Shift	4.006
4	ROD, Shift Lever	4.006
5	PIN (3/32" x 5/16")	8.939
6	PIN (3/32" x 1 1/16")	8.939
7	ROD, Shift Lever	4.006
8	LEVER, Shift	4.006
9	SPRING, Lever Rod Return	4.008
10	RETAINER, Rod Return Spring	4.008
11	PIN, Inner Rod to Lever	4.008

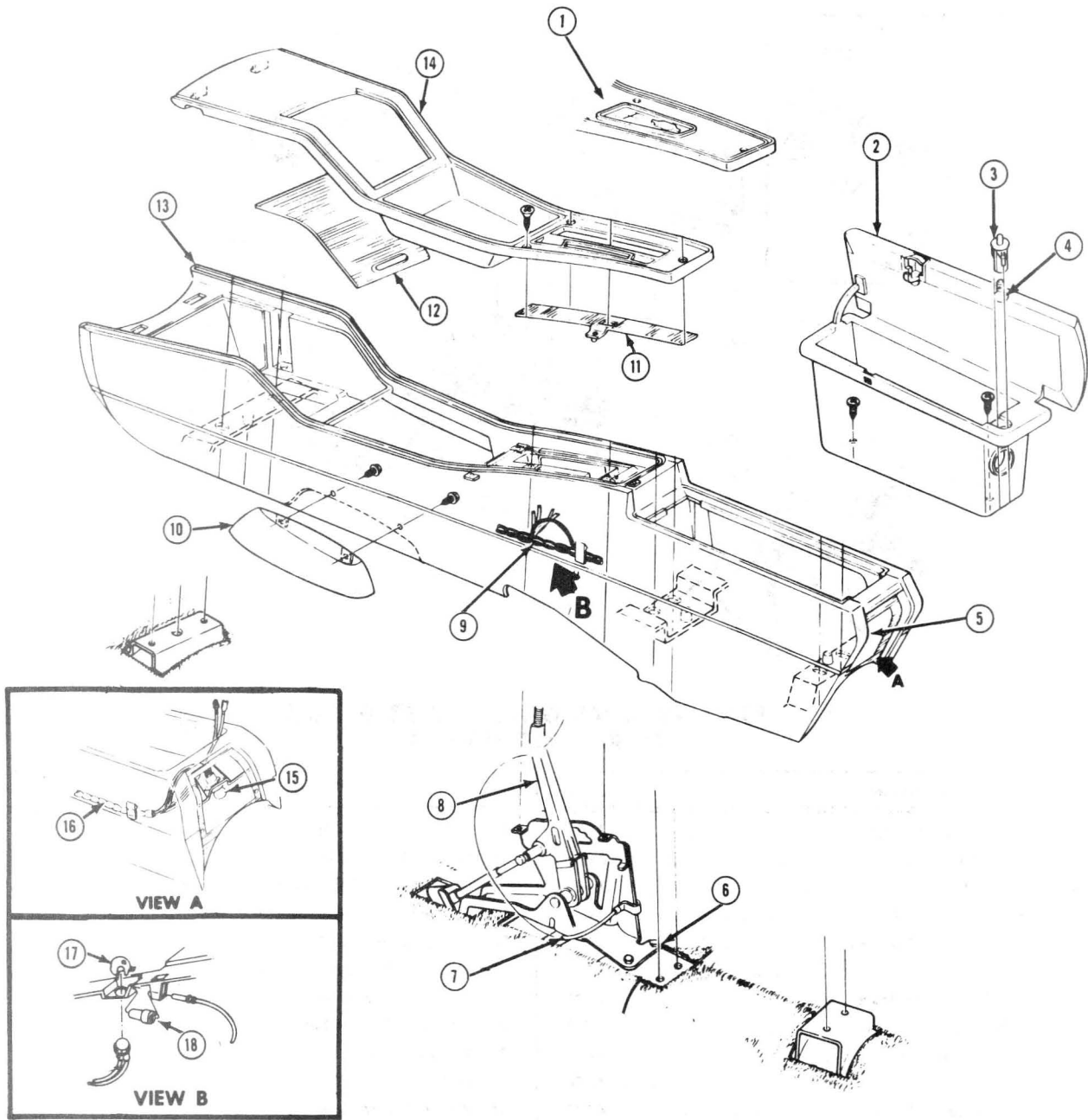
Key	Description	Group
12	CLEVIS, Shift Lever Rod	4.008
13	LEVER, Shift	4.006
14	PIN, Inner Rod to Lever	4.008
15	WASHER, Spring	4.659
16	BRACKET, Shift Lever (Front)	10.240
17	PIN, Lever	4.012
18	BRACKET, Shift Lever	4.010
19	BRACKET, Shift Lever (Rear)	10.240
20	BOLT (8-18 x 1/2")	8.977
21	PIN, Cotter	8.938
22	PLATE, Shift Lever, Index	4.010



**1970 F85 DUAL GATE SHIFTER DETAILS
 TYPICAL OF 1971-74**

Key	Description	Group
1	KNOB, Console Shift Lever	4.006
2	SCREW, (1/4"-14 x 5/8")	8.977
3	LEVER, Shift (Part of #6)	N.S.S.
4	SUPPORT, Shifter (Front)	4.010
5	SEAL, Shift Cable-to Floor Pan	4.050
6	SHIFTER, Trans.	4.047
7	CABLE, Shift Lever to Trans.	4.047
8	LEVER, Shift Outer	4.045
9	SPRING, Cable to Bracket	4.681
10	BOLT, (5/16"-18 x 3/4")	8.900
11	BRACKET, Cable to Trans.	4.047
12	SPRING, Cable to Bracket	4.681
13	HOUSING, Indicator	4.020
14	BRACKET, Neutral Start & Back-up Lamp Switch	4.054
15	SUPPORT, Shifter (Rear)	4.010

Key	Description	Group
16	SWITCH, Neutral Start & Back-Up Lamp	4.054
17	PIN, (3/32" x 5/16")	8.939
18	LINK, Neutral Start Switch	4.054
19	RETAINER, Cable to Shifter	4.008
20	PIN, Link to Idler Lever Exten.	4.047
21	CABLE, Shifter Lever to Trans.	4.047
22	RETAINER, Cable to Shifter	4.008
23	PIN, Cable to Shifter	4.047
24	WASHER	8.929
25	NUT	8.915
26	PIN, Cable to Lever	4.047
27	WASHER	N.L.
28	PIN, Cotter (3/32" x 5/8")	8.938
29	EXTENSION, Shifter Idler Lever	4.047



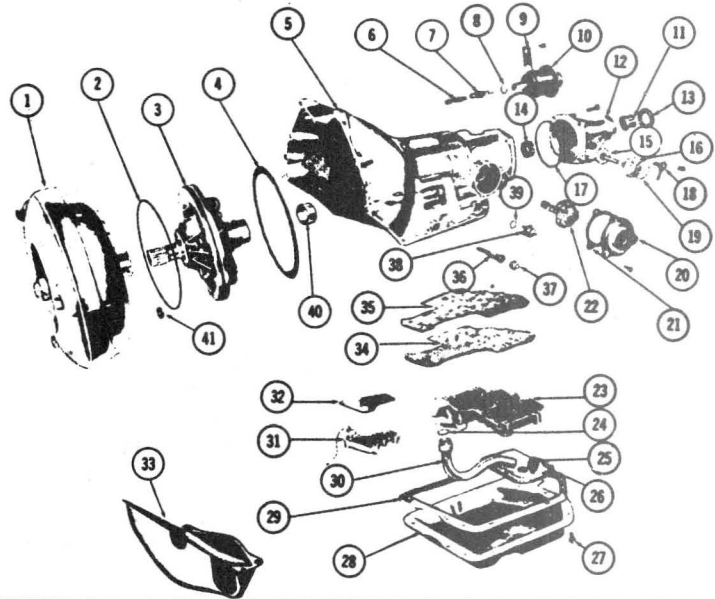
1973-74 CONSOLE BODY DETAILS

Key	Description	Group
1	PLATE (TRIM) (M38 & M40)	10.240
2	DOOR & BOX	10.242
3	SWITCH	10.275
4	BULB	8.991
5	PLATE (W/LENS)	10.240
6	BRACKET	10.240
7	GROUND, WIRE	N.L.
8	LEVER	4.006
9	HARNESS	2.480

Key	Description	Group
10	COVER (M20 ONLY)	10.240
11	SLIDE, CONSOLE SHIFTER	4.008
12	SLIDE, LITTER BOX	10.242
13	BODY, CONST.	10.240
14	PLATE—(TRIM) (M20)	10.240
15	BULB	8.991
16	HARNESS	2.480
17	COVER	4.020
18	LENS	13.090

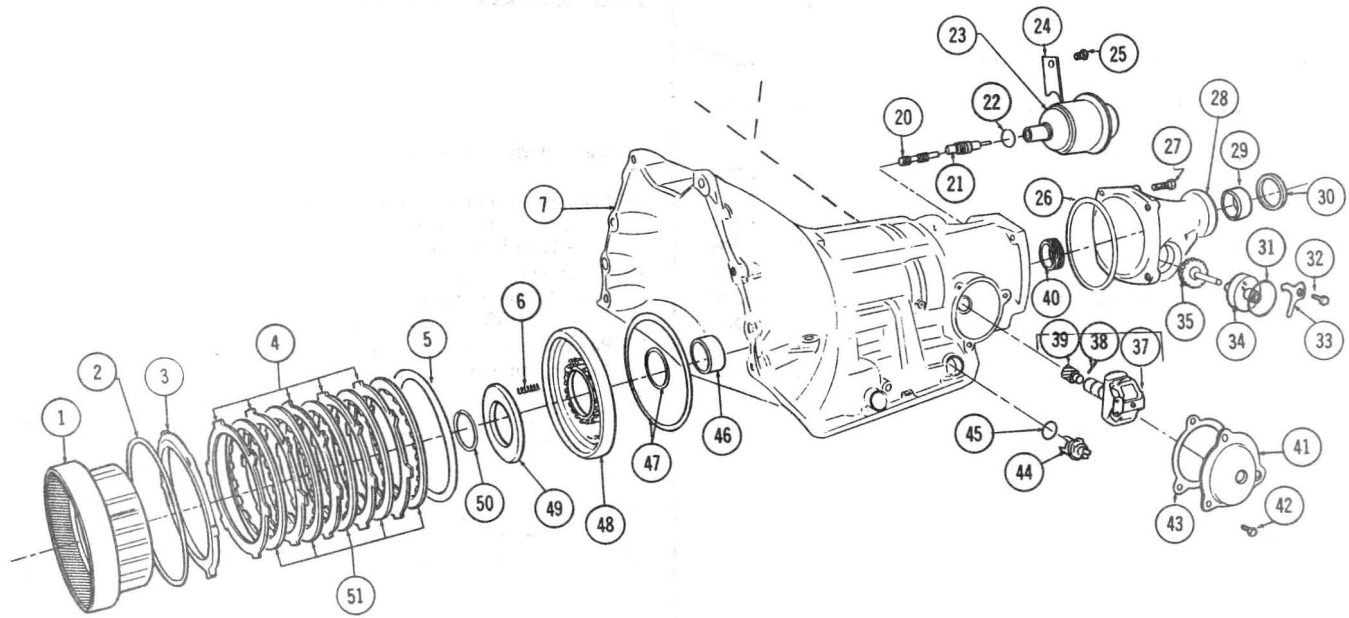
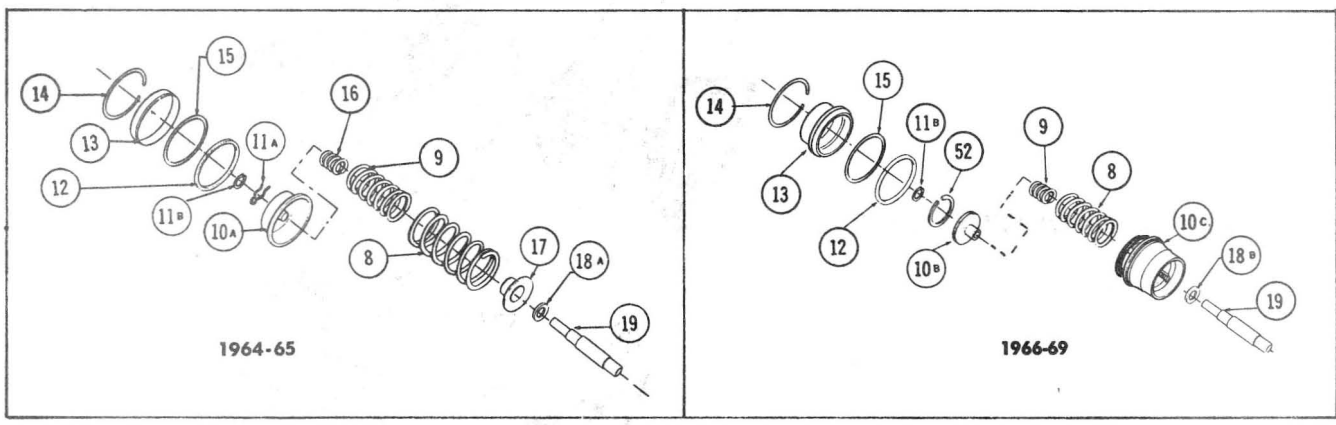


**JETAWAY TRANSMISSION CASE
 AND DETAILS**



Key	Description	Qty.	Group	Key	Description	Qty.	Group
1	Converter, Transmission		4.115	20	Cover, Governor	1	4.256
2	Seal, Oil Pump Cover to Case — O Ring	1	4.226	21	Gasket, Governor Cover	1	4.256
3	Pump, Oil Front	1	4.224	22	Governor Assembly, Transmission	1	4.256
4	Gasket, Pump Cover to Case	1	4.226	23	Valve Body, Transmission Control	1	4.265
5	Case, Transmission	1	4.103	24	Seal, Suction Pipe to Case	1	4.197
6	Valve, Modulator — Front	1	4.205	25	Grommet, Oil Strainer — 1964 First Jobs Only	1	4.197
7	Valve, Modulator — Rear	1	4.205	26	Filter, Oil	1	4.197
8	Seal, Vacuum Modulator to Case	AR	4.205	27	Bolt, Oil Pan to Case — 1964-66	14	4.196
9	Retainer, Vacuum Modulator to Case...	1	4.205	28	Pan Oil	1	4.195
10	Modulator Assembly, Vacuum	1	4.205	29	Gasket, Oil Pan	1	4.196
11	Bushing, Extension	1	4.319	30	Pipe, Oil Strainer — 1964 First Jobs Only	1	4.197
12	Retainer, Rear Bearing	1	4.317	31	Valve, Stator Control	1	4.122
13	Seal, Output Shaft — To Extension Oil —	1	4.318	32	Plate, Stator Control Valve Body — 1964-65	1	4.122
14	Gear, Speedometer Drive See Complete Coverage Group 4.343			33	Pan, Converter Cover	1	0.679
15	Gear, Speedometer Driven See Complete Coverage Group 4.337			34	Plate, Valve Body See Complete Coverage Group 4.265		
16	Sleeve, Speedometer Driven Gear	1	4.338	35	Gasket, Valve Body Plate	1	4.265
17	Seal, Rear Bearing Retainer to Case	1	4.318	36	Screw, Low Servo Band Anchor Adjusting	1	4.253
18	Retainer, Speedometer Driven Gear to Case	1	4.338	37	Cap, Adjusting Screw Low Brake Band.	1	4.253
19	Seal, Speedometer Sleeve to Transmission Case — O Ring	1	4.338	38	Connector, Downshift Solenoid Valve	1	4.265
				40	Bushing, Case — To Output Shaft — 1964-69	1	4.104
				41	Gasket, Pump Cover to Case Bolt	8	4.226

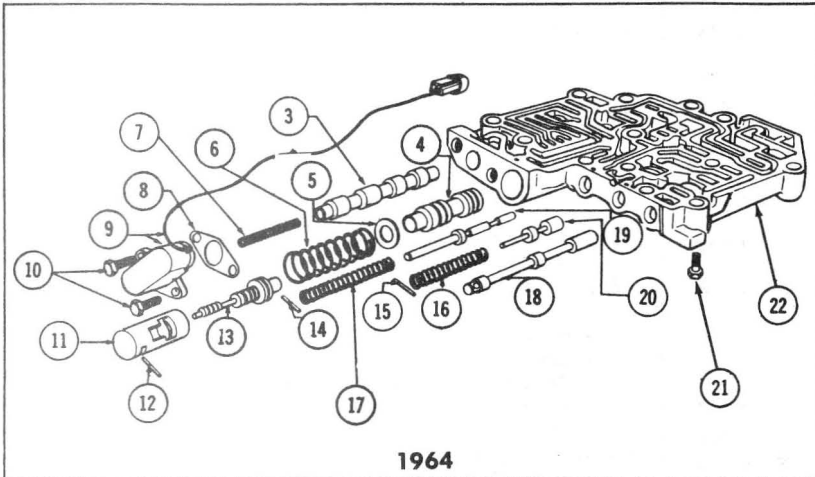
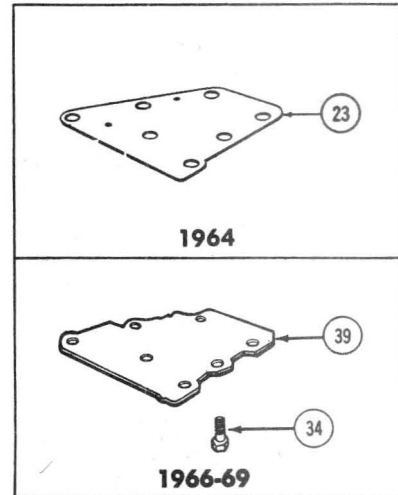
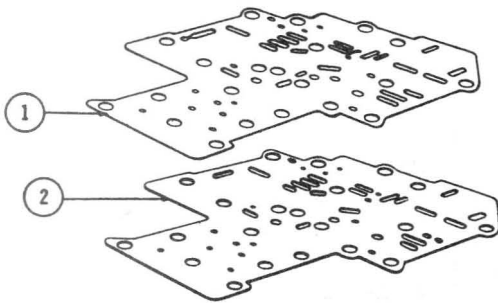
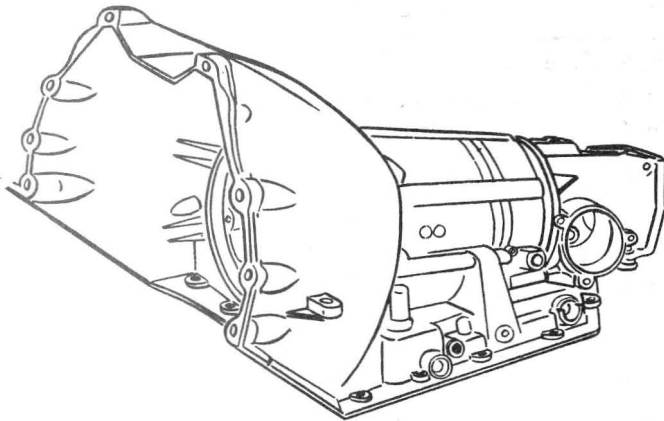
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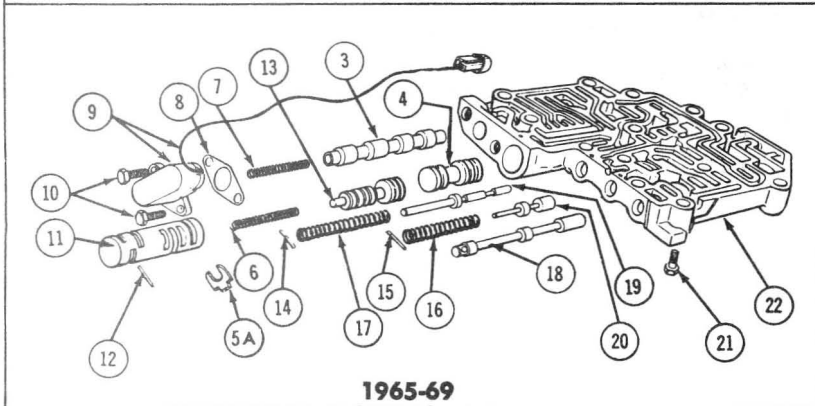
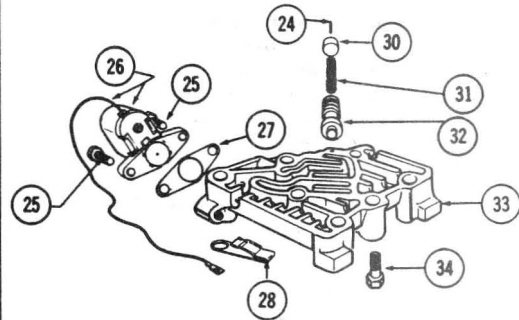
JETAWAY TRANSMISSION OIL PUMPS AND CASE DETAIL
(TYPICAL)

JETAWAY TRANSMISSION OIL PUMPS AND CASE DETAILS

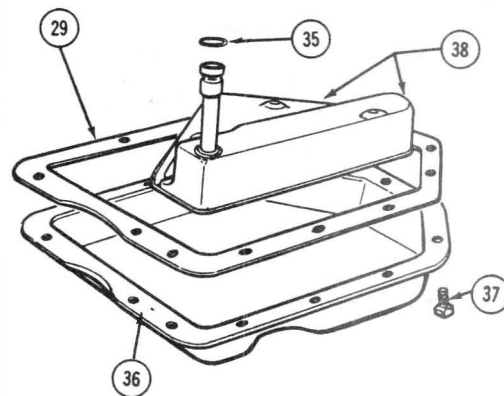
Key	Description	Qty.	Group	Key	Description	Part No.	Qty.	Group
1	Gear, Reverse Ring	1	4.190	29	Bushing Extension		1	4.319
2	Ring, Reverse Clutch Pack Snap	1	4.164	30	Seal, Output Shaft — To Extension Oil —		1	4.318
3	Plate, Reverse Clutch — Pressure	AR	4.163	31	Seal, Speedometer Sleeve to Case — — "O" Ring		1	4.338
4	Plate, Reverse Clutch — Reaction	AR	4.163	32	Bolt (5/16 x 9/16)		1	8.900
5	Spring, Reverse Clutch Cushion	1	4.216	33	Retainer, Speedometer Drive Gear to Case		1	4.338
6	Spring, Reverse Clutch Piston Retaining	17	4.164	34	Sleeve, Speedometer Driven Gear		1	4.338
7	Case, Transmission	1	4.103	35	Gear, Speedometer Driven See Complete Coverage Group 4.337			
8	Spring, Low Servo Piston — Retainer —	1	4.233	36	Governor Assembly, Transmission		1	4.256
9	Spring, Low Servo Piston Return	1	4.233	37	Governor	*	1	N.S.S.
10	Piston, Low Servo (a) — 1964-65	1	4.228	38	Pin	*	1	N.S.S.
	(b) — 1966-67 Primary	1	4.228	39	Gear	*	1	N.S.S.
	— 1968-69 Primary	1	4.228		* Serviced in Repair Package, Transmission Governor Gear — Group 4.256			
	(c) — 1966-69 Secondary	1	4.228	40	Gear, Speedometer Drive See Complete Coverage Group 4.343			
11	Retainer or Ring, Low Servo Piston	1	4.233	41	Cover, Governor		1	4.256
12	Seal, Low Servo Piston Oil	1	4.229	42	Bolt (5/16-18 x 9/16)		3	8.900
13	Cover, Low Servo	1	4.228	43	Gasket, Governor Cover		1	4.256
14	Ring, Low Servo Cover Oil Retaining...	1	4.228	44	Connector, Downshift Solenoid Valve		1	4.265
15	Seal, Case Low Servo Cover Oil	1	4.228	45	Seal, Downshift Solenoid Valve Connector		AR	4.265
16	Spring, Low Servo Piston — 1964-66 Apply	1	4.228	46	Bushing, Case — To Output Shaft		1	4.104
17	Retainer, Low Servo Spring — 1964-65	1	4.233	47	Seal, Unit, Reverse Clutch Piston		1	4.166
18	(a) Washer, Low Servo Piston Apply Seat — 1964-65	1	4.228	48	Piston, (Jetaway) Reverse Clutch See Complete Coverage Group 4.166			
	(b) Washer Low Servo, Primary Piston Cushion Spring Retainer—1966-69..	1	4.228	49	Seat, Reverse Clutch Piston Return Spring		1	4.164
19	Rod, Low Servo Piston	1	4.228	50	Ring, Reverse Clutch Piston Return Spring Seat Retainer		1	4.164
20	Valve, Modulator — Front	1	4.205	51	Plate, Reverse Clutch — Drive		AR	4.163
21	Valve, Modulator — Rear	1	4.205	52	Ring, Primary Piston Oil Seal		1	4.229
22	Seal, Vacuum Modulator to Case Oil...	AR	4.216					
23	Modulator, Vacuum	1	4.205					
24	Retainer, Vacuum Modulator — To Case	1	4.205					
25	Bolt	1	8.900					
26	Seal, Rear Bearing Retainer to Case Oil	1	4.318					
27	Bolt (3/8-16 x 1-1/2)	1	8.900					
28	Retainer, Rear Bearing	1	4.317					



1964



1965-69



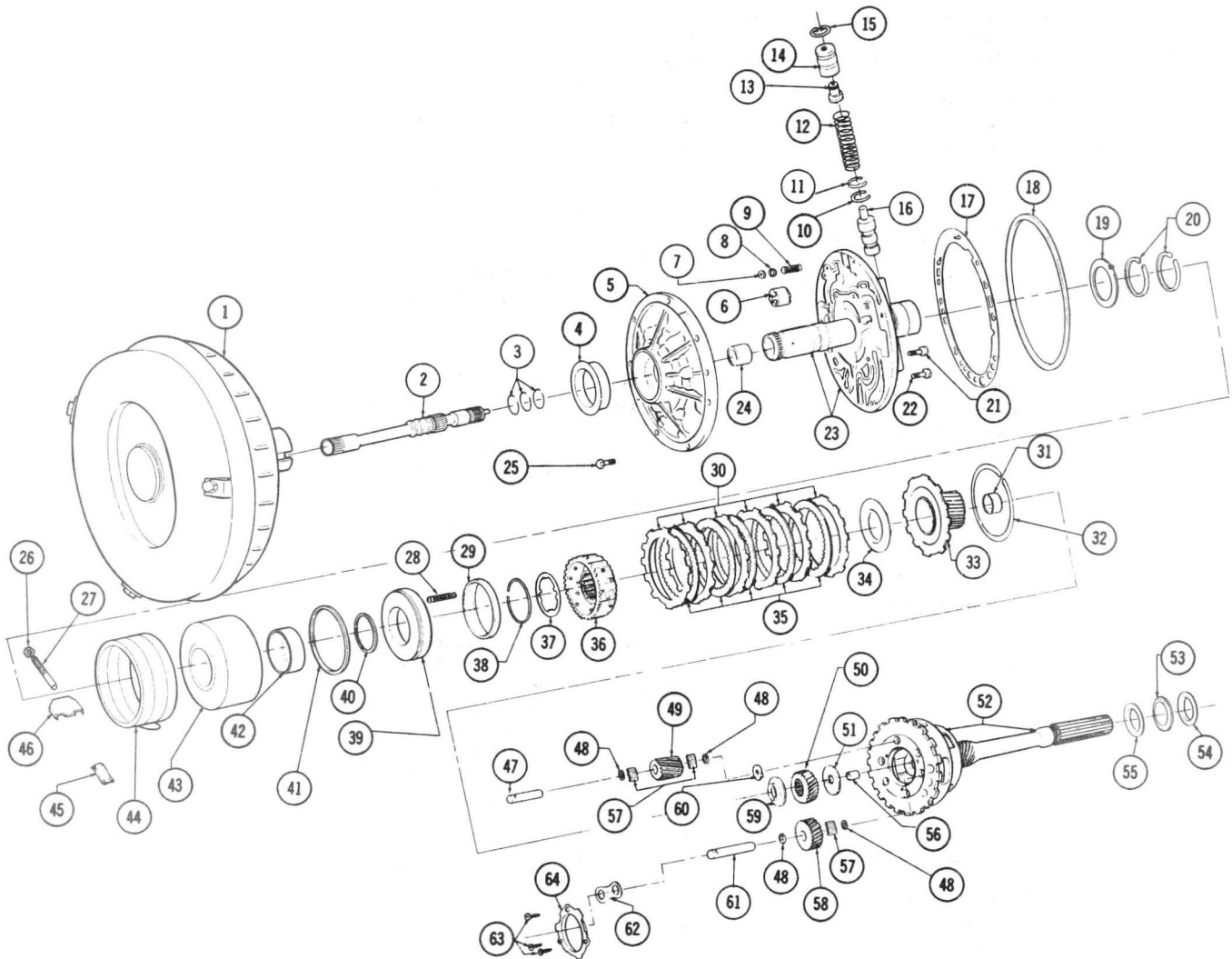
JETAWAY TRANSMISSION VALVE BODY AND OIL PAN
 (TYPICAL)



JETAWAY TRANSMISSION VALVE BODY AND OIL PAN DETAIL (TYPICAL)

Key	Description	Qty.	Group
1	GASKET, Valve Body Plate to Body	1	4.265
2	PLATE, Valve Body	1	4.265
3	VALVE, Stator and Detent	1	4.265
4	VALVE, Shift—Valve Body	1	4.265
5	WASHER, Shift Valve and Spring Separating —1964	1	4.265
5(a)	RETAINER, Valve Body Shift Control Valve	1	4.265
6	SPRING, Valve—Shift	1	4.265
7	SPRING, Valve—Stator and Detent	1	4.265
8	GASKET, Solenoid Valve	1	4.265
9	VALVE, Shift Valve Body Solenoid	1	4.265
10	BOLT (1/4-20 x 5/8)	2	8.900
11	SLEEVE, Shift Control Valve	1	4.265
12	PIN, Shift Control Valve Sleeve to Valve Body	1	4.265
13	VALVE, Shift-Control	1	4.265
14	PIN, Modulation Limit Valve & Spring Retaining	1	4.265
15	PIN, High Speed Downshift Timing Valve & Spring Retaining	1	4.265
16	SPRING, High Speed Downshift Timing Valve	1	4.265
17	SPRING, Modulator Limit Valve	1	4.265
18	VALVE, Range Selector	1	4.265
19	VALVE, Modulator Limit	1	4.265
20	VALVE, High Speed Downshift Timing	1	4.265

Key	Description	Qty.	Group
21	BOLT (5/16-18 x 1 3/4)	AR	8.900
22	VALVE BODY, Transmission Control	1	4.265
23	PLATE, Stator Control Valve Body —1964-65	1	4.122
24	PIN, Stator Control Valve Retaining	1	4.122
25	BOLT (1/4-20 x 5/8)	2	8.900
26	SWITCH, Stator Control Valve Body Solenoid	1	4.122
27	GASKET, Stator Control Valve Body Solenoid Valve	1	4.122
28	CLIP, Solenoid Wires—To Valve Body	1	4.265
29	GASKET, Case Oil Pan	1	4.196
30	PLUG, Stator Control Valve Retainer	1	4.122
31	SPRING, Stator Control Valve Return	1	4.122
32	Valve, Stator Control	1	4.122
33	BODY, Stator Control Valve —1964-65	1	4.122
34	BOLT (5/16-18 x 1 3/4)	AR	8.900
35	SEAL, Oil Suction Pipe to Case	1	4.197
36	PAN, Case Oil	1	4.195
37	BOLT, Oil Pan to Case —1964-66	14	4.196
	—1967-69 (5/16-18 x 3/4) Requires 5/16 Washers	AR	8.900
38	FILTER, Oil	1	4.197
39	PLATE, Oil Channel Support	1	4.265



JETAWAY TRANSMISSION TORQUE CONVERTER AND CLUTCH DETAIL

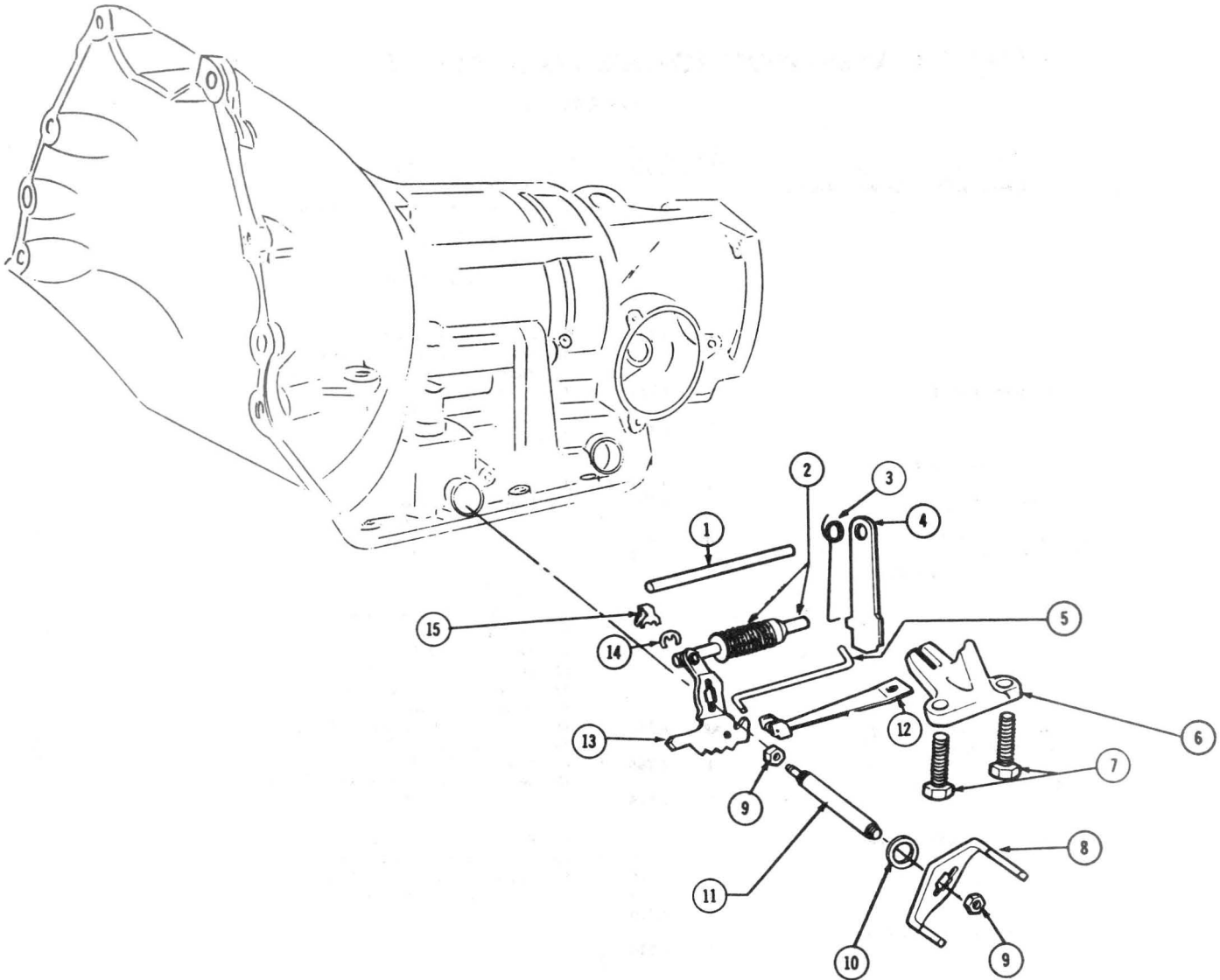
(TYPICAL)



JETAWAY TRANSMISSION TORQUE CONVERTER AND CLUTCH DETAIL (TYPICAL)

Key	Description	Qty	Group
1	Converter, Torque—Rebuilt by General Motors	1	4.115
2	Shaft, Input	1	4.123
3	Ring, Carrier Input Shaft Oil Seal	AR	4.123
4	Seal, Front Oil Pump	1	4.226
5	Body and Gear Package, Oil Pump	1	4.224
6	Valve, Downshift Timing—	1	4.234
7	Seat, Oil Cooler by Pass Valve	2	4.216
8	Valve, Oil Cooler by Pass	AR	4.216
9	Spring, Oil Cooler by Pass Valve	1	4.216
10	Spacer, Pressure Regulator Spring	AR	4.216
11	Washer, Pressure Regulator Valve Spring	1	4.265
12	Spring, Oil Pressure Regulator Valve	1	4.216
13	Valve, Reverse & Modulator Booster	1	4.216
		1	4.216
		1	4.216
		1	4.216
14	Sleeve, Reverse & Modulator Booster	1	4.216
15	Ring, Reverse & Modulator Booster Valve Sleeve Retaining	1	4.216
16	Valve, Pressure Regulator	1	4.216
17	Gasket, Pump Cover to Case	1	4.226
18	Seal, Oil Pump Cover to Case "O" Ring	1	4.226
19	Washer, Thrust Pump Cover To Clutch Drum	1	4.169
20	Ring, Clutch Drum Oil Sealing	2	4.169
21	Bolt (3/8-18 x 1 1/2)	1	8.900
22	Bolt (3/8-18 x 1 1/4)	4	8.900
23	Cover & Stator Shaft, Oil Pump	1	4.224
24	Bushing, Oil Pump Stator Shaft	1	4.226
25	Bolt, Oil Pump to Case	See Data	AR 4.226

Key	Description	Qty	Group
26	Nut (1/2-20)	1	8.915
27	Screw, Low Servo Band Anchor Adjusting	1	4.253
28	Spring, Clutch	24	4.164
29	Seat, Clutch Spring	1	4.164
30	Plate, Clutch Driven	AR	4.163
31	Bushing, Low Sun Gear	1	4.162
32	Ring, Clutch Flange Retainer	1	4.162
33	Gear & Flange, Clutch Low Sun	1	4.162
34	Washer, Forward Clutch Hub Thrust — Rear	1	4.164
35	Plate, Clutch Drive	AR	4.163
36	Hub, Clutch	1	4.164
37	Washer, Forward Clutch Hub Thrust — Front	1	4.164
38	Retainer, High Clutch Piston Return Spring	1	4.164
39	Piston, Clutch	1	4.166
	See Complete Coverage Group 4.166		
40	Seal, Forward Clutch Piston — Inner	1	4.166
41	Seal, Forward Clutch Piston — Outer	1	4.166
42	Bushing, Clutch Drum	1	4.169
43	Drum and Bushing, Brake	1	4.169
44	Band Assy., Brake	1	4.251
45	Strut, Low Brake Band Apply	1	4.252
46	Strut, Low Brake Band Anchor	1	4.252
47	Shaft, Planet Pin — Short	3	4.175
48	Spacer, Planet Pinion Needle Bearing —Thin	12	4.176
	—Thick	3	4.176
49	Pinion, Planet — Long	3	4.175
50	Gear, Planet Input Sun	1	4.175
51	Washer, Planet Input Sun Gear to Carrier Thrust	1	4.176
52	Carrier & Output Shaft, Planet	1	4.175
53	Bearing, Carrier Shaft Needle	1	4.176
54	Race, Planet Carrier to Case Thrust Bear	1	4.176
55	Race, Planet Carrier to Case Thrust Bearing — Internal Flange	1	4.176
56	Bushing, Output Shaft	1	4.176
57	Bearing Package, Planet Pinion Roller —Includes 180 Rollers	1	4.176
58	Pinion, Planet — Short	3	4.175
59	Bearing, Low Sun Gear Needle Thrust	1	4.176
60	Washer, Planet Pinion Thrust — Rear —Rear of Long Pinion	AR	4.176
	—Rear of Short Pinion	3	4.176
61	Shaft, Planet Pinion — Long	3	4.175
62	Washer, Planet Pinion Thrust — Front	3	4.176
63	Screw & Lockwasher, Planet Pinion Shaft Lock Plate	3	4.176
64	Plate, Planet Pin Shaft Lock	1	4.176

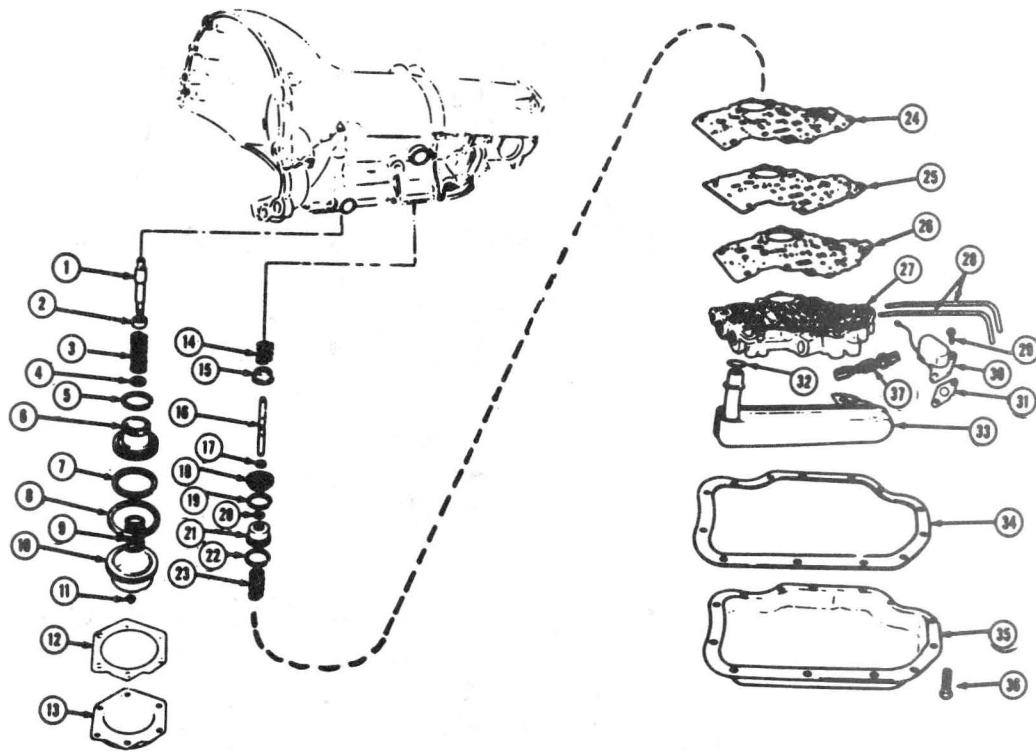


JETAWAY TRANSMISSION PARKING LINKAGE

(TYPICAL)

Key	Description	Qty.	Group
1	SHAFT, Parking Lock Pawl	1	4.294
2	ACTUATOR, Park Lock	1	4.290
3	SPRING, Park Lock Pawl Disengaging	1	4.295
4	PAWL, Parking Brake Lever Lock	1	4.294
5	LINK, Range Selector Valve	1	4.275
6	BRACKET, Park Lock	1	4.290
7	BOLT (5/16-18 x 1)	2	8.900
8	LEVER RANGE SELECTOR—Outer	1	4.045

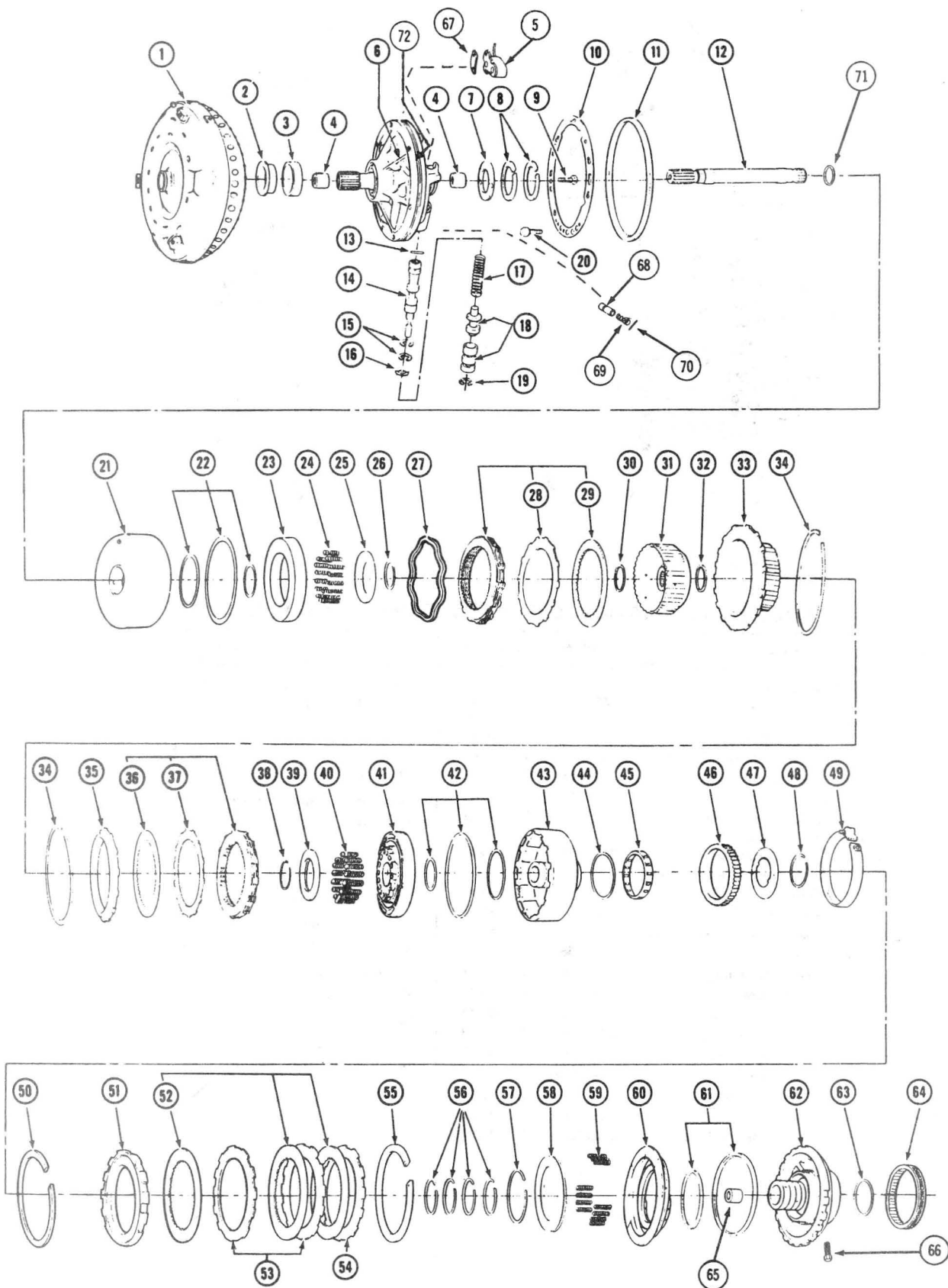
Key	Description	Qty.	Group
9	NUT (3/8-16)	1	8.915
10	SEAL, Parking Lock & Selector Shaft	1	4.275
11	SHAFT, Parking Lock & Range Selector....	1	4.275
12	SPRING, Detent	1	4.293
13	LEVER, Park Lock & Range Selector—Inner	1	4.279
14	RING, Parking Lock Actuator to Inner Lever	1	4.290
15	RETAINER, Range Selector Shaft	1	4.275



TURBO HYDRA-MATIC 400 FRONT AND REAR SERVOS AND CONTROL VALVE

Key	Description	Part No.	Qty.	Group
1	Pin, Rear Servo Piston			
	— 1 Identifying Rings	8624139	1	4.241
	— 2 Identifying Rings	8624140	1	4.241
	— 3 Identifying Rings	8624141	1	4.241
2	Retainer, Rear Servo Piston Spring	8623664	1	4.247
3	Spring, Rear Servo	8623666	1	4.246
4	Washer, Rear Servo Piston	8623744	1	4.241
5	Ring, Rear Servo Accumulator, Piston Oil Seal — Inner	8623671	1	4.242
6	Piston, Rear Servo Accumulator	8626902	1	4.241
7	Ring, Rear Servo Accumulator Piston Oil Seal — Outer	See Data	1	4.242
8	Seal, Rear Servo Piston Oil	8623430	1	4.242
9	Spring, Rear Servo Accumulator Piston	—	1	8.934
10	Piston, Rear Servo	8624256	1	4.246
11	Ring, Servo Piston Retaining Snap	8624138	1	4.241
12	Gasket, Rear Servo Cover	8623174	1	4.241
13	Cover, Rear Servo	8624136	1	4.241
14	Spring, Front Servo Piston	8623489	1	4.233
15	Retainer, Front Servo Spring	See Data	1	4.233
16	Pin, Front Servo Piston	See Data	1	4.228
17	Washer, Front Servo Piston	See Data	1	4.228
18	Piston, Front Servo	See Data	1	4.228
19	Ring, Front Servo Piston Oil Seal	8623131	1	4.229

Key	Description	Part No.	Qty.	Group
20	Ring, Front Accumulator Piston Retaining		1	S.S.
21	Piston, Front Accumulator	See Data	1	4.228
22	Ring, Accumulator Piston Oil Seal	8623653	1	4.229
23	Spring, Front Accumulator Piston—Coil	See Data	1	4.233
24	Gasket, Case to Plate	8623563	1	4.265
25	Plate, Valve Body	See Data	1	4.265
26	Gasket, Body to Spacer	8623561	1	4.265
27	Valve Body Assembly, Control	See Data	1	4.265
28	Pipe, Governor to Control Valve	8623157	2	4.248
29	Bolt, Solenoid to Valve Body (1/4-20 x 3/4)	—	2	8.900
30	Solenoid Assy., Shift Valve Body	1993620	1	4.265
31	Gasket, Solenoid Valve	8623741	1	4.265
32	Seal, Strainer to Case Oil	1363951	1	4.197
33	Strainer Assy., Oil	6259423	1	4.197
34	Gasket, Case Oil Pan	8623266	1	4.196
35	Pan, Case Oil	See Data	1	4.195
36	Screw, Oil Pan to Case (5/16-18 x 2 1/32)	—	AR	S.S.
37	Valve, Manual Control	8623592	1	4.275



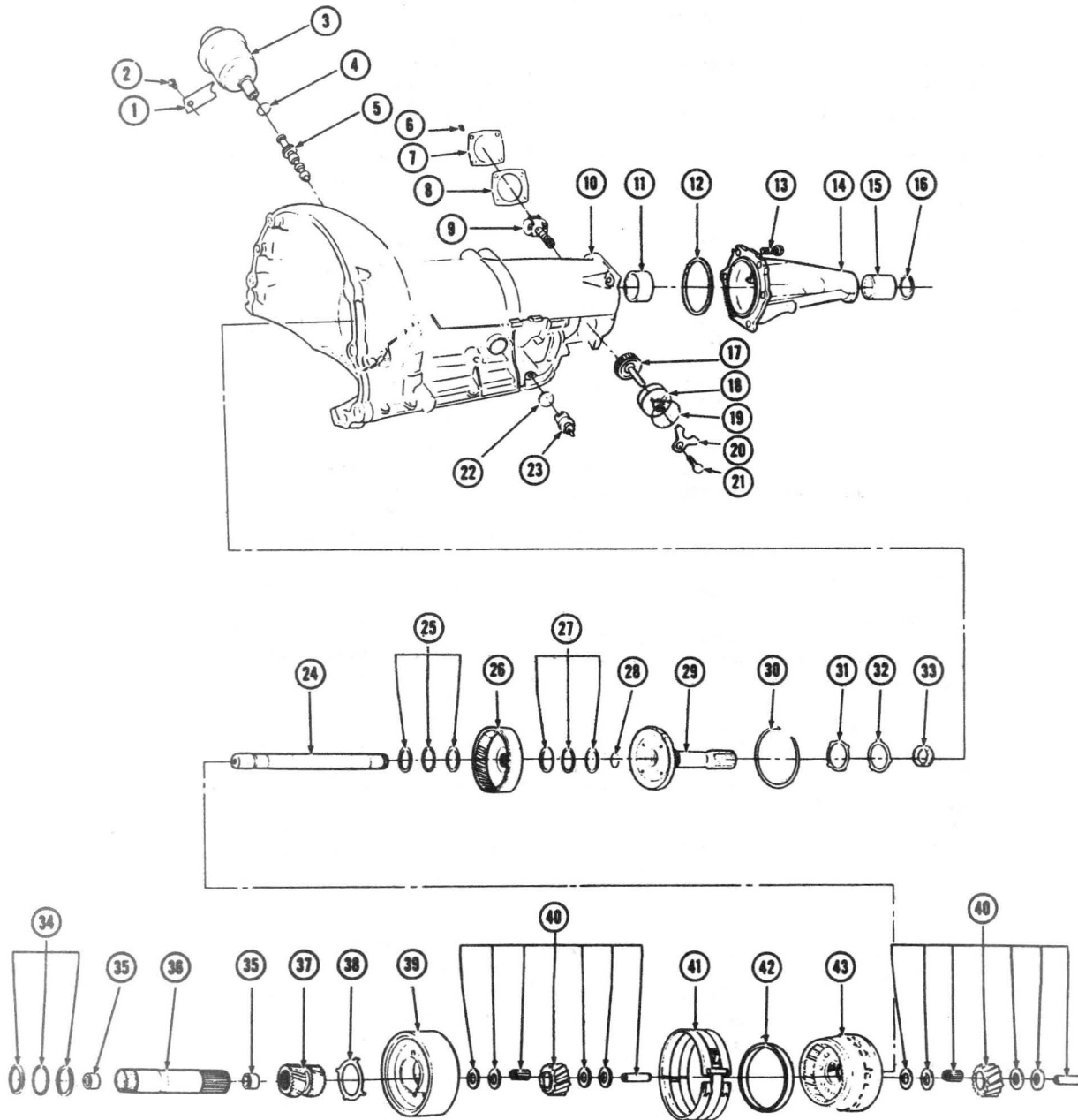
TURBO HYDRA-MATIC 400
PUMP, FORWARD AND DIRECT CLUTCH AND CENTRE SUPPORT



TURBO-HYDRAMATIC 400 TRANSMISSION PUMP, FORWARD & DIRECT CLUTCH & CENTRE SUPPORT

Key	Description	Part No.	Qty.	Group
1	Converter Assy., Torque	See Data		4.115
2	Seal, Oil Pump — 1967-76	8626916	1	4.226
3	Bushing, Oil Pump Body	8623940	1	4.226
4	Bushing, Oil Pump Stator Shaft:—Front	8623944	1	4.161
	— 1967 Rear	8623958	1	4.161
5	Solenoid, Stator Control — 1967	1993690	1	4.122
6	Body, Front Oil Pump	8625954	1	4.224
7	Washer, Oil Pump Cover to Forward Clutch Housing Thrust			
	— .060-.064 In. Thick	8623300	AR	4.169
	— .071-.075 In. Thick	8623301	AR	4.169
	— .082-.086 In. Thick	8623302	AR	4.169
	— .093-.097 In. Thick	8623303	AR	4.169
	— .104-.108 In. Thick	8623304	AR	4.169
	— .115-.119 In. Thick	8623305	AR	4.169
	— .126-.130 In. Thick	8623306	AR	4.169
8	Ring, Oil Pump Cover—1967-75	8626356	2	4.224
	— 1976	8626356	2	4.224
9	Bolt, Oil Pump to Stator ($\frac{5}{16}$ -18 x 1 $\frac{1}{2}$)	—	4	8.900
	($\frac{5}{16}$ -18 x 1 $\frac{3}{4}$)	—	1	8.900
10	Gasket, Front Oil Pump to Case	8623978	1	4.226
11	Seal, Oil Pump Cover to Case—O/Ring ..	6261413	1	4.226
12	Shaft, Turbine			
	— 1967	NLA	1	4.123
	— 1968-76	8624772	1	4.123
13	Pin, Front Oil Pump Pressure Regulator Valve Plug Retaining	8623078	1	4.226
14	Valve, Oil Pressure Regulator— With Plug	8623422	1	4.216
15	Spacer, Oil Pressure Regulator Spring ..	8623368	AR	4.216
16	Washer, Oil Pressure Regulator Valve Spring	8623039	1	4.265
17	Spring, Oil Pressure Regulator Valve			
	— 1967 All/.55-.65/	8623688	1	4.216
	— 1967 Exc./-.55-.65/	8625648	1	4.216
	— 1968-76	8625648	1	4.216
18	Valve, Transmission Modulation Booster (Incl. Bushing)			
	— 1967 All/.55-.65/	8623915	1	4.265
	— 1967 Exc./-.55-.65/	8625902	1	4.265
	— 1968-76	8625902	1	4.265
19	Ring, ($\frac{7}{8}$ In.)	274613	1	8.934
20	Bolt, Oil Pump to Case			
	— 1965-68	6261374	8	4.226
21	Housing & Washer Package, Forward Clutch	8624908	1	4.169
22	Seal Kit, Forward Clutch	8623917	1	4.166
23	Piston, Forward Clutch	8624016	1	4.166
24	Spring, Forward Clutch Piston Release ..	8624101	16	4.164
25	Retainer, Forward Clutch Spring	8623104	1	4.164
26	Ring, Forward Clutch to Housing Spring Retainer Snap	8623105	2	4.164
27	Plate or Disc, Forward Clutch Driven Wave	8623851	1	4.163
28	Plate or Disc, Forward Clutch Driven	8623849	AR	4.163
29	Plate or Disc, Forward Clutch Drive	8623483	5	4.163
30	Washer, Forward Clutch Housing to Hub	8624196	1	4.164
31	Hub, Forward Thrust			
	— 1967	8624197	1	4.164
	— 1968-74	8625717	1	4.164

Key	Description	Part No.	Qty.	Group
32	Washer, Forward Clutch Hub to Direct Clutch Hub Thrust	8624781	1	4.164
33	Hub, Direct Clutch Driving	8625718	1	4.164
34	Ring, Forward Clutch to Direct Clutch Hub Snap	8623112	2	4.164
35	Plate or Disc, Direct Clutch Backing	8623122	1	4.163
36	Plate or Disc, Direct Clutch Drive	8623483	5	4.163
37	Plate or Disc, Direct Clutch Drive	8625197	AR	4.163
38	Ring, Direct Clutch to Housing Spring Retainer Snap	8623105	2	4.164
39	Retainer, Direct Clutch Spring	8623104	2	4.164
40	Spring, Direct Clutch Piston Release			
	— 1967-69 All w/330 or 350 V-8	8624073	16	4.164
	— 1967-69 All w/400 V-8	8623103	16	4.164
	— 1970-76	8624073	16	4.164
41	Piston, Direct Clutch	See Data	1	4.166
42	Seal Kit, Direct Clutch	8623917	1	4.166
43	Housing Assy., Direct Clutch — with Race	See Data	1	4.169
44	Bushing, Intermediate Clutch Sprag	8623945	1	4.168
45	Sprag Assy., Intermediate Clutch — with Bushing	8623116	1	4.167
46	Race, Intermediate Clutch Sprag Outer ..	8623117	1	4.168
47	Retainer, Intermediate Clutch Sprag Outer Race	8623119	1	4.167
48	Ring, Intermediate Clutch Outer Race and Sprag Retainer Snap	8623120	1	4.167
49	Band Assy., Brake — Front Unit	8623123	1	4.251
50	Ring, Intermediate Clutch Retainer Snap	8623149	1	4.164
51	Plate or Disc, Intermediate Clutch Backing	8623152	1	4.163
52	Plate or Disc, Intermediate Clutch Drive	8623151	3	4.163
53	Plate or Disc, Intermediate Clutch Reaction	8623150	3	4.163
54	Plate or Disc, Intermediate Clutch Reaction Wave	8624199	1	4.163
55	Ring, Centre Support to Case Snap	8623151	1	4.162
56	Ring, Centre Support Oil Seal	See Data	4	4.162
57	Ring, Intermediate Clutch Spring Retainer Snap	See Data	1	4.164
58	Retainer, Intermediate Clutch Spring	8623146	1	4.164
59	Spring, Intermediate Clutch Release	8623145	12	4.164
60	Piston, Intermediate Clutch	8624210	1	4.166
61	Seal Kit, Intermediate Clutch	8623918	1	4.166
62	Support, Assy., Centre—with Race and Support	8625990	1	4.162
63	Washer, Centre Support to Reaction Drum Thrust	8624783	1	4.162
64	Roller Assy., Low Cutch	8623842	1	4.180
65	Bushing, Centre Support	8623942	1	4.162
66	Bolt, Case to Centre Support	8624009	1	4.162
67	Gasket, Stator Control Solenoid	—	1	N.L.
68	Valve, Stator Control — 1967	8623763	1	4.122
69	Spring, Oil Pump Stator Control Valve	8623762	1	4.122
70	Pin, Stator Control Valve Retaining—1967	8619866	1	4.122
71	Ring Turbine, Shaft Oil Seal — 1967	8623296	1	4.123
72	Cover, Front Oil Pump	8625955	1	4.224

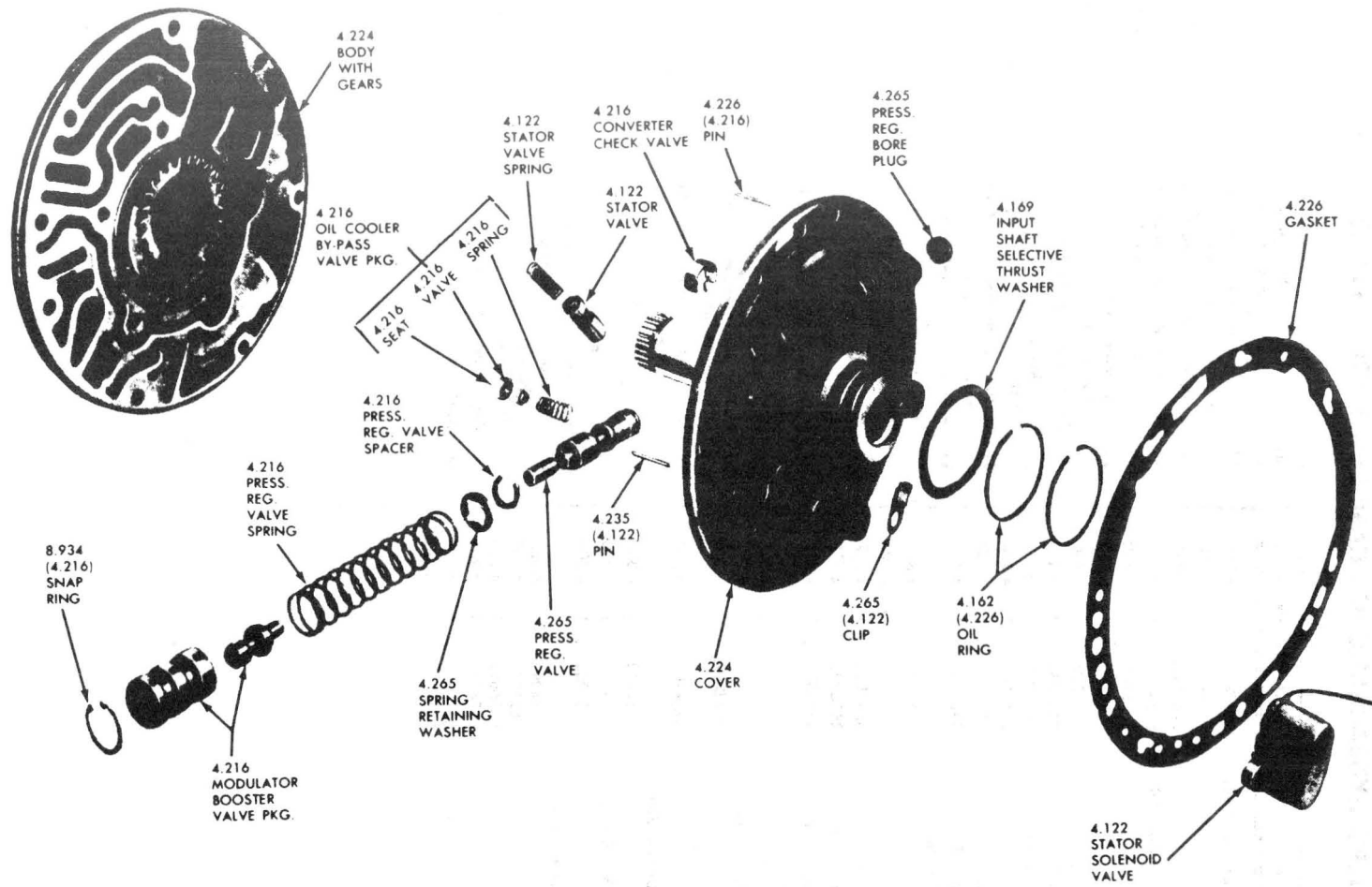


TURBO HYDRA-MATIC 400
CASE, EXTENSION AND PLANET CARRIER PARTS

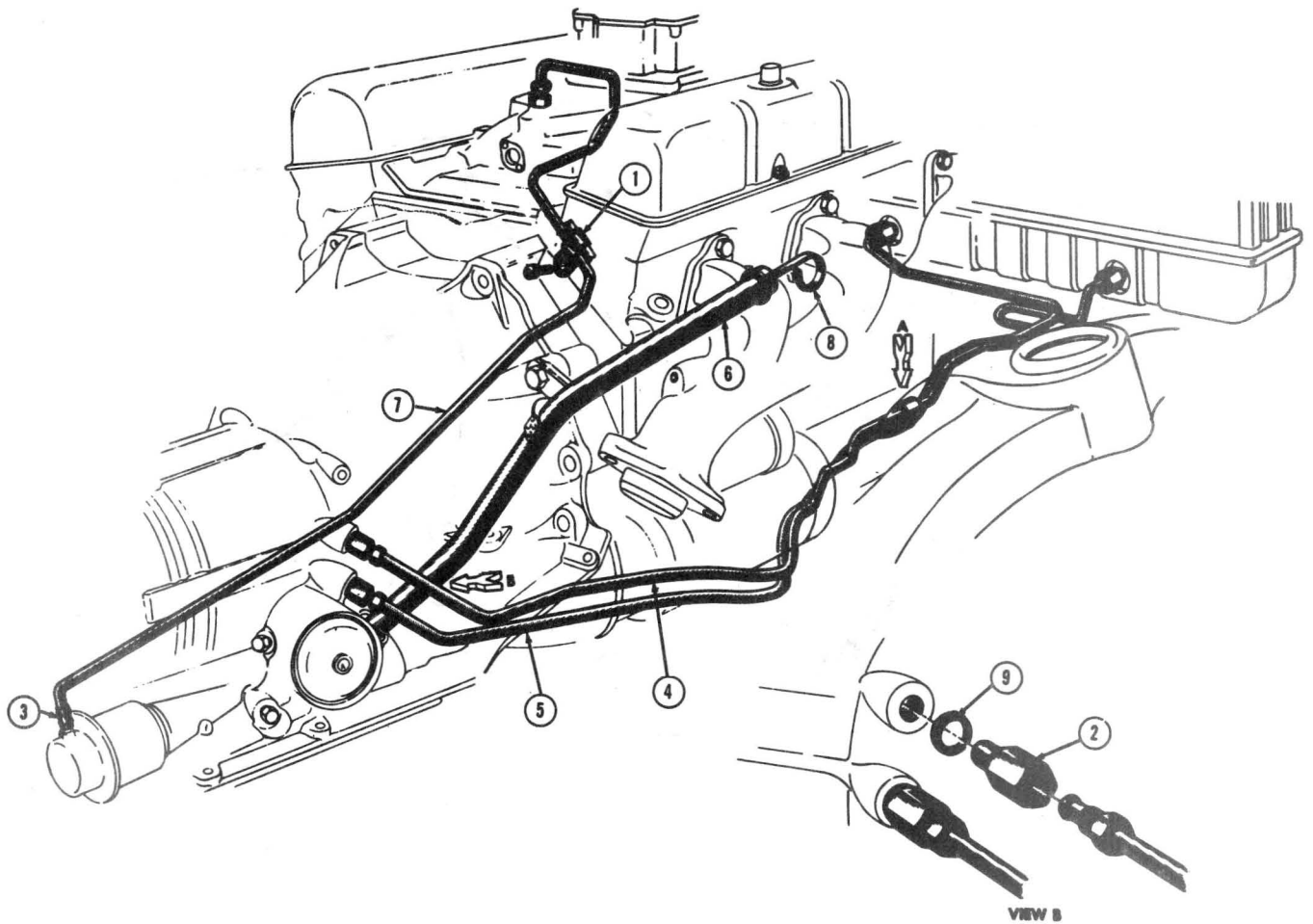
TURBO HYDRA-MATIC 400 CASE EXTENSION & PLANET CARRIER

Key	Description	Part No.	Qty.	Group
1	Retainer, Vacuum Modulator to Case	See Data	1	4.205
2	Bolt (1/4-18 x 1/2)	—	1	8.900
3	Modulator Assy., Vacuum	See Data	1	4.205
4	Seal, Vacuum Modulator to Case Oil Seal	See Data	1	4.205
5	Valve, Vacuum Modulator	8623983	1	4.205
6	Bolt (5/16-18 x 3/4)	—	4	8.900
7	Cover, Governor	8623262	1	4.256
8	Gasket, Governor Cover—1967-75	8623263	1	4.256
	—1976	8629209	1	4.256
9	Governor Assy.	See Data	1	4.256
10	Case Assy. Transmission	8626977	1	4.103
11	Bushing, Case — to Output Shaft	8623941	1	4.104
12	Gasket, Extension Housing to Transmission Case	8624709	1	4.318
13	Bolt (3/8-16 x 1)	—	AR	8.900
14	Extension Assy., Transmission Case	See Data	1	4.317
15	Bushing, Rear Bearing Retainer	8626901	1	4.319
16	Seal, Transmission Output Shaft	8616504	1	4.318
17	Gear, Speedometer Driven	—	1	4.337
	— See Listing in Data Section	—	1	4.337
18	Sleeve and Seal Assy., Speedometer Driven Gear	See Data	1	4.338
19	Seal, Speedometer Sleeve to Transmission Case	6264904	1	4.338
20	Retainer, Speedometer Driven Gear to Case	1362215	1	4.338
21	Bolt, Retainer to Case (5/16-18 x 3/4)	—	1	8.900
22	Seal, Vacuum Modulator to Case	6264903	1	4.205
23	Connector, Downshift Solenoid Valve	—	1	4.265
	— 1967	2984091	1	4.265
	— 1968-69	8626252	1	4.265
	— 1970-72	8626597	1	4.265
	— 1973-76	8626252	1	4.265
24	Shaft & Plug Assy., Main — 1967	8623321	1	4.172
	— 1968-76	8625736	1	4.172

Key	Description	Part No.	Qty.	Group
25	Bearing & Race Kit, Sun Gear to Internal Gear Thrust	8623921	1	4.159
26	Gear, Rear Internal Main Shaft	8623202	1	4.187
27	Bearing & Race Kit, Rear Internal Gear to Output Shaft Thrust	8623922	1	4.187
28	Ring, Mainshaft to Rear Internal Gear Snap	8625221	1	4.172
29	Shaft Assembly, Output	See Data		4.175
30	Snap Ring, Reaction Carrier to Output Shaft	8623203	1	4.176
31	Washer, Output Shaft to Case Front Thrust — 1967-76	8626372	1	4.176
32	Washer, Output Shaft to Case Rear Thrust	See Data	AR	4.176
33	Gear, Speedometer Driving Worm	8623313	1	4.343
34	Bearing & Race Kit, Centre Support to Sun Gear Thrust	8623920	1	4.159
35	Bushing, Sun Gear Shaft — Also Part of Key #36	8623944	2	4.161
36	Shaft Assy., Sun Gear — Includes Key #35	8623177	1	4.161
37	Gear, Sun	See Data	1	4.159
38	Washer, Internal Gear to Reaction Carrier Thrust	8626372	1	4.176
39	Carrier Assy., Planet — Reaction (Complete)	See Data	1	4.175
40	Pinion Pkg., Reaction Carrier	— .393 in.	1	4.175
	— .434 in.	8625913	1	4.175
41	Band Assy., Brake — Rear Unit	8623155	1	4.251
42	Ring, Front Internal Gear	— 1964-66	1	4.176
	— 1967-76	8626112	1	4.176
43	Ring, Front Internal Gear Snap	8626173	1	4.176
44	Carrier Assy., Planet—Output	8625957	1	4.175

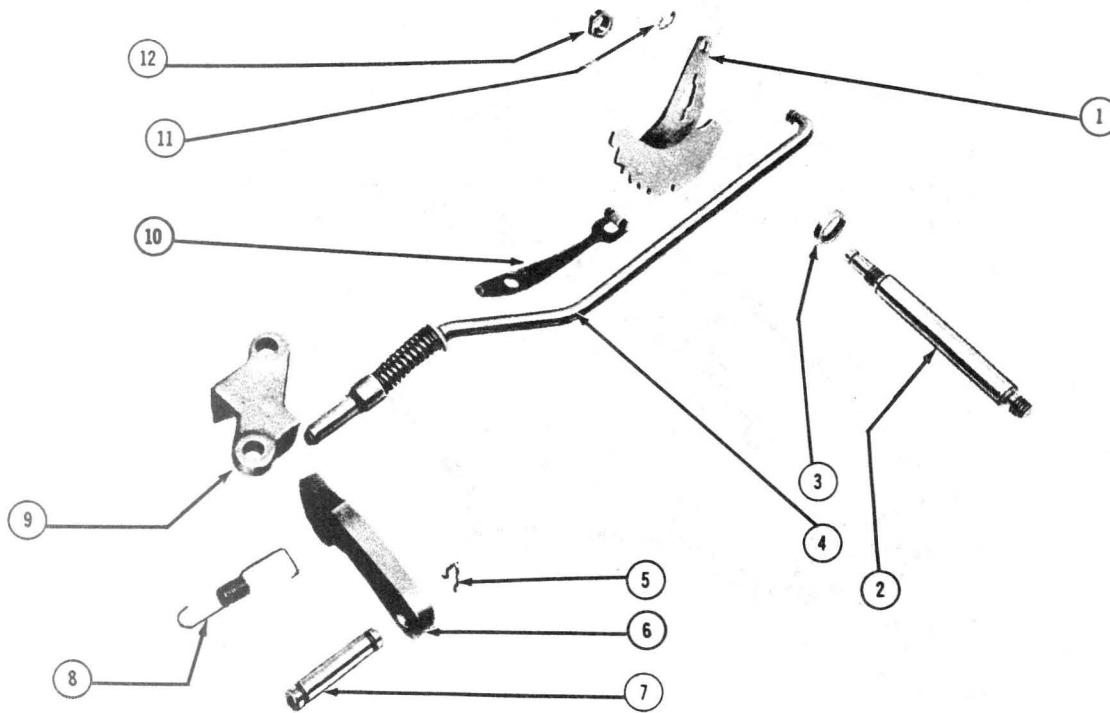


1965 THRU 1974 TH400 FRONT OIL PUMP DETAILS



**OIL COOLER MODULATOR AND FILLER PIPES
(TYPICAL)**

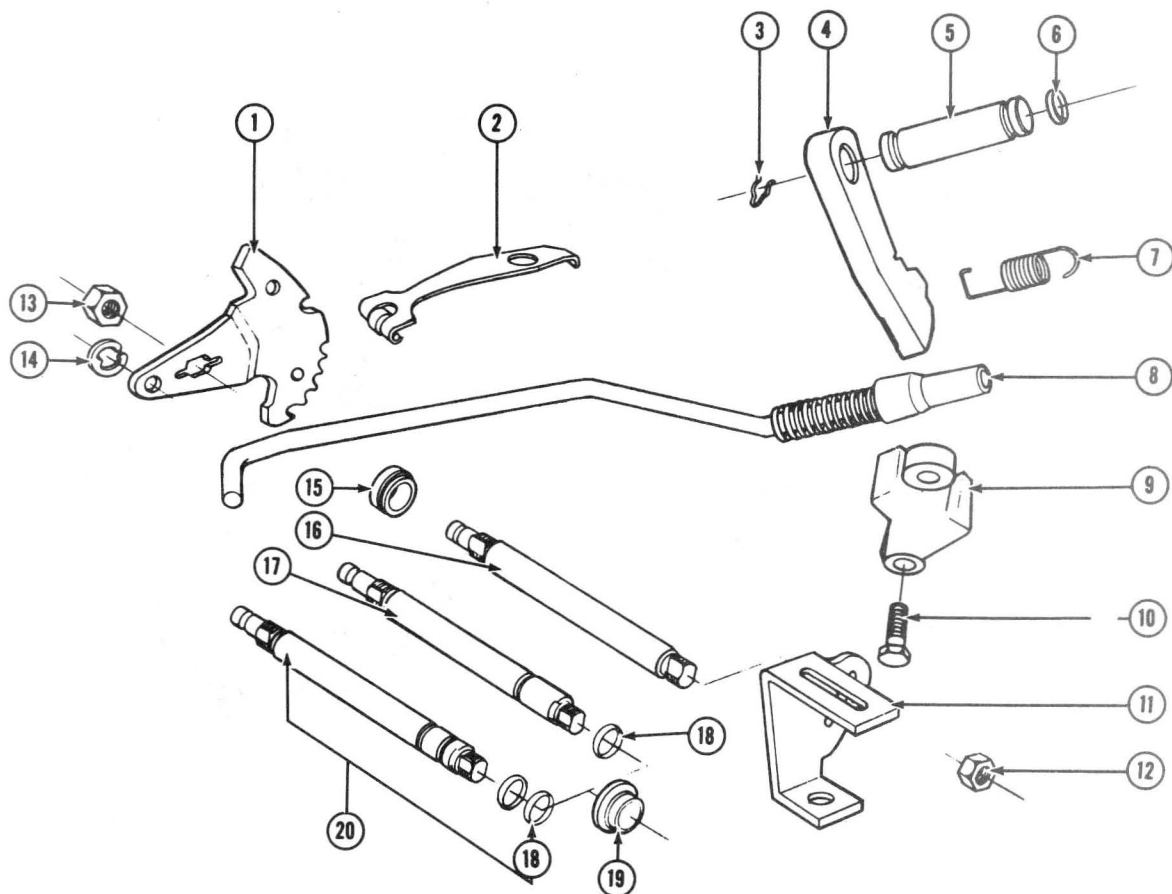
Key	Description	Group	Key	Description	Group
1	Clip, Vacuum Modulator Pipe to Cylinder Head	4.205	6	Pipe, Oil Filler	4.133
2	Connector, Oil Cooler Pipe	4.128	7	Pipe, Vacuum Modulator Valve	4.205
3	Hose, Vacuum Modulator to Modulator Pipe.....	4.205	8	Rod, Oil Filler Pipe	4.133
4	Pipe, Oil Cooler – Inlet	4.128	9	Gasket, Water Cooler Fitting Link to Connector	4.128
5	Pipe, Oil Cooler – Outlet	4.128			



1968-75 TURBO HYDRA-MATIC 400 PARKING BRAKE ACTUATOR DETAILS

Key	Description	Part No.	Qty.	Group
1	Lever and Pin Assy., Parking Brake Inside Detent	8624336	1	4.279
2	Shaft, Transmission Parking Brake Manual	See Data	1	4.275
3	Seal, Parking Brake Manual Shaft	See Data		4.275
4	Actuator, Parking Brake	8624091	1	4.290
5	Retainer, Parking Brake Pawl	148148	1	S.S.
6	Anchor, Parking Brake Pawl	8623037	1	4.294
7	Shaft, Parking Brake Pawl	8624976	1	4.294

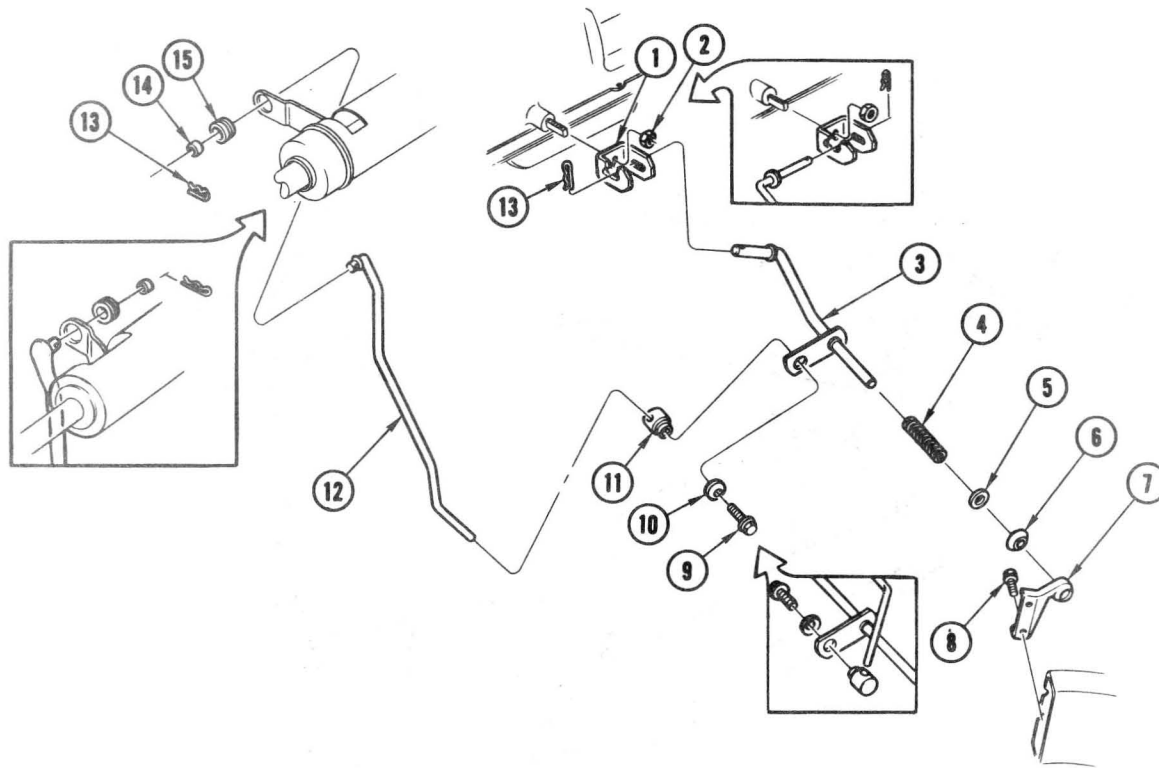
Key	Description	Part No.	Qty.	Group
8	Spring Parking Brake Anchor Return	8623041	1	4.295
9	Bracket, Parking Brake	8623042	1	4.290
10	Roller and Spring Assy., Transmission Manual Detent	8625773	1	4.293
1	Ring, Actuator to Lever Snap (for 1/4 in. dia. rod)		1	S.S.
12	Nut, Shaft to Lever (5/8-24)		1	S.S.
	S.S.—Standard Stock			



1976 TH 400 PARKING LOCK & RANGE SELECTOR PARTS

Key	Description	Group
1	LEVER W/PIN, Parking Lock Inside Detent	4.279
2	ROLLER & SPRING, Parking Lock Manual Detent	4.293
3	RETAINER, Parking Lock Pawl (1/4" Dia.)	8.934
4	PAWL, Trans. Parking Lock	4.294
5	SHAFT, Parking Lock Pawl	4.294
6	SEAL, Parking Lock Pawl Shaft "O" Ring	4.318
7	SPRING, Parking Lock Pawl Return	4.295
8	ACTUATOR ASM., Parking Lock	4.290
9	BRACKET, Parking Lock	4.290
10	BOLT, Bracket to Case (5/16"—18 x 3/4")	8.900

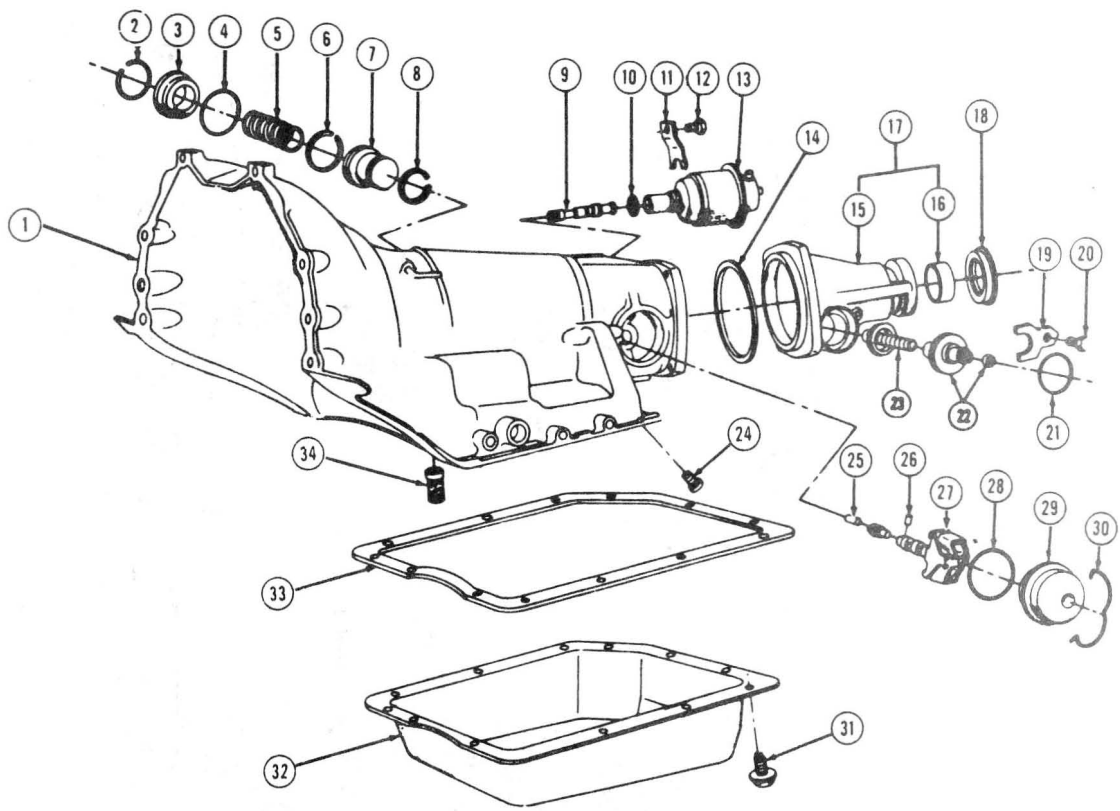
Key	Description	Group
11	LEVER, Range Selector-Outer	4.045
12	NUT, Lever to Shaft (3/8"—16)	8.915
13	NUT, Manual Shaft to Lever & Pin (3/8"—24)	8.915
14	RING, Actuator to Lever & Pin (1/4" Dia.)	8.934
15	SEAL ASM., Manual Shaft	4.275
16	SHAFT, Range Selector Manual	4.275
17	SHAFT, Range Selector Manual	4.275
18	SEAL, Manual Shaft	4.275
19	SHIELD, Manual Shaft	4.275
20	SHAFT & SEAL PKG., Manual (exc. Counterbore Case)	4.275



1976 AT COLUMN SHIFT LOWER CONTROLS

Key	Description	Group
1	LEVER, Shifter	4.045
2	NUT, Lever to Trans. (3/8"—16)	8.915
3	SHAFT ASM., Equalizer	4.040
4	SPRING, Equalizer Shaft Anti-Rattle	4.042
5	WASHER, Shaft to Brkt. (3/4")	8.929
6	BUSHING, Shaft Pivot	4.040
7	BRACKET, Shaft to Frame	4.040
8	SCREW, Brkt. to Frame (5/16"—12)	8.977

Key	Description	Group
9	SCREW, Trunnion Rod to Clamp (5/16"—18 x 1/2")	4.037
10	WASHER, Rod to Lever (5/16" I.D. x 1 1/16" O.D.)	4.037
11	CLAMP, Swivel at Trans. Column Shift	4.037
12	ROD, Gearshift Control	4.035
13	RETAINER, Rod to Column	4.037
14	SLEEVE, Control Rod	4.037
15	BUSHING, Shift Lever to Shift Tube Lever	4.037



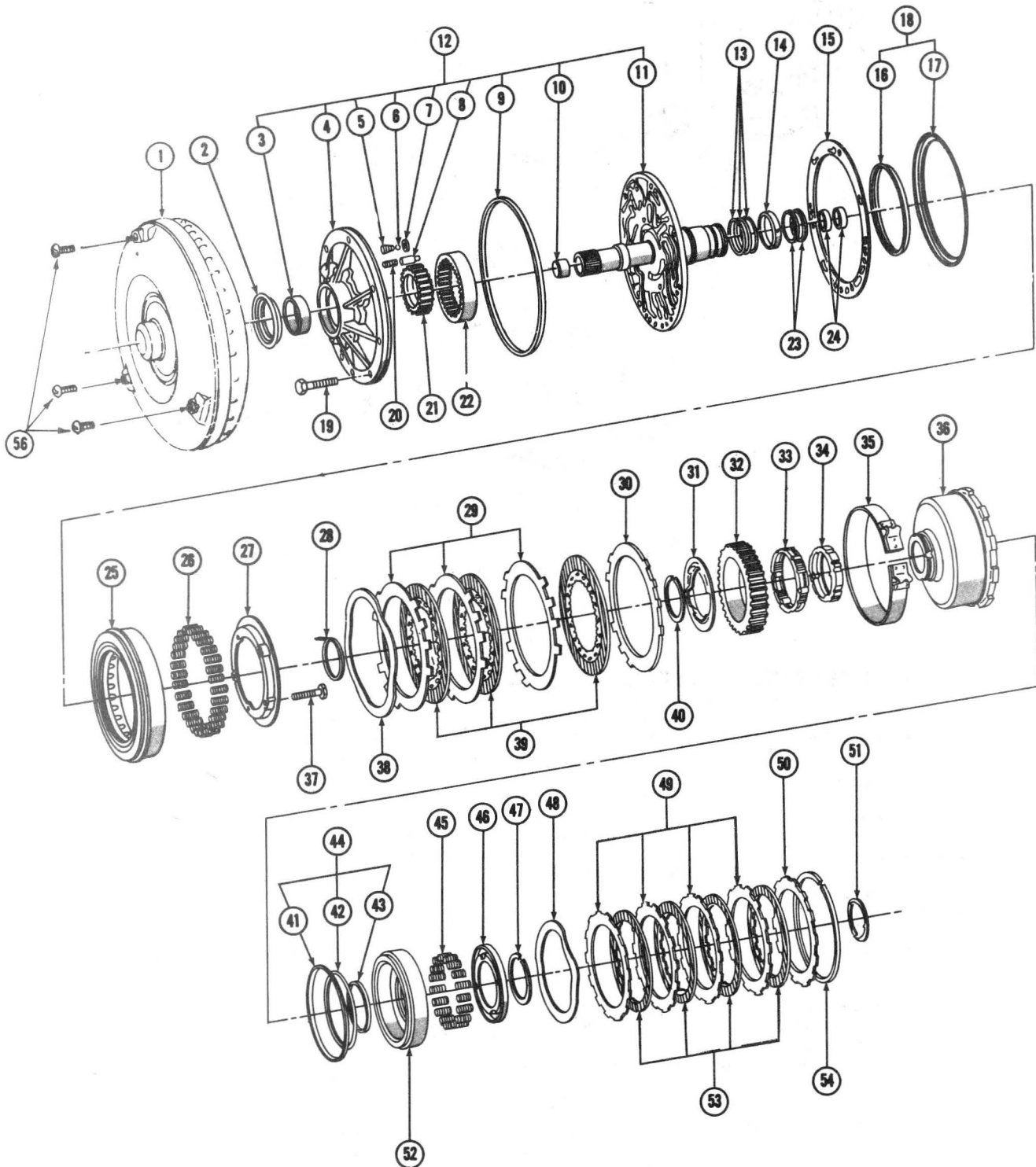
TH350 TRANSMISSION

CASE, EXTENSION, GOVERNOR AND INTERMEDIATE CLUTCH ACCUMULATOR

Key	Description	Part No.	Qty.	Group
1	Case Assy., — Incl. Bushing	See Data	1	4.103
2	Retainer, Intermediate Clutch Accumulator Piston Cove —	6260138	1	4.228
3	Cover, Intermediate Clutch Accumulator Piston	6261141	1	4.228
4	Seal, Intermediate Clutch Accumulator Piston Cover	338926	1	4.229
5	Spring, Intermediate Clutch Accumulator Piston	See Data	1	4.233
6	Seal, Intermediate Clutch Accumulator Piston Outer	See Data	1	4.242
7	Piston, Intermediate Clutch Accumulator	1239836	1	4.228
8	Seal, Intermediate Clutch Accumulator, Piston Inner	See Data	1	4.242
9	Valve, Vacuum Modulator	6261516	1	4.205
10	Seal, Vacuum Modulator to Case	6264903	1	4.205
11	Retainer, Vacuum Modulator to Case	6261285	1	4.205
12	Bolt, Vacuum Modulator to Case (5 16-18 x 11 16)	—	1	8.900
13	Modulator, Vacuum	See Data	1	4.205
14	Seal, Extension to Case	1358899	1	4.318
15	Extension, Case — N.S.S. Part of Key #17	—	—	—
16	Bushing, Case Extension	6260048	1	4.319
17	Extension, Assy., Case	See Data	1	4.317

Key	Description	Part No.	Qty.	Group
18	Seal, Case Extension Oil	3932255	1	4.318
19	Retainer, Speedometer Driven Gear to Case	1362215	1	4.338
20	Bolt, Retainer to Case (1 4-20 x 5 8)	180018	1	8.900
21	Seal, Speedometer Driven Gear Sleeve	1240382	1	4.338
22	Fitting & Seal, Speedometer Driven Gear	See Data	1	4.338
23	Gear, Speedometer Driven	See Data	1	4.337
24	Screen, Governor Pressure Hole	6273269	1	4.248
25	Pin, Dowel	—	1	8.939
26	Pin, Governor Weight —N.S.S. Part of Key #27	—	—	—
27	Governor Assy.	See Data	1	4.256
28	Seal, Governor Cover	1241734	1	4.256
29	Cover, Governor	6261067	1	4.256
30	Retainer, Governor Cover	6260040	1	4.256
31	Bolt, (5 16-18 x 3 4) With Washer (11 32 I.D. x 11 16 I.D. x 1 16 Thick)	180077	AR	8.900
32	Pan, Oil	8640016	1	4.195
33	Gasket, Oil Pan	6261649	1	4.196
34	Screen, Oil Pump Pressure Hole	8640074	1	4.224

N.S.S. — Not Serviced Separately.



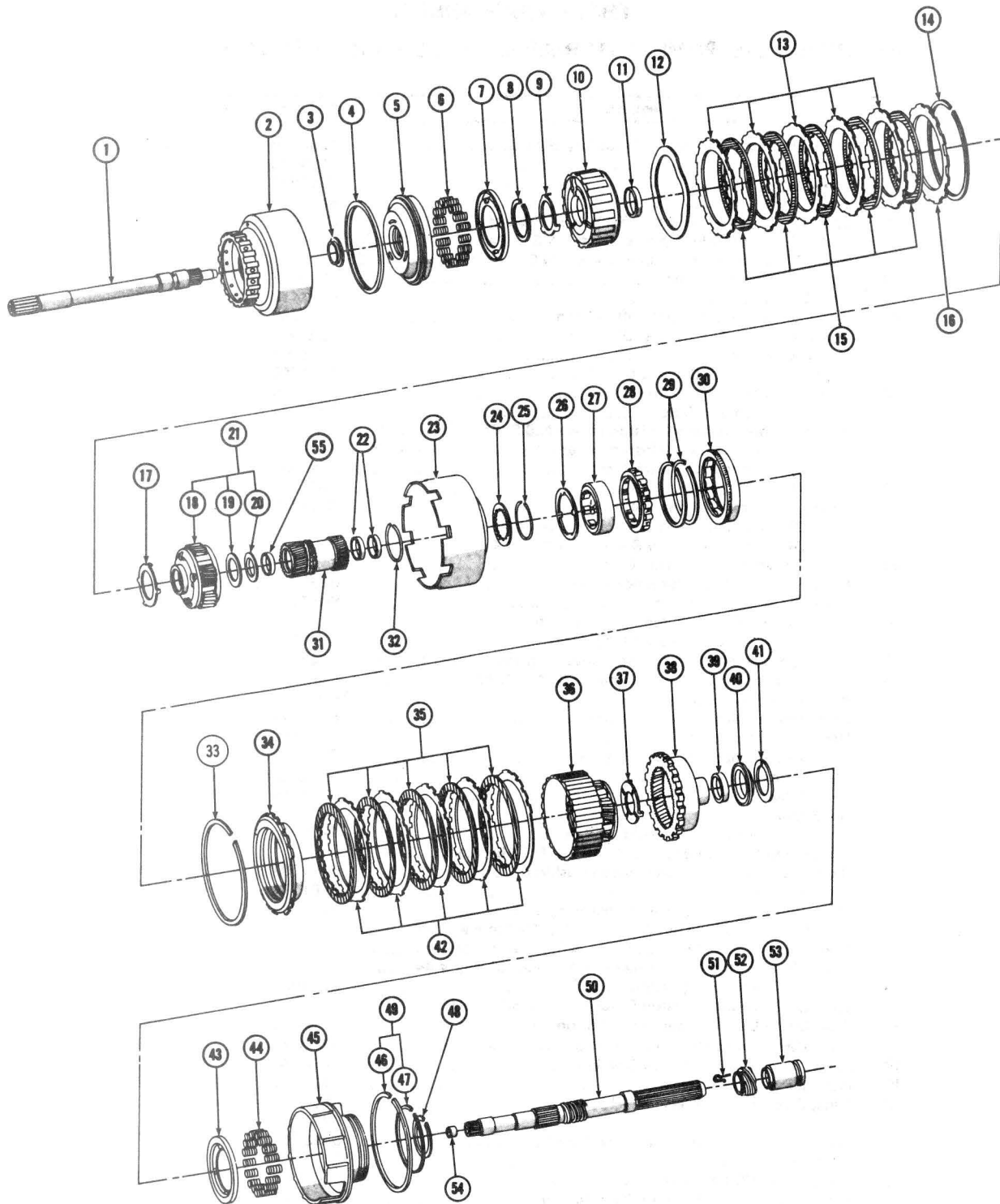
TH350 TRANSMISSION
CONVERTER, OIL PUMP, INTERMEDIATE CLUTCH AND DIRECT CLUTCH

TH350 TRANSMISSION
CONVERTER, OIL PUMP, INTERMEDIATE CLUTCH AND DIRECT CLUTCH

Key	Description	Part No.	Qty.	Group
1	Converter Assy., Torque — Rebuilt by G.M.	1394144	1	4.115
2	Seal, Oil Pump	8626916	1	4.226
3	Bushing, Oil Pump Body, Rear	6261022	1	4.161
4	Body, Oil Pump	See Data	1	4.224
5	Spring, Oil Pump Cooler By-pass Valve — Part of Key # 55	3850850	—	4.226
6	Ball, Oil Pump Cooler By-pass Valve — N.S.S. Part of Key #12&55	—	—	—
7	Seat, Oil Pump Cooler By-pass Valve — N.S.S. Part of Key #12&55	—	—	—
8	Valve, Oil Pump Priming	3850849	1	4.226
9	Seal, Oil Pump to Case	6261413	1	4.226
10	Bushing, Oil Pump Stator Shaft — Front	1381366	1	4.226
11	Cover, and Seal Ring, Trans. Oil Pump	464181	—	4.203
12	Pump Assy., Oil	See Data	—	4.224
13	Ring, Direct Clutch Drum Oil Sealing	6261746	3	4.169
14	Bushing, Direct Clutch Drum	6261026	1	4.169
15	Gasket, Oil Pump to Case	See Data	1	4.226
16	Seal, Intermediate Clutch Piston Inner—N.S.S. Part of Key # 18..	—	—	—
17	Seal, Intermediate Clutch Piston Outer—N.S.S. Part of Key # 18.	—	—	—
18	Seal Kit, Intermediate Clutch Piston	3947088	1	4.166
19	Bolt & Seal, Oil Pump to Case	6261374	AR	4.226
20	Spring, Oil Pump Priming Valve	3850850	1	4.226
21	Gear, Oil Pump Drive — N.S.S. Part of Key # 4	—	—	—
22	Gear, Oil Pump Driven — N.S.S. Part of Key # 4	—	—	—
23	Ring, Forward Clutch Drum Oil Sealing	See Data	—	4.169
24	Bushing, Oil Pump Stator Shaft — Rear	6261022	2	4.161
25	Piston, Intermediate Clutch	See Data	1	4.166
26	Spring, Intermediate Clutch Piston Return — N.S.S. Part of Key #27	—	—	—
27	Seat, Intermediate Clutch Piston Return Spring — Incl. Springs	1243126	1	4.164
28	Washer, Direct Clutch Drum Thrust Front — Selective	See Data	1	4.169
29	Plate, Intermediate Clutch Reaction	@6261450	AR	4.163
30	Plate, Intermediate Clutch Pressure	6261010	1	4.163
31	Retainer, Intermediate Overrun Clutch	6261143	1	4.167
32	Race, Intermediate Overrun Clutch Outer	6261021	1	4.168
33	Clutch, Intermediate Overrun	356826	1	4.164
34	Cam, Intermediate Overrun Clutch Inner	6260318	1	4.167
35	Band, Brake	6261132	1	4.251
36	Drum & Bushing, Transmission Clutch	See Data	—	4.169
37	Bolt, Pump Cover to Body (5/16-18 x 1-1/2, Hex Lock)	—	AR	8.900
38	Spring, Intermediate Clutch Piston Cushion	6261309	1	4.164
39	Plate, Intermediate Clutch Drive	6261277	AR	4.163
40	Ring, Intermediate Overrun Clutch Retaining	6261038	1	4.168
41	Seal, Direct Clutch Piston Outer — N.S.S. Part of Key # 44	—	—	—
42	Seal, Direct Clutch Piston Center — N.S.S. Part of Key # 44	—	—	—
43	Seal, Direct Clutch Piston Inner — N.S.S. Part of Key # 44	—	—	—
44	Seal Kit, Direct Clutch Piston	3947087	1	4.166
45	Spring, Direct Clutch Piston Return — N.S.S. Part of Key #46	—	—	—
46	Seat, Direct Clutch Piston Return Spring Incl. Spring	1242723	1	4.164
47	Ring, Direct Clutch Piston Return Spring Seat Retaining	6261037	1	4.164
48	Spring, Direct Clutch Piston Cushion	8640176	1	4.164
49	Plate, Direct Clutch Driven	6261071	AR	4.163
50	Plate, Direct Clutch Pressure — 1969-70	6261072	1	4.163
	— 1971-76	6261350	—	—
51	Bearing, Direct Clutch Drum Rear Thrust.....	9428864	1	4.164
52	Piston, Direct Clutch	See Data	1	4.166
53	Plate, Direct Clutch Drive	6261278	AR	4.163
54	Ring, Direct Clutch Pressure Plate Retaining	6261048	1	4.167
55	Valve Unit, Oil Cooler By-pass	3977543	1	4.216
56	Bolt, Converter to Flywheel, Incl. In Converter	—	S.S.	8.900

N.S.S. — Not Serviced Separately

@ — When using on models with part number 6261043 or 6261044 stamped on the inner side of intermediate clutch piston replace old piston with piston 6261448 or 6261449 respectively.



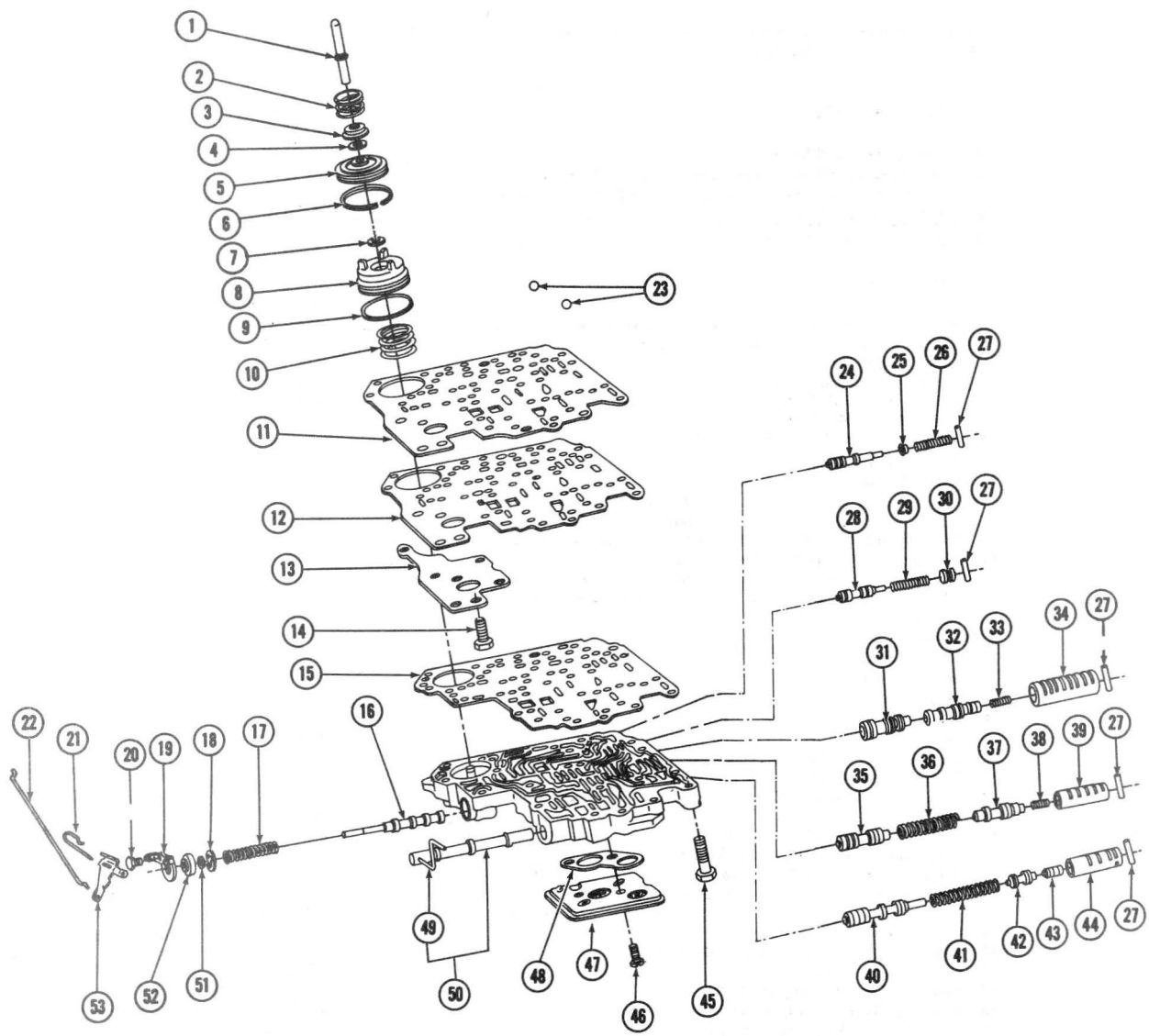
TH350 TRANSMISSION

INPUT SHAFT, FORWARD CLUTCH, LOW AND REVERSE CLUTCH AND OUTPUT SHAFT

TH350 TRANSMISSION
INPUT SHAFT, FORWARD CLUTCH, LOW AND REVERSE CLUTCH AND OUTPUT SHAFT

Key	Description	Part No.	Qty.	Group
1	Shaft, Input—1969-75	360941	1	4.123
		8640235	1	4.123
2	Housing, Forward Clutch	See Data	1	4.169
3	Seal, Forward Clutch Piston Inner—N.S.S. Part of Key #56	—	—	—
4	Seal, Forward Clutch Piston Outer—N.S.S. Part of Key #56	—	—	—
5	Piston, Forward Clutch	See Data	1	4.166
6	Spring, Forward Clutch Piston Return —	6260311	21	4.164
 N.S.S. Part of Key #7	—	—	—
7	Seat, Forward Clutch Piston Return Spring	—	—	—
 - Incl. Spring	1242722	1	4.164
8	Ring, Forward Clutch Piston Return Spring Seat Retainer	6261037	1	4.164
9	Washer, Input Ring Gear Thrust Front	—	1	4.176
10	Gear, Input Ring	See Data	1	4.158
11	Bushing, Input Ring Gear	6261029	1	4.176
12	Spring, Forward Clutch Piston Cushion	8640176	1	4.164
13	Plate, Forward Clutch Drive	6261071	AR	4.163
14	Ring, Forward Clutch Pressure Plate Retaining	6261048	1	4.167
15	Plate, Forward Clutch Drive	6261278	AR	4.163
16	Plate, Forward Clutch Pressure—245-.253 Thick	6261072	1	4.163
 —.275-.285 Thick	6261349	1	4.163
 —.306-.316 Thick	6261350	1	4.163
17	Washer, Input Ring Gear Support Thrust—To Output Carrier	6261383	1	4.158
18	Carrier, Output—N.S.S. Part of Key #21	—	—	—
19	Bearing, Sun Gear to Output Carrier—N.S.S. Part of Key #21	—	—	—
20	Race, Sun Gear to Output Carrier—N.S.S. Part of Key #21	—	—	—
21	Carrier Assy., Output	6261643	1	4.175
22	Bushing, Sun Gear	6261033	2	4.176
23	Shell, Sun Gear Drive	1341726	1	4.175
24	Washer, Sun Gear Shell Thrust Front	6261034	1	4.176
25	Ring, Sun Gear Shell Retaining	6261066	2	4.176
26	Washer, Sun Gear Shell Thrust Rear	338908	1	4.176
27	Race, Low & Reverse Overrun Clutch	6261125	1	4.168
28	Clutch, Low & Reverse Overrun	6261305	1	4.180
29	Ring, Low & Reverse Overrun Clutch Retaining	6261051	2	4.180
30	Cam, Low & Reverse Overrun Clutch—N.S.S. Part of Key #34	—	—	—
31	Gear, Sun	See Data	1	4.159
32	Ring, Output Carrier Retaining	6261039	1	4.176
33	Ring, Low & Reverse Clutch Support to Case	6261416	1	4.180
34	Support Assy., Low & Reverse Clutch—Incl. Key #30	6261118	1	4.162
35	Plate, Low & Reverse Clutch Drive	1375558	AR	4.163
 1969	3832386	—	—
 1970-76	—	—	—
36	Carrier Assy., Reaction Planet	6261645	1	4.175
37	Washer, Output Ring Gear Front Thrust	6261124	1	4.176
38	Gear, Output Ring	1250022	1	4.187
39	Bushing, Case to Output Shaft	6261016	1	4.104
40	Bearing, Output Ring Gear Rear Thrust	9427759	1	4.176
41	Ring, Output Ring Gear Support	6261040	1	4.176
42	Plate, Low & Reverse Clutch Reaction	See Data	AR	4.163
43	Seat, Low & Reverse Clutch Piston Return Spring — Incl. Springs	6260382	1	4.164
44	Spring, Low & Reverse Clutch Piston Return — N.S.S. Part of Key #43	—	—	—
45	Piston, Low & Reverse Clutch	See Data	1	4.166
46	Seal, Low & Reverse Clutch Piston Outer—N.S.S. Part of Key #49	—	—	—
47	Seal, Low & Reverse Clutch Piston Inner—N.S.S. Part of Key #49	—	—	—
48	Ring, Low & Reverse Clutch Piston Return Spring Seat Retaining	6261041	1	4.164
49	Seal Kit, Low & Reverse Clutch Piston	3947089	1	4.166
50	Shaft, Output	See Data	1	4.175
51	Clip, Speedometer Drive Gear Retaining	6261781	1	4.345
52	Gear, Speedometer Drive	See Data	1	4.343
53	Sleeve, Output Shaft Yoke Seal	6261062	1	4.318
54	Bushing, Output Shaft	3789034	1	4.176
55	Bushing, Reaction Planet Carrier	6261033	1	4.176
56	Seal Kit, Forward Clutch Piston	3947086	1	4.166

N.S.S.—Not Serviced Separately.

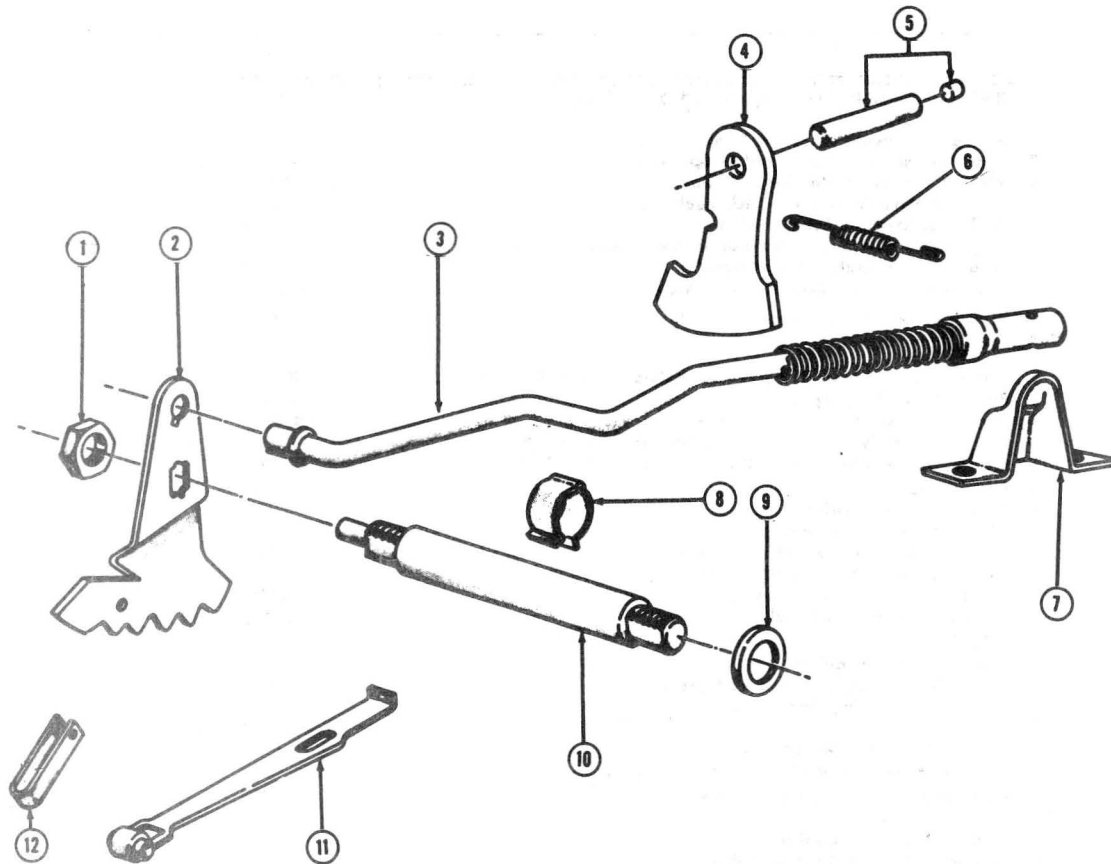


TH350 TRANSMISSION
VALVE BODY, INTERMEDIATE SERVO AND DIRECT CLUTCH ACCUMULATOR

TH350 TRANSMISSION
VALVE BODY, INTERMEDIATE SERVO AND DIRECT CLUTCH ACCUMULATOR

Key	Description	Part No.	Qty.	Group
1	Rod, Intermediate Servo Apply—2.845 in. Long	6261008	1	4.228
2	Spring, Intermediate Servo Piston	6261229	1	4.233
3	Seat, Intermediate Servo Piston Spring	6261178	1	4.233
4	Washer, Intermediate Servo Piston	8623362	1	4.228
5	Piston, Intermediate Servo Incl. Seal	342494	1	4.228
6	Seal, Intermediate Servo Piston	See Data	1	4.229
7	Ring, Direct Clutch Accumulator Piston Retaining	6261322	1	4.229
8	Piston, Direct Clutch Accumulator	1243383	1	4.228
9	Seal, Direct Clutch Accumulator Piston	6261150	1	4.229
10	Spring, Direct Clutch Accumulator Piston	See Data	1	4.233
11	Gasket, Valve Body Spacer Plate—Between Case & Plate	330189	1	4.265
12	Plate, Valve Body Spacer	See Data	1	4.265
13	Support, Valve Body Spacer Plate	338905	1	4.265
14	Bolt, Valve Body Spacer Plate Support to Case ($\frac{3}{16}$ -18 x $\frac{3}{4}$)		AR	8.900
15	Gasket, Valve Body Spacer Plate—Between Body & Plate	8640092	1	4.265
16	*Valve, Detent	—	—	—
17	*Spring, Detent Valve	—	—	—
18	*Seat, Detent Valve Spring	—	—	—
19	Bracket, Detent Valve Actuating Lever	6261187	1	4.275
20	Bolt, Bracket to Valve Body ($\frac{1}{4}$ -20 x $\frac{3}{16}$)	—	1	8.900
21	Pin, Detent Valve Actuating Lever	6261288	1	4.278
22	Wire, Detent Valve Control	1243133	1	4.275
23	Ball, Check Valve	6261179	4	4.265
24	*Valve, Detent Regulator	—	—	—
25	*Seat, Detent Regulator Valve Spring	—	—	—
26	*Spring, Detent Regulator Valve	—	—	—
27	Pin, Valve Retaining	112496	AR	4.216
28	*Valve, Manual Low Control	—	—	—
29	*Spring, Manual Low Control Valve	—	—	—
30	Plug, Manual Low Control Valve	6261206	1	4.265
31	*Valve, 1-2 Shift	—	—	—
32	*Valve, 1-2 Shift Control	—	—	—
33	*Spring, 1-2 Shift Control Valve	—	—	—
34	*Sleeve, 1-2 Shift Control Valve	—	—	—
35	*Valve, 2-3 Shift	—	—	—
36	*Spring, 2-3 Shift Valve	—	—	—
37	*Valve, 2-3 Shift Control	—	—	—
38	*Spring, 2-3 Shift Control Valve	—	—	—
39	*Sleeve, 2-3 Shift Control Valve	—	—	—
40	*Valve, Pressure Regulator	—	—	—
41	*Spring, Pressure Regulator Valve	—	—	—
42	*Valve, Modulator & Reverse Boost	—	—	—
43	*Valve, Intermediate Boost	—	—	—
44	*Sleeve, Modulator & Reverse Boost Valve	—	—	—
45	Bolt, Valve Body to Case ($\frac{3}{16}$ -18 x $1\frac{1}{4}$)	—	AR	8.900
46	Bolt, Oil Pump Screen to Valve Body ($\frac{1}{4}$ -20 x $\frac{3}{8}$)	—	AR	8.900
47	Screen, Oil Pump	1246417	1	4.197
48	Gasket, Oil Pump Screen	6261235	1	4.197
49	Link, Manual Valve Control	See Data	1	4.265
50	Valve, Manual—Incl. Key #49			
	—1969	6261480	1	4.275
	—1970 First Jobs w/Link and $5\frac{3}{4}$ in. long	6261480	1	4.275
	—1970 After Jobs Less Link and $5\frac{3}{8}$ in. long	1394763	1	4.275
	—1971	1394763	1	4.275
	—1972-76	1394763	1	4.275
51	Ring, Detent Valve Spring Seat	9411634	1	4.265
52	*Stop, Detent Valve	—	—	—
53	Lever, Detent Valve Actuating	6261186	1	4.279
54	Body, Oil Control Valve	See Data	1	4.265

* —Not serviced separately, serviced as part of the valve body Key #54.



**TH350 TRANSMISSION
PARKING LOCK AND RANGE SELECTOR**

Key	Description	Part No.	Qty.	Group
1	NUT SELECTOR SHAFT TO LEVER (3/8-16)	—	1	8.916
2	LEVER, Parking Lock & Range Selector Inner			
	— 1969	6260144	1	4.279
	— 1970-76	330136	1	4.279
3	ACTUATOR, Parking Lock	6260224	1	4.290
4	PAWL, Parking Lock	6261657	1	4.294
5	SHAFT, Parking Lock Pawl—With Plug	3977619	1	4.294
6	SPRING, Parking Lock Pawl Return	6260253	1	4.295

Key	Description	Part No.	Qty.	Group
7	BRACKET, Parking Lock & Range Selector Shaft	1377861	1	4.290
8	RING, Transmission Parking Lock Actuator Retaining Shaft	6261347	1	4.290
9	SEAL, Parking Lock & Range Selector Shaft	8623056	1	4.275
10	SHAFT, Parking Lock & Range Selector	6260216	1	4.275
11	SPRING, Detent—1969	6261161	1	4.279
	—1970-76	6260153	1	4.279
12	CLIP, Manual Valve Link	6260113	1	4.275