

SECTION III

J. I. CASE

TSX SERIES

TRACTOR

Carbureters



MARVEL-SCHEBLER PRODUCTS DIVISION,
BORG-WARNER CORPORATION
DECATUR, ILLINOIS, U. S. A.

Warranty

Marvel-Schebler Products Division, Borg-Warner Corporation, warrant its carbureters against defects in material and workmanship for a period of ninety days. Defective merchandise will be replaced without charge but labor charges incurred in the removal, disassembly or reinstallation of such products will not be allowed. No merchandise can be returned without written permission from the factory, transportation charges must be prepaid. The factory shall be the sole judge of defects in products returned.

A ten per cent handling charge will be made for all merchandise returned that is not defective. All prices are subject to change without notice, and we reserve the right to limit quantities and to make partial shipments unless specifically instructed otherwise. The obligation of the company under this warranty is limited to replacing at the factory, any complete units or parts thereof which shall be returned and which our examination shall disclose to have been defective.

Introduction...

This section of the master manual is an individual parts catalog of all service parts for Marvel-Schebler carbureters listed on the identification charts. The catalog is divided into groups of carbureters; each group containing an identification chart, an exploded drawing of a composite carbureter, and a parts list. Each part in the illustration bears a reference number which keys together the illustration and parts list.

NOTE: The illustration does not represent any specific carbureter within a series, but is typical of all of them. All parts that look different are shown adjacent to the part of the basic carbureter that they replace.

TO USE THE CATALOG

- (1) Locate the group which contains the carbureter in question by referring to the identification charts.
- (2) Visually locate the part desired in the exploded drawing and note its reference number.
- (3) Turn to the parts list opposite the reference number of the part for its complete part name and part number.

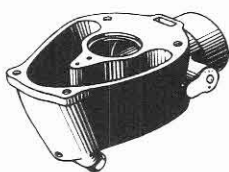
J. I. CASE — TRACTOR CARBURETERS

ISSUED FEBRUARY 1953

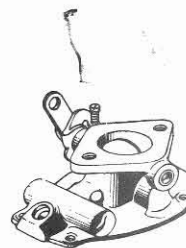
Model Application	Engine	Carb. No.	Fuel	Super- seded by	Customer Part No.	Repair Kit No.	Gasket Kit No.	Float Valve & Seat Assy
D		TSX-11	Gasoline		01820-AB	286-787	16-594	233-543
V, VC, VI	Cont. F124	TSX-42	Gasoline		VT-2072	286-565	16-613	233-536
V	Cont. F124	TSX-43	Gasoline		VT-2475	286-587	16-592	233-536
V	Cont. F124	TSX-74	Distillate		VT-2632	286-621	16-592	233-536
VA	VA124	TSX-114	Gasoline		VT-3593	286-622	16-592	233-536
VAB	Cont. VAB124	TSX-212	Gasoline			286-724	16-592	233-536
K, M, VA	VA124	TSX-225	Distillate		VT-4121	286-753	16-592	233-536
Industrial Tractor		TSX-253	Gasoline		VT-4062	286-622	16-592	233-536
K-2 Combine	Cont. VA12A	TSX-409	Gasoline		VTA-2933	286-945	16-592	233-536
Harvester	A124	TSX-474	Gasoline		VTA-976	286-1009	16-592	233-536

♦The repair kit includes the throttle shaft, float valve and seat assembly, and the gasket kit.
§ The flange gasket can be supplied separately. Specify the carbureter number when ordering.

BASIC SUBASSEMBLIES



CARBURETER BODY ASSEMBLY

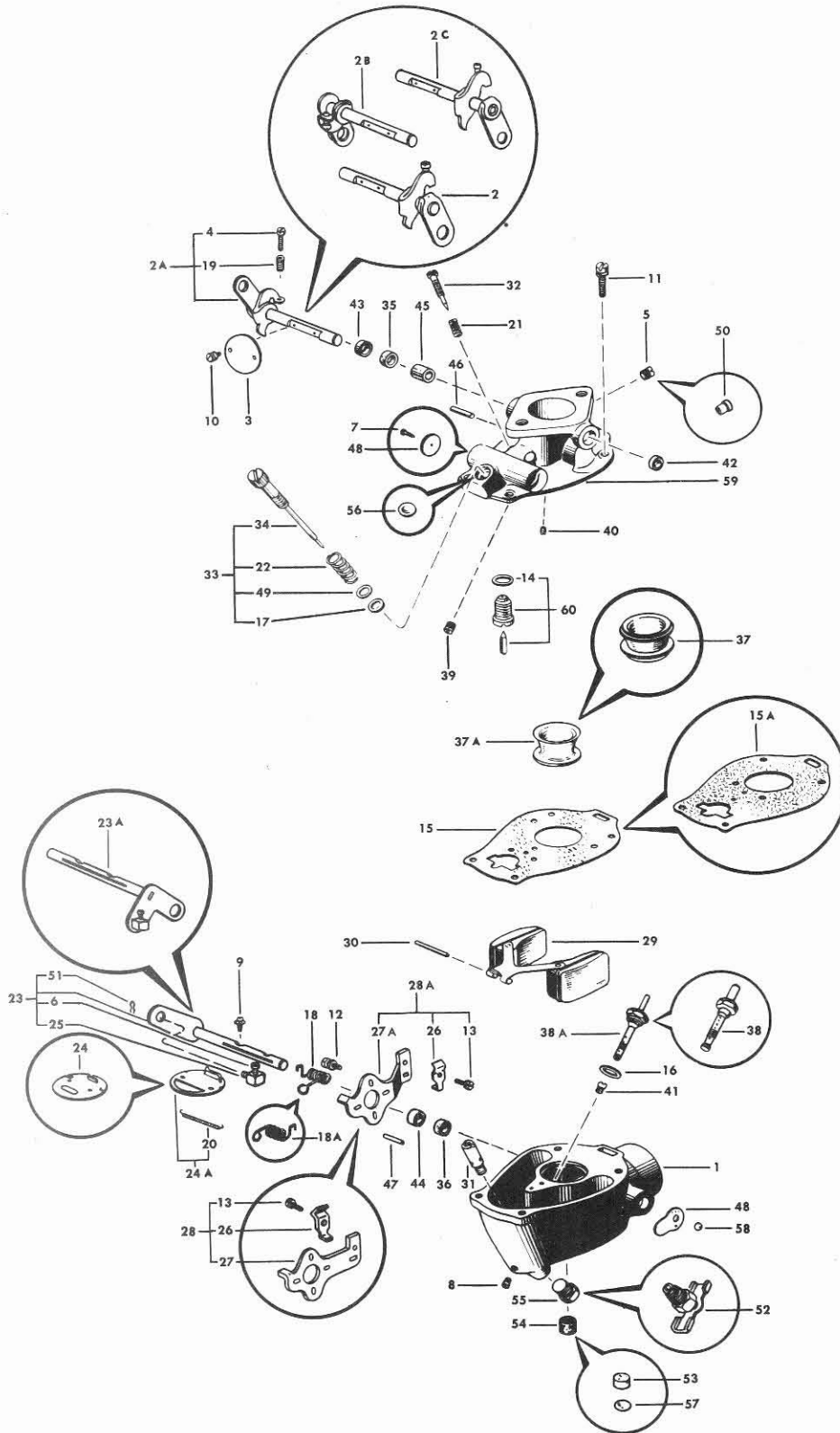


THROTTLE BODY & SHAFT ASSEMBLY

Carbureter Number	Marvel-Schebler Part Number	J. I. Case Part Number
TSX-11	10-2646	
TSX-42	10-2086	
TSX-43	10-2119	
TSX-74	10-2199	
TSX-114	10-2450	
TSX-212	10-2861	
TSX-225	10-2877	
TSX-253	10-3013	
TSX-409	10-3368	
TSX-474	10-3487	

Carbureter Number	Marvel-Schebler Part Number	J. I. Case Part Number
TSX-11	227-905	
TSX-42	227-683	
TSX-43	227-699	
TSX-74	227-699	
TSX-114	227-831	
TSX-212	227-1024	
TSX-225	227-1020	
TSX-253	227-831	
TSX-409	227-1220	
TSX-474	227-1254	

Ref. No.	Part Name	Marvel-Schebler Part Number	J. I. Case Part No.	TSX-11	TSX-42	TSX-43	TSX-74	TSX-114	TSX-212	TSX-225	TSX-253	TSX-409	TSX-474
1	Body Assembly — Carbureter	(See Basic Subassembly) ..		1	1	1	1	1	1	1	1	1	1
2	Shaft, Stop & Lever Assy — Throttle	13-779		1	1	1	1	1	1	1	1	1	1
2A	Shaft, Stop & Lever Assy — Throttle	13-839		1	1	1	1	1	1	1	1	1	1
2B	Shaft, Stop & Lever Assy — Throttle	13-878		1	1	1	1	1	1	1	1	1	1
2C	Shaft, Stop & Lever Assy — Throttle	13-1059		1	1	1	1	1	1	1	1	1	1
3	Valve — Throttle (22°)	14-163		1	1	1	1	1	1	1	1	1	1
	(20°)	14-169		1	1	1	1	1	1	1	1	1	1
4	Screw — Throttle Stop (No. 8-32 x 3/4)	15-42		1	1	1	1	1	1	1	1	1	1
5	Screw — Idle Drilling (Headless, 1/4-28)	15-223		1	1	1	1	1	1	1	1	1	1
	(Headless, 5/16-24)	15-274		1	1	1	1	1	1	1	1	1	1
6	Screw — Choke Swivel (No. 8-32 x 5/16)	15-285		1	1	1	1	1	1	1	1	1	1
7	Screw — Drive, Numbering Plate (No. 2 x 1/4)	15-343		1	1	1	1	1	1	1	1	1	1
8	Screw — Drill Plug, Nozzle Hole (No. 8-32)	15-409		1	1	1	1	1	1	1	1	1	1
9	Screw & Lock Washer Assy — Choke Valve												
	(No. 6-32 x 1/4)	15-483		2	2	2	2	2	2	2	2	2	2
	(No. 4-40 x 3/16)	15-A91		2	2	2	2	2	2	2	2	2	2
10	Screw & Lock Washer Assy — Throttle Valve												
	(No. 6-32 x 1/4)	15-483		2	2	2	2	2	2	2	2	2	2
	(No. 4-40 x 3/16)	15-A91		2	2	2	2	2	2	2	2	2	2



Marvel-Schebler Products Division, Borg-Warner Corporation, Decatur, Illinois, U. S. A.

Ref. No.	Part Name	Marvel-Schebler Part Number	J. I. Case Part No.	TSX-11	TSX-42	TSX-43	TSX-74	TSX-114	TSX-212	TSX-225	TSX-253	TSX-409	TSX-474
11	Screw & Lock Washer Assy — Throttle Body to Bowl (No. 12-24 x 5/8)	15-A82		—	4	4	4	4	4	4	4	4	4
	(No. 12-24 x 3/4)	15-A85		4	—	—	—	—	—	—	—	—	—
12	Screw & Lock Washer Assy — Choke Bracket to Body (No. 8-32 x 3/8)	15-A93		—	1	1	1	1	1	1	1	1	1
13	Screw & Lock Washer Assy — Choke (No. 8-32 x 5/16)	15-A99		—	1	1	1	1	1	1	1	1	1
14	Gasket — Float Valve Seat	16-4		1	1	1	1	1	1	1	1	1	1
15	Gasket — Throttle Body to Bowl	16-80		—	1	1	1	1	1	1	1	1	1
15A	Gasket — Throttle Body to Bowl	16-A12		1	—	—	—	—	—	—	—	—	—
16	Gasket — Main Nozzle	16-449		—	1	1	1	1	1	1	1	1	1
		16-492		1	—	—	—	—	—	—	—	—	—
17	Gasket — Power Adjusting Needle	†16-491		1	—	1	1	1	1	1	1	1	1
18	Spring — Choke Return	24-247		—	1	1	1	1	1	1	1	1	1
18A	Spring — Choke Return	24-A28		1	—	—	—	—	—	—	—	—	—
19	Spring — Throttle Stop Screw	24-262		1	1	1	1	1	1	1	1	1	1
20	Spring — Choke Valve Flapper	24-292		1	—	—	—	—	—	—	—	—	—
		24-A43		—	1	1	1	1	1	1	1	1	1
21	Spring — Idle Needle	24-340		1	1	1	1	1	1	1	1	1	1
22	Spring — Power Adjusting Needle	†24-A1		1	—	1	1	1	1	1	1	1	1
23	Shaft & Lever Assy — Choke	26-637		—	1	1	1	1	1	1	1	1	1
23A	Shaft & Lever Assy — Choke	26-695		1	—	—	—	—	—	—	—	—	—
24	Valve Assy — Choke	27-548		1	—	—	—	—	—	—	—	—	—
24A	Valve Assy — Choke	27-550		—	1	1	1	1	1	1	1	1	1
25	Swivel — Choke Lever	28-49		1	1	1	1	1	1	1	1	1	1
26	Clip — Choke Bracket	29-81		—	1	1	1	1	1	1	1	1	1
27	Bracket — Choke	29-92		—	1	1	1	—	—	—	—	—	—
27A	Bracket — Choke	29-122		—	—	—	—	1	—	1	1	—	—
28	Bracket Assy — Choke	29-514		—	1	1	1	—	1	—	—	—	1
28A	Bracket Assy — Choke	29-536		—	—	—	—	1	—	1	1	—	—
29	Float & Lever Assy	30-600		—	1	1	1	1	1	1	1	1	1
		30-621		1	—	—	—	—	—	—	—	—	—
30	Shaft — Float Lever	32-16		1	—	—	—	—	—	—	—	—	—
		32-27		—	1	1	1	1	1	1	1	1	1
31	Seat — Power Adjusting Needle	36-285		1	—	—	—	—	—	—	—	—	—
32	Needle — Idle Adjusting	43-33		—	1	1	1	1	1	1	1	1	1
		43-58		1	—	—	—	—	—	—	—	—	—
33	Needle Assy — Power Adjusting (complete)	†43-619		—	—	1	1	1	1	1	1	1	1
		43-643		1	—	—	—	—	—	—	—	—	—
34	Needle Assy — Power Adjusting	†43-627		—	—	1	1	1	1	1	1	1	1
		43-630		1	—	—	—	—	—	—	—	—	—
35	Packing — Throttle Shaft	44-35		1	—	—	—	—	—	—	—	—	—
		44-38		—	1	1	1	1	1	1	1	1	1
36	Packing — Choke Shaft	44-38		1	—	—	—	—	—	—	—	—	—
		44-39		—	1	1	1	1	1	1	1	1	1
37	Venturi (19/32" Diameter Throat)	46-424		—	—	—	1	—	—	—	—	—	1
37A	Venturi (25/32" Diameter Throat)	46-457		—	—	—	—	—	—	—	—	1	—
37A	Venturi (21/32" Diameter Throat)	46-473		—	1	1	—	1	1	1	—	—	—
37A	Venturi (13/16" Diameter Throat)	46-491		1	—	—	—	—	—	—	—	—	—
38	Nozzle — Main	47-267		1	—	—	—	—	—	—	—	—	—
38A	Nozzle Assy — Main	47-589		—	1	1	1	1	1	1	1	1	1
39	Jet — Idle	49-101-L		1	—	—	—	1	1	1	1	—	—
		49-165		—	1	1	1	—	—	—	—	—	1
40	Jet — Economizer	49-145		—	—	—	—	1	—	1	—	—	—
		49-161		1	—	—	—	—	—	—	—	—	—
		49-193		—	1	1	1	—	—	—	—	—	—
		49-264		—	—	—	—	—	—	—	—	1	—
		49-273		—	—	—	—	1	—	—	—	—	—
		49-354		—	—	—	—	—	—	—	—	—	1

† For high altitude adjustment on model TSX-474.

J. I. CASE — TRACTOR
TSX-11 to TSX-474

Ref. No.	Part Name	Marvel-Schebler Part Number	J. I. Case Part No.	TSX-11	TSX-42	TSX-43	TSX-74	TSX-114	TSX-212	TSX-225	TSX-253	TSX-409	TSX-474
41	Jet — Power	49-158		—	—	1	—	1	1	1	—	—	—
		49-192		—	1	—	1	—	—	—	—	—	—
		49-198		—	—	—	—	—	—	—	—	—	—
		49-343		—	—	—	—	—	—	—	—	1	—
42	Cup — Throttle Shaft	55-214		1	—	—	—	—	—	—	—	—	—
		55-230		—	1	1	1	1	1	1	1	1	1
43	Retainer — Throttle Shaft Packing	55-216		1	—	—	—	—	—	—	—	—	—
		55-231		—	1	1	1	1	1	1	1	1	1
44	Retainer — Choke Shaft Packing	55-231		1	—	—	—	—	—	—	—	—	—
		55-243		—	1	1	1	1	1	1	1	1	1
45	Bushing — Throttle Shaft	60-260		2	—	—	—	—	—	—	—	—	—
46	Pin — Throttle Stop	62-167		1	1	1	1	1	1	1	1	1	1
47	Pin — Choke Stop	62-196		1	—	—	—	—	—	—	—	—	—
48	Plate — Numbering	(Specify TSX Number)		1	1	1	1	1	1	1	1	1	1
49	Washer — Flat, Power Adjusting Needle	†78-299		1	—	1	1	1	1	1	1	1	1
50	Plug — Idle Drilling	80-171		—	—	—	—	—	1	1	—	—	—
51	Cotter — Hairpin (Choke Swivel)	82-16		1	1	1	1	1	1	1	1	1	1
52	Cock — Drain	87-3		—	—	1	1	—	—	—	—	—	—
		87-3A		1	—	—	—	—	—	—	1	—	—
53	Strainer — Fuel Drain	*95-40		1	1	1	1	1	1	1	1	—	—
54	Strainer — Fuel Drain	*95-78		1	1	1	1	1	1	1	1	1	1
55	Plug — Bowl Drain	99-7		—	1	—	—	1	1	1	—	1	1
56	Plug — Expansion	179-11		—	—	—	—	—	—	—	—	—	—
57	Plug — Expansion, Bowl Drain	*179-35		1	1	1	1	1	1	1	1	—	—
58	Ball — Numbering Plate	206-36		—	1	1	1	1	1	1	1	1	1
59	Body & Shaft Assy — Throttle	(See Basic Subassembly)		1	1	1	1	1	1	1	1	1	1
60	Valve & Seat Assy — Float	233-536	VTA-698	—	1	1	1	1	1	1	1	1	1
		233-543		1	—	—	—	—	—	—	—	—	—

† For high altitude adjustment on model TSX-474.

* Production previous to July, 1947 used part number 95-40 with part number 179-35. These parts are not replaced with part number 95-78 but are still supplied for service.

TEMPORARY SERVICE PARTS LIST - INSERT IN THE PROPER SECTION OF YOUR MANUAL			
400 Series 1955-56-57		J. I. Case A-7777	TSX-616
PART NO.	QUAN.	PART NAME	
10-3839	1	Carbureter Assembly Complete	
10-3840	1	Carbureter Body Assembly	
13-1143	1	Throttle Shaft & Lever Assembly	
14-163	1	Throttle - Fly (220) 3/64 Offset	
15-42	1	Screw (#8-32 x 3/4 Fill. Head) (Throttle Adjusting)	
15-274	1	Screw (5/16-24 Headless Plug)	
15-343	1	Screw (#2 x 1/4 Drive) (Name Plate)	
15-483	4	Screw (#6-32 x 1/4 Binding Head) (Throttle Fly-2) (Choke Fly-2)	
15-A85	4	Screw (#12-24 x 3/4) (Fill. Head) (Thr. Body to Bowl)	
16-4	1	Gasket (Float Valve Seat)	
16-491	1	Gasket (Main Adjusting Needle)	
16-492	1	Gasket (Nozzle)	
16-A12	1	Gasket (Throttle Body to Bowl)	
16-594	1	Gasket Assembly - Service	
24-262	1	Spring (Throttle Stop Screw)	
24-292	1	Spring (Choke Fly Flapper)	
24-340	1	Spring (Idle Needle)	
24-A1	1	Spring (Main Adjusting Needle Packing)	
24-A28	1	Spring (Choke Return)	
26-695	1	Choke Shaft & Lever Assembly	
27-548	1	Choke Fly Assembly	
28-49	1	Swivel - Choke	
30-621	1	Float & Lever Assembly	
32-16	1	Shaft - Float	
36-302	1	Seat - (Main Adjusting Needle)	
43-58	1	Needle - Idle Adjusting	
43-620	1	Main Adj. Needle Assembly Complete	
43-631	1	Main Adjusting Needle Assembly	
44-35	1	Packing - Throttle Shaft	
44-38	1	Packing - Choke Shaft	
46-438	1	Venturi (29/32 Throat)	
47-267	1	Nozzle - Main	
49-101-L	1	Jet (Idle)	
55-214	1	Cup - Throttle Shaft	
55-216	1	Retainer - Throttle Shaft Packing	
55-231	1	Retainer - Choke Shaft Packing	
60-260	2	Bushing - Throttle Shaft (Service)	
62-167	1	Pin - Throttle Stop	
62-196	1	Pin - Choke Stop	
78-299	1	Washer, Main Gas. Adjusting Needle	
82-16	1	Cotter - Choke Swivel	
87-3A	1	Drain Cock	
227-1365	1	Throttle Body & Bowl Cover Assembly	
233-543	1	Float Valve, Seat & Gasket Assembly Matched	
286-1076	1	Repair Kit	

TEMPORARY SERVICE PARTS LIST - INSERT IN THE PROPER SECTION OF YOUR MANUAL		
200 & 300 Series 1958-		J. I. Case #G11050
		TSN-635
PART NO.	QUAN.	PART NAME
10-3882	1	Carburetor Assembly Complete
10-3883	1	Carburetor Body Assembly
13-1059	1	Throttle Shaft, Throttle Stop & Lever Assembly
14-169	1	Throttle Fly (20°)
15-42	1	Screw (#8-32 x 3/4 Fill. Head) (Throttle Stop)
15-285	1	Screw (#8-32 x 5/16) (Choker Swivel-1)
15-409	1	Screw (#8-32 Headless) (Nozzle Hole Plug)
15-482	4	Screw (#12-24 x 5/8 Fill. Head) (Throttle Body to Bowl)
15-491	2	Screw (#4-40 x 1/4 Bindg. Head) (Choker Fly) (Sems)
15-491	2	Screw (#4-40 x 1/4 Bindg. Head) (Throttle Fly-2) (Sems)
15-493	1	Screw (#8-32 x 3/8) (Choker Bracket)
15-499	1	Screw (#8-32 x 5/16) (Choke Bracket Clip)
16-4	1	Gasket (Float Valve Seat)
16-80	1	Gasket (Throttle Body to Bowl)
16-449	1	Gasket (Main Nozzle)
16-491	1	Gasket (High Speed Needle)
16-592	1	Gasket Assembly (Service)
24-247	1	Spring (Choker Return)
24-262	1	Spring (Throttle Stop Screw)
24-340	1	Spring (Idle Needle)
24-41	1	Spring (High Speed Needle)
24-443	1	Spring (Choker Fly Flapper)
26-659	1	Choker Shaft & Lever Assembly
27-550	1	Choker Fly Assembly
28-49	1	Choker Swivel
29-81	1	Choker Bracket Clip
29-104	1	Choker Bracket
29-528	1	Choker Bracket Assembly
30-600	1	Float & Lever Assembly
32-27	1	Float Lever Shaft
43-33	1	Idle Adjusting Needle
43-627	1	High Speed Needle Assembly
44-39	1	Packing (Choker Shaft)
44-63	1	Packing (Throttle Shaft)
46-457	1	Venturi (25/32" Diameter Throat)
47-589	1	Nozzle
49-101-L	1	Jet (Idle)
49-279	1	Jet (Power)
55-230	1	Cup (Throttle Shaft)
55-231	1	Retainer (Throttle Shaft Packing)
55-243	1	Packing Retainer (Choker Shaft)
62-167	1	Pin (Throttle Stop)
78-299	1	Plain Washer (High Speed Needle)
80-171	1	Drill Plug (Idle Drilling)
82-16	1	Cotter Pin (Choker Swivel)
99-7	1	Plug (Bowl Drain)
227-1386	1	Throttle Body Assembly
233-536	1	Float Valve, Seat & Gasket Assembly (Matched)
286-1101		Repair Kit

TEMPORARY SERVICE PARTS LIST - INSERT IN THE PROPER SECTION OF YOUR MANUAL		
320 Crawler Tractor		J. I. Case #G11160
		TSX-710
PART NO.	QUAN.	PART NAME
10-4114	1	Carbureter Body Assembly
13-839	1	Throttle Shaft, Throttle Stop & Lever Assembly
14-169	1	Throttle Fly (20°)
15-42	1	Screw (#8-32 x 3/4 Fill. Head) (Throttle Stop)
15-285	1	Screw (#8-32 x 5/16) (Choker Swivel-1)
15-343	2	Screw (#2 x 1/4 Drive) (Float Bracket)
15-A82	4	Screw (#12-24 x 5/8 Fill. Head) (Throttle Body to Bowl)
15-A91	2	Screw (#4-40 x 1/4 Bindg. Head) (Choker Fly) (Sems)
15-A91	2	Screw (#4-40 x 1/4 Bindg. Head) (Throttle Fly-2) (Sems)
15-A93	1	Screw (#8-32 x 3/8) (Choker Bracket)
15-A99	1	Screw (#8-32 x 5/16) (Choke Bracket Clip)
16-4	1	Gasket (Float Valve Seat)
16-80	1	Gasket (Throttle Body to Bowl)
16-449	1	Gasket (Main Nozzle)
16-491	1	Gasket (High Speed Needle)
16-592	1	Gasket Assembly (Service)
24-247	1	Spring (Choke Return)
24-262	1	Spring (Throttle Stop Screw)
24-340	1	Spring (Idle Needle)
24-A1	1	Spring (High Speed Needle)
24-A43	1	Spring (Choker Fly Flapper)
26-637	1	Choker Shaft & Lever Assembly
27-550	1	Choker Fly Assembly
28-49	1	Choker Swivel
29-81	1	Choker Bracket Clip
29-122	1	Choker Bracket
29-596	1	Choker Bracket Assembly
30-600	1	Float & Lever Assembly
32-27	1	Float Lever Shaft
43-33	1	Idle Adjusting Needle
43-619	1	High Speed Needle Assembly Complete
43-627	1	High Speed Needle Assembly
44-39	1	Packing (Choker Shaft)
44-63	1	Packing (Throttle Shaft)
46-457	1	Venturi (25/32" Diameter Throat)
47-589	1	Nozzle
49-101-L	1	Jet (Idle)
49-279	1	Jet (Power)
55-220	1	Cup (Throttle Shaft)
55-231	1	Retainer (Throttle Shaft Packing)
55-243	1	Packing Retainer (Choker Shaft)
62-167	1	Pin (Throttle Stop)
78-299	1	Plain Washer (High Speed Needle)
80-171	1	Drill Plug (Idle Drilling)
82-16	1	Cotter Pin (Choker Swivel)
99-4	1	Plug-Thr. Body
99-7	1	Plug (Bowl Drain)
227-1493	1	Throttle Body Assembly
233-536	1	Float Valve, Seat & Gasket Assembly (Matched)
286-1170		Repair Kit.

TEMPORARY SERVICE PARTS LIST - INSERT IN THE PROPER SECTION OF YOUR MANUAL

Engine G 165

J.I. Case, Rock Island #G-11190

Model TSX-717

PART NO.	QUAN.	PART NAME
10-4314	1	Carburetor Body Assembly
13-1276	1	Throttle Shaft & Lever Assembly
14-163	1	Throttle - Fly (220) 3/64 Offset
15-42	1	Screw (#8-32 x 3/4 Fill. Head) (Throttle Stop)
15-274	1	Screw (5/16-24 Headless Plug)
15-285	1	Screw (#8-32 x 5/16) (Choke Swivel)
15-483	2	Screw (#6-32 x 1/4 Fill. Hd.) (Choke Fly-2)
15-A64	2	Screw (#6-32 x 5/16 Fill. Hd.) (Throttle Fly)
15-A85	4	Screw (#12-24 x 3/4 (Fill. Hd.) (Thr. Body to Bowl)
15-A93	2	Screw (#8-32 x 3/8 Fill. Hd.) (Choke Bracket)
15-A99	1	Screw (#8-32 x 5/16) (SEMS) (Choke Bracket)
16-4	1	Gasket - Float Valve Seat
16-491	1	Gasket - Power Needle
16-492	1	Gasket - Nozzle
16-A12	1	Gasket - Throttle Body to Bowl
16-594	1	Gasket Assembly Service
24-213	1	Spring - Choke Return
24-262	1	Spring - Throttle Stop Screw
24-292	1	Spring - Choke Fly Flapper
24-340	1	Spring - Idle Needle
24-A1	1	Spring - Power Needle
26-667	1	Choke Shaft & Lever Assembly
27-548	1	Choke Fly Assembly
28-49	1	Swivel - Choke
29-81	1	Clip - Choke Bracket
29-124	1	Bracket - Choke
29-537	1	Choke Bracket & Clip Assembly
30-621	1	Float & Lever Assembly
32-16	1	Shaft - Float
36-278	1	Seat - Main Adjusting Needle
43-58	1	Needle - Idle Adjusting
43-620	1	Needle Assembly
43-631	1	Main Adjusting Needle Assembly
44-65	1	Packing - Throttle Shaft
44-38	1	Packing - Choke Shaft
46-438	1	Venturi (29/32 Throat)
47-365	1	Nozzle - Main
49-165	1	Jet - Idle
49-279	1	Jet - Power
55-214	1	Cup - Throttle Shaft
55-216	1	Retainer - Throttle Shaft Packing
60-260	2	Bushing - Throttle Shaft (SERVICE ONLY)
62-167	1	Pin - Throttle Stop
78-299	1	Washer - Power Needle
82-16	1	Cotter Pin - (Choke Swivel)
99-7	1	Plug - Bowl Drain
227-1503	1	Throttle Body & Bowl Cover Assembly
233-536	1	Float Valve, Seat & Gasket Assembly Matched
286-1269		Repair Kit

TEMPORARY SERVICE PARTS LIST - INSERT IN THE PROPER SECTION OF YOUR MANUAL

400-500-600 Series Tractors

J. I. Case, Rock Island G45103

TSX-749

PART NO.	QUAN.	PART NAME
10-4205	1	Carbureter Body Assembly
13-1244	1	Throttle Shaft & Lever Assembly
14-163	1	Throttle - Fly (22°) 3/64 Offset
15-42	1	Screw - (#8-32 x 3/4 Fill. Head) (Throttle Stop)
15-274	1	Screw - (5/16-24 Headless Plug)
15-285	1	Screw - #8-32 x 5/16) (Choke Swivel)
15-483	4	Screw - (#6-32 x 1/4 Fill. Head) (Choker Fly-2) (Thr. Fly-2)
15-A85	4	Screw - (#12-24 x 3/4) (Fill. Head) (Thr. Body to Bowl)
15-A93	1	Screw (#8-32 x 3/8 Fill. Head) (Choke Bracket)
15-A99	1	Screw - (#8-32 x 5/16) (Sems) (Choker Bracket)
16-4	1	Gasket - Float Valve Seat
16-491	1	Gasket - Power Needle
16-492	1	Gasket - Nozzle
16-A12	1	Gasket - Throttle Body to Bowl
16-594	1	Gasket - Assembly Service
24-213	1	Spring - Choker Return
24-262	1	Spring - Throttle Stop Screw
24-292	1	Spring - Choker Fly Flapper
24-340	1	Spring - Idle Needle
24-A1	1	Spring - Power Needle
26-610	1	Choke Shaft & Lever Assy.
27-548	1	Choke - Fly Assembly
28-49	1	Swivel - Choke
29-81	1	Clip - Choke Bracket
29-95	1	Bracket - Choke (Use Blank 29-84)
29-521	1	Choke Bracket & Clip Assembly
30-621	1	Float & Lever Assembly
32-16	1	Shaft - Float
36-278	1	Seat - Main Adjusting Needle (Use Blank 36-210)
43-58	1	Needle - Idle Adjusting
43-620		Needle Assembly Complete
43-631	1	Main Adjusting Needle Assembly
44-65	1	Packing - Throttle Shaft
44-38	1	Packing - Choke Shaft
46-438	1	Venturi (29/32 Throat)
47-365	1	Nozzle - Main (47-198 Blank)
49-165	1	Jet - Power (49-139 Blank)
49-279	1	Jet - Idle (Blank 49-147)
55-214	1	Cup - Throttle Shaft
55-216	1	Retainer - Throttle Shaft Packing
60-260	2	Bushing - Throttle Shaft (Service)
78-299	1	Washer - Power Needle
82-16	1	Cotter Pin (Choker Swivel)
99-7	1	Plug - Bowl Drain
227-1540	1	Throttle Body & Bowl Cover Assy.
233-536	1	Float Valve, Seat & Gasket Assy. Matched
286-1236	1	Repair Kit

TEMPORARY SERVICE PARTS LIST - INSERT IN THE PROPER SECTION OF YOUR MANUAL		
Al25 Engine #77 Combine		J. I. Case #G45160
		TSX-762
PART NO.	QUAN.	PART NAME
10-4219	1	Carburetor Body Assembly
13-1059	1	Throttle Shaft, Throttle Stop & Lever Assembly
14-169	1	Throttle Fly (200)
15-42	1	Screw (#8-32 x 3/4 Fill. Head) (Throttle Stop)
15-285	1	Screw (#8-32 x 5/16) (Choke Swivel-1)
15-409	1	Screw (#8-32 Headless) (Nozzle Hole Plug)
15-A82	4	Screw (#12-24 x 5/8 Fill. Head) (Throttle Body to Bowl)
15-A91	2	Screw (#4-40 x 1/4 Bindg. Head) (Choke Fly) (Sems)
15-A91	2	Screw (#4-40 x 1/4 Bindg. Head) (Throttle Fly-2) (Sems)
15-A93	1	Screw (#8-32 x 3/8) (Choke Bracket)
15-A99	1	Screw (#8-32 x 5/16) (Choke Bracket Clip)
16-4	1	Gasket (Float Valve Seat)
16-80	1	Gasket (Throttle Body to Bowl)
16-449	1	Gasket (Main Nozzle)
16-613	1	Gasket Assembly (Service)
24-247	1	Spring (Choke Return)
24-262	1	Spring (Throttle Stop Screw)
24-340	1	Spring (Idle Needle)
24-A43	1	Spring (Choke Fly Flapper)
26-637	1	Choke Shaft & Lever Assembly
27-550	1	Choke Fly Assembly
28-49	1	Choke Swivel
29-81	1	Choke Bracket Clip
29-92	1	Choke Bracket
29-514	1	Choke Bracket Assembly
30-600	1	Float & Lever Assembly
32-27	1	Float Lever Shaft
43-33	1	Idle Adjusting Needle
44-39	1	Packing (Choke Shaft)
44-63	1	Packing (Throttle Shaft)
46-A38	1	Venturi (13/16" Diameter Throat)
47-180	1	Nozzle
49-101-L	1	Jet (Idle)
49-266	1	Jet (Power)
55-230	1	Cup (Throttle Shaft)
55-231	1	Retainer (Throttle Shaft Packing)
55-243	1	Packing Retainer (Choke Shaft)
62-167	1	Pin (Throttle Stop)
80-171	1	Drill Plug (Idle Drilling)
82-16	1	Cotter Pin (Choke Swivel)
99-7	1	Plug (Bowl Drain)
179-11	1	Expansion Plug (Throttle Body)
206-36	1	Ball (Numbering Plate)
227-1448	1	Throttle Body Assembly
233-536	1	Float Valve, Seat & Gasket Assembly (Matched)
286-1239		Repair Kit

TEMPORARY SERVICE PARTS LIST - INSERT IN THE PROPER SECTION OF YOUR MANUAL

410 Series Tractor

J. I. Case #A20624 Racine, Wis. Model TSX-780

PART NO.	QUAN.	PART NAME
10-3840	1	Carburetor Body Assembly
13-1143	1	Throttle Shaft & Lever Assembly
14-163	1	Throttle Fly (220) 3/64 Offset
15-42	1	Screw (#8-32 x 3/4 Fill. Head)(Throttle Adjusting)
15-274	1	Screw (5/16-24 Headless Plug)
15-483	4	Screw (#6-32 x 1/4 Bind. Hd.)(Thr. Fly-2)(Choke Fly-2)
15-485	4	Screw (#12-24 x 3/4) (Fill. Hd.) (Thr. Body to Bowl)
16-4	1	Gasket - Float Valve Seat
16-491	1	Gasket - Main Adjusting Needle
16-492	1	Gasket - Nozzle
16-412	1	Gasket - Throttle Body to Bowl
16-594	1	Gasket Assembly - Service
24-262	1	Spring - (Throttle Stop Screw)
24-292	1	Spring - Choke Fly Flapper
24-340	1	Spring - Idle Needle
24-A1	1	Spring - Main adjusting Needle Packing
24-A28	1	Spring - Choke Return
24-A167	1	Spring - Throttle Stop
26-695	1	Choke Shaft & Lever Assembly
27-548	1	Choke Fly Assembly
28-49	1	Swivel - Choke
30-621	1	Float & Lever Assembly
32-16	1	Shaft - Float
36-302	1	Seat - Main Adjusting Needle
43-58	1	Needle - Idle Adjusting
43-620	1	Main Adjusting Needle Assembly Complete
43-631	1	Main Adjusting Needle Assembly
44-35	1	Packing - Throttle Shaft
44-38	1	Packing - Choke Shaft
46-438	1	Venturi (29/32 Float)
47-267	1	Nozzle - Main
49-101-L	1	Jet - Idle
55-214	1	Cup - Throttle Shaft
55-216	1	Retainer - Throttle Shaft Packing
55-231	1	Retainer - Choke Shaft Packing
60-260	2	Bushing - Throttle Shaft (Service)
62-196	1	Pin - Choke Stop
78-299	1	Washer - Main Gas. Adjusting Needle
82-16	1	Cotter - Choke Swivel
87-3A	1	Drain Cock
227-1648	1	Throttle Body & Bowl Cover Assembly
233-543	1	Float Valve, Seat & Gasket Assembly Matched
286-1270		Repair Kit

TEMPORARY SERVICE PARTS LIST - INSERT IN THE PROPER SECTION OF YOUR MANUAL

700 Series Tractor		J. I. Case, Racine	TSX-782
PART NO.	QUAN.	PART NAME	
10-3840	1	Carburetor Body Assembly	
13-1143	1	Throttle Shaft & Lever Assembly	
14-163	1	Throttle Fly (22°)-3/64 Offset	
15-42	1	Screw (#8-32 x 3/4 Fill. Head) (Throttle Adjusting)	
15-274	1	Screw (5/16-24 Headless Plug) (Brass)	
15-483	4	Screw (#6-32 x 1/4 Edg. Hd.) Sems (Throttle Fly-2) (Choke Fly-2)	
15-485	4	Screw (#12-24 x 3/4) (Fill. Hd.) Sems (Thr. Body to Bowl)	
16-4	1	Gasket - Float Valve Seat	
16-491	1	Gasket - Main Adjusting Needle	
16-492	1	Gasket - Nozzle	
16-412	1	Gasket - Throttle Body to Bowl	
16-594	1	Gasket Assembly (SERVICE)	
24-262	1	Spring - Throttle Stop Screw	
24-292	1	Spring - Choke Fly Flapper	
24-340	1	Spring - Idle Needle	
24-41	1	Spring - Main Adjusting Needle Packing	
24-428	1	Spring - Choke Return	
26-695	1	Choke Shaft & Lever Assembly	
27-543	1	Choke Fly Assembly	
28-49	1	Swivel - Choke	
30-621	1	Float & Lever Assembly	
32-16	1	Shaft - Float	
36-299	1	Seat - Main Adjusting Needle	
40-53	1	Needle - Idle Adjusting	
40-152	1	Needle - Main Gas. Adjusting	
43-620	1	Main Adjusting Needle Assembly Complete	
43-631	1	Main Adjusting Needle Assembly	
44-38	1	Packing - Choke Shaft	
44-65	1	Packing - Throttle Shaft	
46-190	1	Venturi (1 1/16 Throat)	
47-267	1	Nozzle - Main	
49-1011	1	Jet - Idle	
55-214	1	Cup - Throttle Shaft	
55-216	1	Retainer - Throttle Shaft Packing	
55-231	1	Retainer - Choke Shaft Packing	
60-260	2	Bushing Throttle Shaft	
62-167	1	Pin - Throttle Stop	
62-196	1	Pin - Choke Stop	
78-299	1	Washer - Main Gas. Adjusting Needle	
82-16	1	Cotter - Choke Swivel	
87-3A	1	Drain Cock	
227-1655	1	Throttle Body & Bowl Cover Assembly	
233-543	1	Float Valve, Seat & Gasket Assembly Matched	
286-1277		Repair Kit	

TEMPORARY SERVICE PARTS LIST - INSERT IN THE PROPER SECTION OF YOUR MANUAL

800 Series Combine		J. I. Case Racine - #A20813	TSX-785
PART NO.	QUAN.	PART NAME	
10-4267	1	Carbureter Body Assembly	
13-1277	1	Throttle Shaft & Lever Assembly	
14-163	1	Throttle - Fly (22°) 3/64 Offset	
15-42	1	Screw (#8-32 X 3/4 Fillister Head) (Throttle Stop)	
15-274	1	Screw (5/16-24 Headless Plug)	
15-285	1	Screw (#8-32 X 5/16) (Choke Swivel)	
15-483	4	Screw (#6-32 X 1/4 Fillister Head Sems) (Choke Fly-2) (Thr. Fly-2)	
15-A85	4	Screw (#12-24 X 3/4 Fillister Head Sems) (Throttle Body to Bowl)	
15-A93	2	Screw (#8-32 X 3/8 Fillister Head Sems) (Choke Bracket)	
15-A270	1	Screw (#8-32 X 5/16 Sems Slotted Hex. Head) (Choke Bracket Clip)	
16-4	1	Gasket - Float Valve Seat	
16-491	1	Gasket - Power Needle	
16-492	1	Gasket - Nozzle	
* 16-A12	1	Gasket - Throttle Body to Bowl	
24-262	1	Spring - Throttle Stop Screw	
24-292	1	Spring - Choke Fly Flapper	
24-340	1	Spring - Idle Needle	
24-A1	1	Spring - Power Needle	
24-A3	1	Spring - Choke Return	
24-B2	1	Spring - Throttle Stop	
26-610	1	Choke Shaft & Lever Assembly	
27-548	1	Choke Fly Assembly	
28-49	1	Swivel - Choke	
29-81	1	Clip - Choke Bracket	
29-123	1	Bracket - Choke	
29-551	1	Choke Bracket & Clip Assembly	
30-621	1	Float & Lever Assembly	
32-16	1	Shaft - Float	
36-282	1	Seat - Main Adjusting Needle	
43-58	1	Needle - Idle Adjusting	
43-620	1	Needle Assembly	
43-631	1	Main Adjusting Needle Assembly	
44-38	1	Packing - Choke Shaft	
44-65	1	Packing - Throttle Shaft	
46-490	1	Venturi (1 1/16 Throat)	
47-267	1	Nozzle - Main	
49-101L	1	Jet - Idle	
55-214	1	Cup - Throttle Shaft	
* 55-216	1	Retainer - Throttle Shaft Packing	
78-299	1	Washer - Power Needle	
82-16	1	Cotter Pin (Choke Swivel)	
99-7	1	Plug - Bowl Drain	
227-1620	1	Throttle Body & Bowl Cover Assembly	
233-595	1	Float Valve, Seat & Gasket Assembly Matched	
* 16-594	1	Gasket Assembly	
* 60-260	2	Bushing - Throttle Shaft	
286-1282	1	Repair Kit	
62-505	1	Pin & Spring Throttle Stop Assembly	

TEMPORARY SERVICE PARTS LIST - INSERT IN THE PROPER SECTION OF YOUR MANUAL			
640,-641,-640C,-641C Tractors		J. I. Case, Rock Island G-45774	TSX-798
PART NO.	QUAN.	PART NAME	
10-4183	1	Carbureter Body Assembly	
13-1305	1	Throttle Shaft Assembly	
14-273	1	Fly - Throttle (15°)	
15-42	1	Screw - (#8-32 x 3/4) Fillister Hd. (Throttle Adj.)	
15-108	1	Screw - (#8-32 x 5/16) Slotted Hex Hd. (Choke Swivel)	
15-483	4	Screw - (#6-32 x 1/4) SEMS Bind. Hd. (Choke Fly-2)(Throttle Fly-2)	
15-A85	4	Screw - (#12-24 x 3/4) SEMS Fill. Hd. (Thr. Body to Bowl)	
15-A93	1	Screw - (#8-32 x 3/8) SEMS Pan Hd. (Choke Bracket)	
15-A270	1	Screw - (#8-32 x 5/16) Slot. Hex Hd. SEMS (Choke Bkt. Clip)	
16-4	1	Gasket - Float Valve Seat	
16-47	1	Gasket - Main Adjusting Needle Seat and Bowl Plug	
16-456	1	Gasket - Nozzle	
16-A41	1	Gasket - Throttle Body to Bowl	
24-262	1	Spring - Throttle Stop Screw	
24-292	1	Spring - Choke Valve	
24-340	1	Spring - Idle Needle	
24-213	1	Spring - Choke Return	
26-845	1	Choke Shaft Assembly	
27-548	1	Choke Fly Assembly	
28-49	1	Swivel - Choke	
29-81	1	Clip - Choke Bracket	
29-124	1	Bracket - Choke	
29-552	1	Choke Bracket Assembly	
30-739	1	Float & Lever Assembly	
32-16	1	Shaft - Float	
36-348	1	Main Adj. Needle Seat & Bowl Plug	
43-33	1	Needle - Idle Adjusting	
43-182	1	Needle - Main Adjusting	
43-678	1	Main Adj. Needle, Seat, Packing & Packing Ret. Assembly	
44-38	1	Packing - Choke Shaft	
44-51	1	Packing - Main Adjusting Needle	
44-68	1	Packing - Throttle Shaft	
46-A125	1	Venturi (29/32) Throat	
47-473	1	Main Nozzle	
49-101-L	1	Idle Jet	
49-164	1	Power Jet	
55-214	1	Cup Throttle Shaft Plug	
55-261	1	Retainer - Throttle Shaft Packing	
55-285	1	Retainer - Main Adjusting Needle Packing	
62-167	1	Pin - Throttle Stop	
80-169	1	Plug - Choke Shaft	
80-171	1	Drill Plug (Name Plate & Idle Plug Hole)	
82-16	1	Cotter - Choke Swivel	
99-7	1	Drain Plug	
227-1689	1	Throttle Body Assembly	
233-543	1	Float Valve, Seat & Gasket Assembly - Matched	
16-654	1	Gasket Assortment - Service	
286-1310		Repair Kit	

TEMPORARY SERVICE PARTS LIST - INSERT IN THE PROPER SECTION OF YOUR MANUAL		
540,-541,-540C,-541C Tractors		J. I. Case Rock Island G45773
		TSX-799
PART NO.	QUAN.	PART NAME
10-4398	1	Carbureter Body Assembly
13-1305	1	Throttle Shaft Assembly
14-139	1	Fly - Throttle (22°)
15-42	1	Screw (#8-32 x 3/4) Fillister Hd. (Throttle Adjusting)
15-108	1	Screw (#8-32 x 5/16) Slotted Hex. Hd. (Choke Swivel)
15-483	4	Screw (#6-32 x 1/4) Bind. Hd. SEMS (Choke Fly-2)(Throttle Fly-2)
15-A85	4	Screw (#12-24 x 3/4) Fill. Hd. SEMS (Thr. Body to Bowl)
15-A93	1	Screw (#8-32 x 3/8) Pan Hd. SEMS (Choke Bracket)
15-A270	1	Screw (#8-32 x 5/16) Slot. Hex Hd. SEMS (Choke Bkt. Clip)
16-4	1	Gasket - Float Valve Seat
16-47	1	Gasket - Main Adj. Needle Seat and Bowl Plug
16-456	1	Gasket - Nozzle
16-654	1	Gasket Assortment - Service
16-A41	1	Gasket - Throttle Body to Bowl
24-262	1	Spring - Throttle Stop Screw
24-292	1	Spring - Choke Valve
24-340	1	Spring - Idle Needle
24-213	1	Spring - Choke Return
26-845	1	Choke Shaft Assembly
27-548	1	Choke Fly Assembly
28-49	1	Swivel Choke
29-81	1	Clip - Choke Bracket
29-124	1	Bracket - Choke
29-552	1	Choke Bracket Assembly
30-739	1	Float & Lever Assembly
32-16	1	Shaft - Float
36-348	1	Main Adjusting Needle Seat & Bowl Plug
43-33	1	Needle - Idle Adjusting
43-182	1	Needle - Main Adjusting
43-678	1	Main Adj. Needle, Seat, Packing & Packing Ret. Assembly
44-38	1	Packing - Choke Shaft
44-51	1	Packing - Main Adjusting Needle
44-68	1	Packing - Throttle Shaft
46-A5	1	Venturi (13/16) Throat
47-467	1	Main Nozzle
49-101-L	1	Idle Jet
49-227	1	Power Jet
55-214	1	Cup - Throttle Shaft Plug
55-261	1	Retainer - Throttle Shaft Packing
55-285	1	Retainer - Main Adjusting Needle Packing
80-169	1	Plug - Choke Shaft
80-171	1	Drill Plug (Name Plate & Idle Plug Hole)
82-16	1	Cotter - Choke Swivel
99-7	1	Drain Plug
227-1690	1	Throttle Body Assembly
233-543	1	Float Valve, Seat & Gasket Assembly, Matched
286-1311		Repair Kit

TEMPORARY SERVICE PARTS LIST - INSERT IN THE PROPER SECTION OF YOUR MANUAL

J. I. Case #G-45779

TSX-804

PART NO.	QUAN.	PART NAME
10-4411	1	Carbureter Body Assembly
13-839	1	Throttle Shaft, Throttle Stop & Lever Assembly
14-169	1	Throttle Fly (20°)
15-42	1	Screw (#8-32 x 3/4) Fillister Head (Throttle Stop)
15-285	1	Screw (#8-32 x 5/16) Slot, Hex Hd. (Choke Swivel-1)
15-409	1	Screw (#8-32 Headless)(Nozzle Hole Plug)
15-A82	4	Screw (#12-24 x 5/8) Fill. Hd. (Thr. Body to Bowl)
15-A91	2	Screw (#4-40 x 1/4) Bind. Hd. SEMS (Choke Fly)
15-A91	2	Screw (#4-40 x 1/4) Bind. Hd. SEMS (Throttle Fly-2)
15-A93	1	Screw (#8-32 x 3/8) Pan Hd. SEMS (Choke Bracket)
15-A295	1	Screw (#8-32 x 1/2) Hex Hd. - SEMS (Choke Brkt. Clip)
16-4	1	Gasket - Float Valve Seat
16-80	1	Gasket - Throttle Body to Bowl
16-449	1	Gasket - Main Nozzle
16-491	1	Gasket - High Speed Needle
16-592	1	Gasket Assortment
24-247	1	Spring - Choke Return
24-262	1	Spring - Throttle Stop Screw
24-A1	1	Spring - High Speed Needle
24-A43	1	Spring - Choke Fly Flapper
26-637	1	Choke Shaft & Lever Assembly
27-550	1	Choke Fly Assembly
28-49	1	Choke Swivel
29-81	1	Choke Bracket Clip
29-122	1	Choke Bracket
29-536	1	Choke Bracket Assembly
30-600	1	Float & Lever Assembly
32-27	1	Float Lever Shaft
43-33	1	Idle Adjusting Needle
43-619	1	High Speed Needle Assembly Complete
43-627	1	High Speed Needle Assembly
44-39	1	Packing (Choke Shaft)
44-63	1	Packing (Throttle Shaft)
46-457	1	Venturi (25/32" Diameter Throat)
47-589	1	Nozzle
49-101-L	1	Jet - Idle
49-161	1	Jet - Economizer
49-279	1	Jet - Power
55-230	1	Cup - Throttle Shaft
55-231	1	Retainer - Throttle Shaft Packing
55-243	1	Packing Retainer Choke Shaft
62-167	1	Pin - Throttle Stop
78-299	1	Plain Washer - High Speed Needle
80-167	1	Plug - Choke Shaft
80-171	1	Drill Plug - Idle Drilling
82-16	1	Cotter Pin (Choke Swivel)
99-4	1	Plug - Throttle Body
99-7	1	Plug - Bowl Drain
227-1700	1	Throttle Body Assembly
233-565	1	Float Valve, Seat & Gasket Assembly (Matched)
286-1315	1	Repair Kit
24-340	1	Spring - Idle Needle

TEMPORARY SERVICE PARTS LIST - INSERT IN THE PROPER SECTION OF YOUR MANUAL

J. I. Case, Rock Island G45784

TSX-854

PART NO.	QUAN.	PART NAME
10-4128	1	Carbureter Body Assembly
13-1346	1	Throttle Shaft Assembly
14-273	1	Fly - Throttle 15 ⁰)
15-42	1	Screw (#8-32 x 3/4) Fillister Head (Thr. Adjusting)
15-108	1	Screw (#8-32 x 5/16) Slotted Hex Hd. (Choke Swivel)
15-483	4	Screw (#6-32 x 1/4) SEMS Binding Hd. (Choke Fly-2)(Thr. Fly-2)
15-A85	4	Screw (#12-24 x 3/4) SEMS Fill. Hd. (Thr. Body to Bowl)
15-A93	1	Screw (#8-32 x 3/8) SEMS Pan Hd. (Choke Bracket)
15-A270	1	Screw (#8-32 x 5/16) Slot. Hex Hd. SEMS (Choke Bracket Clip)
16-4	1	Gasket - Float Valve Seat
16-47	1	Gasket - Main Adjusting Needle Seat & Bowl Plug
16-456	1	Gasket - Nozzle
16-A41	1	Gasket - Throttle Body to Bowl
16-654	1	Gasket Assortment - Service
24-262	1	Spring - Throttle Stop Screw
24-292	1	Spring - Choke Valve
24-340	1	Spring - Idle Needle
24-A3	1	Spring - Choke Return
26-836	1	Choke Shaft Assembly
27-548	1	Choke Fly Assembly
28-49	1	Swivel - Choke
29-81	1	Clip - Choke Bracket
29-123	1	Bracket - Choke
29-551	1	Choke Bracket Assembly
30-739	1	Float & Lever Assembly
32-16	1	Shaft - Float
36-348	1	Main Adjusting Needle Seat & Bowl Plug
43-33	1	Needle - Idle Adjusting
43-182	1	Needle - Main Adjusting
43-678	1	Main Adj. Needle, Seat, Packing & Packing Retainer Assembly.
44-38	1	Packing - Choke Shaft
44-51	1	Packing - Main Adjusting Needle
44-68	1	Packing - Throttle Shaft
46-A125	1	Venturi (29/32) Throat
47-473	1	Main Nozzle
49-101-L	1	Idle Jet
49-164	1	Power Jet
55-214	1	Cup - Throttle Shaft Plug
55-261	1	Retainer - Throttle Shaft Packing
55-285	1	Retainer - Main Adjusting Needle Packing
62-167	1	Pin - Throttle Stop
80-169	1	Plug - Choke Shaft
80-171	1	Drill Plug (Name Plate & Idle Plug Hole)
82-16	1	Cotter - Choke Swivel
99-7	1	Drain Plug
227-1762	1	Thr. Body Assembly
233-582	1	Float Valve, Seat & Gasket Assembly - Matched
286-1403		Repair Kit

TEMPORARY SERVICE PARTS LIST - INSIDE IN THE PROPER SECTION OF YOUR MANUAL

Case Model 1000 Combine

Hercules #286616

USX-23

PART NO.	QUAN.	PART NAME
10-4449	1	Carbureter Body Assembly
12-1018	1	Throttle Lever Assembly
13-1319	1	Throttle Shaft Assembly
14-244	1	Throttle Fly 1-11/16 Diameter
15-42	1	Screw (#8-32 x 3/4) Fillister Head (Throttle Stop)
15-108	1	Screw (#8-32 x 5/16) Slotted Hex Head (Choke Swivel)
15-483	2	Screw (#6-32 x 1/4) Pan Head SEMS (Choke Fly)
15-A93	2	Screw (#8-32 x 3/8) Pan Hex SEMS (Choke Bracket)
15-A211	2	Screw (#8-32 x 1/4 Pan Head SEMS (Throttle Fly)
15-A213	10	Screw (#8-32 x 1/2) Fill. Hd. SEMS (Bowl Cover-7)(Pump Cover-3)
15-A295	1	Screw (#8-32 x 1/2) Slot. Hex Hd. SEMS (Choke Clip)
15-A296	1	Screw (#12-24 x 5/8) Hex. Hd. Slot. (Throttle Lever)
15-A390	1	Screw (#1/4-40 x 1/4) Drill Plug (Bowl Drain)
16-4	1	Gasket - Nozzle Plug
16-364	1	Gasket - Strainer
16-A316	1	Gasket - Bowl Cover
16-A451	2	Gasket - (Nozzle-1)(Float Valve Seat-1)
16-704	1	Gasket Assortment
24-262	1	Spring - Throttle Stop Screw
24-A223	1	Spring - Pump Diaphragm
24-A437	1	Spring - Choke Return
25-664	1	Choke Lever Assembly
26-873	1	Choke Shaft Assembly
26-874	1	Choke Shaft Assembly
27-241	1	Fly - Choke
28-110	1	Swivel - Choke
29-81	1	Clip - Choke Bracket
29-104	1	Bracket - Choke
29-569	1	Bracket Assembly
30-747	1	Float & Lever Assembly
32-16	1	Float Shaft
36-399	1	Seat - Power Needle
37-4	3	Channel Plug
43-228	1	Main Adjusting Needle
43-720	1	Main Adjusting Needle Assembly
43-734	1	Idle Adjusting Screw (Nyl-Lok)
44-63	1	Packing - Choke
44-127	1	Packing - O-Ring (1/16 x 3/16 I.D. x 5/16 O.D.)
44-142	1	Packing - Throttle
46-A188	1	Venturi (Main 1-3/16)
47-A57	1	Nozzle
49-390	1	Jet - Economizer
49-420	1	Jet - Idle Fuel
49-480	1	Jet - Minimum Fuel Restriction
49-526	1	Jet - Pump Discharge Jet Assembly
55-230	1	Choke Shaft Cup
55-255	1	Retainer - Throttle Shaft Packing
56-156	1	Bowl Cover
62-167	1	Pin - Throttle Stop
78-299	1	Washer - Choke Packing Retainer
78-A47	1	Washer - Choke Lever Retainer (Tru Arc)
80-171	2	Plug - Idle Drilling-1, Nozzle Air Vent-1
80-249	1	Plug - Throttle Shaft Hole
80-250	1	Plug - Fuel Strainer Retainer

TEMPORARY SERVICE PARTS LIST - INSERT IN THE PROPER SECTION OF YOUR MANUAL

Case Model 1000 Combine

Hercules #286616

USX-23

PART NO.

QUAN.

PART NAME

80-252	1	Plug - Nozzle
82-16	1	Cotter - Choke Swivel
95-527	1	Screen Assembly
158-540	1	Housing - Pump Assembly
179-46	2	Expansion Plug - Economizer Drill-1 Bowl Vent-1
206-72	2	Bearing - Needle
233-601	1	Matched Float Valve Seat Assembly
237-516	1	Diaphragm - Pump Assembly
286-1328		Repair Kit