

TEMPORARY SERVICE PARTS LIST - INSERT IN THE PROPER SECTION OF YOUR MANUAL

Hercules GO-198A Engine

Chicago Pneumatic Tool #1-PS-1333

TSX-849

PART NO.	QUAN.	PART NAME
10-4554	1	Carbureter Body Assembly
13-1351	1	Throttle Shaft Assembly
14-225	1	Fly - Throttle (15°)
15-42	1	Screw (#8-32 x 3/4) Fill. Head (Throttle Adj.)
15-285	1	Screw (#8-32 x 5/16) Slotted Hex Hd. (Choke Swivel)
15-483	4	Screw (#6-32 x 1/4) Binding Hd. SEMS (Choke Fly-2)(Thr. Fly-2)
15-A85	4	Screw (#12-24 x 3/4) Fill. Hd. SEMS (Thr. Body to Bowl)
15-A93	1	Screw (#8-32 x 3/8) Pan Hd. SEMS (Choke Bracket)
15-A270	1	Screw (#8-32 x 3/8) Slotted Hex SEMS (Choke Bracket Clip)
16-4	1	Gasket - Float Valve Seat
16-294	1	Gasket - Nozzle Plug & Power Jet Retainer
16-456	1	Gasket - (Nozzle)
16-686	1	Gasket Assortment
16-A41	1	Gasket - Throttle Body to Bowl
16-A152	1	Gasket - Nozzle Plug
24-262	1	Spring - Throttle Stop Screw
24-340	1	Spring - Idle Needle
24-213	1	Spring - Choke Return
26-610	1	Choke Shaft Assembly
27-540	1	Choke Fly Assembly
28-49	1	Swivel - Choke
29-552	1	Choke Bracket Assembly
30-739	1	Float & Lever Assembly
32-16	1	Shaft - Float
43-33	1	Needle - Idle Adj.
44-38	1	Packing - Choke Shaft
44-68	1	Packing - Throttle Shaft
46-A12	1	Venturi - (15/16 Throat)
47-449	1	Main Nozzle
49-101-L	1	Idle Jet
49-208	1	Power Jet
49-529	1	Power Jet Nozzle Plug & Gasket Assembly
55-214	1	Cup - Throttle Shaft Hole Plug
55-261	1	Retainer - Throttle Shaft Packing
62-167	1	Throttle Stop Pin
80-169	1	Plug - Choke Shaft Hole
80-171	1	Drill Plug (Name Plate & Idle Plug Hole)
80-187	1	Nozzle Plug
82-16	1	Cotter - Choke Swivel
99-7	1	Drain Plug
227-1766	1	Throttle Body Assy.
223-543	1	Float Valve, Seat & Gasket Assembly, Matched
286-1391	1	Package Repair Kit

TEMPORARY SERVICE PARTS LIST - INSERT IN THE PROPER SECTION OF YOUR MANUAL		
10-15 KW Electric Plant		Kohler Co. #A-266607
		TSX-800
PART NO.	QUAN.	PART NAME
10-4397	1	Carbureter Body Assembly
13-1303	1	Throttle Shaft Assembly Complete
14-273	1	Fly - Throttle (15°)
15-392	1	Screw - (#10-32 x 1/8 Drill Plug) (Idle Jet Drill)
15-483	4	Screw - (#6-32 x 1/4 Bind. Hd.) SEMS
15-A85	4	Screw - (#12-24 x 3/4 Fill. Hd.) SEMS (Thr. Body to Bowl)
15-A123	1	Screw - (#10-32 x 1/8 Drill Plug) (Idle Needle Drilling)
15-A297	2	Screw - (#10-24 x 7/8 Hex. Hd. Slotted)
16-4	1	Gasket - Float Valve Seat
16-47	1	Gasket - Main Adjusting Needle Seat & Bowl Plug
16-456	1	Gasket - Nozzle
16-A41	1	Gasket - Throttle Body to Bowl
16-654	1	Gasket Assortment
24-292	1	Spring - Choke Flapper Valve
24-A98	1	Spring - Governor Lever Tension
26-868	1	Choke Shaft Assembly
27-584	1	Choke Fly Assembly
30-739	1	Float & Lever Assembly
32-16	1	Shaft - Float
36-375	1	Main Adjusting Needle Seat & Bowl Plug
43-713	1	Main Adj. Needle, Seat, Packing & Packing Ret. Assembly
44-38	1	Packing - Choke Shaft
44-68	2	Packing - Throttle Shaft
44-127	1	Packing - Main Adjusting Needle O-Ring
46-A5	1	Venturi - 13/16 Throat
47-A24	1	Main Nozzle
49-260	1	Jet - Power
55-231	1	Retainer - Choke Shaft Packing
55-261	2	Retainer - Throttle Shaft Packing
62-167	1	Pin - Throttle Stop
62-394	1	Pin - Choke Stop
78-A4	2	Washer - Clevis Assembly
80-169	1	Plug - Choke Shaft
80-171	1	Drill Plug - Name Plate & Idle Plug Hole
81-1	2	Nut - Clevis (Throttle Lever-1) (Governor Lever-1)
99-7	1	Drain Plug
99-21	1	Plug - Headless 1/8-27
121-501	1	Clevis Assembly - Throttle Lever
121-525	1	Clevis Assembly - Governor Lever
155-439	1	Governor Lever
227-1688	1	Throttle Body Assembly
233-543	1	Float Valve, Seat & Gasket Assembly, Matched
286-1312		Repair Kit

TEMPORARY SERVICE PARTS LIST - INSERT IN THE PROPER SECTION OF YOUR MANUAL

		USX-20
PART NO.	QUAN.	PART NAME
10-4352	1	Carbureter Body Assembly
12-1015	1	Throttle Lever Assembly
13-1271	1	Throttle Shaft Assembly
14-244	1	Throttle Fly - 1 11/16 Dia.
15-42	1	Screw (#8-32 x 3/4) Fillister Head (Throttle Stop)
15-108	1	Screw (#8-32 x 5/16) Slotted Hex Head (Choke Swivel)
15-483	2	Screw (#6-32 x 1/4) SEMS Pan Head (Choke Fly)
15-A93	2	Screw (#8-32 x 3/8) SEMS Pan Head (Choke Bracket)
15-A211	2	Screw (#8-32 x 1/4) SEMS Pan Head (Throttle Fly)
15-A213	10	Screw (#8-32 x 1/2) SEMS Fillister Head (Bowl Cover-7)(Pump Cover-
15-A295	1	Screw (#8-32 x 1/2)SEMS Slotted Hex Head (Choke Clip) 3)
15-A390	1	Screw (1/4-40 x 1/4) Drill Plug (Bowl Drain)
16-4	1	Gasket - Nozzle Plug
16-364	1	Gasket - Strainer
16-A316	1	Gasket - Bowl Cover
16-A451	2	Gasket - Nozzle-1)(Float Valve Seat-1)
16-704	1	Gasket Assortment
24-262	1	Spring - Throttle Stop Screw
24-A223	1	Spring - Pump Diaphragm
24-A437	1	Spring - Choke Return
25-664	1	Choke Lever Assembly
26-862	1	Choke Shaft Assembly
26-872	1	Choke Shaft Assembly - Complete
27-241	1	Fly - Choke
28-110	1	Swivel - Choke
29-81	1	Clip - Choke Bracket
29-104	1	Bracket - Choke
29-569	1	Bracket Assembly
30-747	1	Float & Lever Assembly
32-16	2	Float Shaft
36-396	1	Seat - Power Needle
43-228	1	Main Adjusting Needle
43-720	1	Main Adjusting Needle Assembly
43-734	1	Idle Adjusting Screw (Nyl-Lok)
44-63	1	Packing - Choke
44-127	1	Packing - O-Ring (1/16 x 3/16 I.D. x 5/16 O.D.)
44-142	1	Packing - Throttle
46-A192	1	Venturi - (Main i 1/8)
47-471	1	Nozzle
49-390	1	Jet - Economizer
49-420	1	Jet - Idle Fuel
49-432	1	Jet - Minimum Fuel Restriction
49-526	1	Jet - Pump Discharge Jet Assembly
55-230	1	Choke Shaft Cup
55-255	1	Retainer - Throttle Shaft Packing
56-152	1	Bowl - Cover
62-167	1	Pin - (Throttle Stop)
68-188	1	Fuel Fitting
78-299	1	Washer - Choke Packing Retainer
78-A47	1	Washer - Choke Lever Retainer (Tru Arc)
80-252	1	Plug - Nozzle
80-249	1	Plug - Throttle Shaft Hole
80-250	1	Plug - Fuel Strainer Retainer
82-16	1	Cotter - Choke Swivel
95-527	1	Screen Assembly

TEMPORARY SERVICE PARTS LIST - INSERT IN THE PROPER SECTION OF YOUR MANUAL

USX-20

PART NO.	QUAN.	PART NAME
158-540	1	Housing - Pump Assembly
179-46	2	Expansion Plug - Economizer Drill-1)(Bowl Vent-1)
206-72	2	Bearing - Needle
233-601	1	Matched Float Valve Seat Assembly
237-516	1	Diaphragm - Pump Assembly
286-1329		Repair Kit

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TEMPORARY SERVICE PARTS LIST - INSERT IN THE PROPER SECTION OF YOUR MANUAL

USX-21

PART NO.	QUAN.	PART NAME
10-4354	1	Carbureter Body Assembly
12-1015	1	Throttle Lever Assembly
13-1286	1	Throttle Shaft Assembly
14-244	1	Throttle Fly - 1 11/16 Diameter
15-42	1	Screw (#8-32 x 3/4) Fillister Head (Throttle Stop)
15-108	1	Screw (#8-32 x 5/16) Slotted Hex Head (Choke Swivel)
15-483	2	Screw (#6-32 x 1/4) SEMS Pan Head (Choke Fly)
15-A93	2	Screw (#8-32 x 3/8) SEMS Pan Head (Choke Bracket)
15-A211	2	Screw (#8-32 x 1/4) SEMS Pan Head (Throttle Fly)
15-A213	10	Screw (#8-32 x 1/2) SEMS Fillister Head (Bowl Cover-7)(Pump Cover-3)
15-A295	1	Screw (#8-32 x 1/2) SEMS Slotted Hex Head (Choke Clip)
15-A390	1	Screw (#4-40 x 1/4) Drill Plug (Bowl Drain)
16-4	1	Gasket - Nozzle Plug
16-364	1	Gasket - Strainer
16-A316	1	Gasket - Bowl Cover
16-451	2	Gasket - (Nozzle-1)(Float Valve Seat-1)
16-704	1	Gasket Assortment
24-262	1	Spring - Throttle Stop
24-A223	1	Spring - Pump Diaphragm
24-A437	1	Spring - Choke Return
25-664	1	Choke Lever Assembly
26-862	1	Choke Shaft Assembly
26-872	1	Choke Shaft Assembly - Complete
27-241	1	Fly - Choke
28-110	1	Swivel - Choke
29-81	1	Clip - Choke Bracket
29-104	1	Bracket - Choke
29-569	1	Bracket Assembly
30-747	1	Float & Lever Assembly
32-16	1	Float Shaft
36-396	1	Seat - Power Needle
43-228	1	Main Adjusting Needle
43-720	1	Main Adjusting Needle Assembly
43-734	1	Idle Adjusting Screw (Nyl-Lok)
44-63	1	Packing - Choke
44-127	1	Packing - O-Ring (1/16 x 3/16 I.D. x 5/16 O.D.)
44-142	1	Packing - Throttle
46-A191	1	Venturi - (Main 1 1/16)
47-A44	1	Nozzle
49-419	1	Jet - Minimum Fuel Restriction
49-420	1	Jet - Idle Fuel
49-526	1	Jet - Pump Discharge Jet Assembly
55-230	1	Choke Shaft Cup
55-255	1	Retainer - Throttle Shaft Packing
56-153	1	Bowl Cover
62-167	1	Pin - Throttle Stop
68-188	1	Fitting - 5/16 Tube
78-299	1	Washers - Choke Packing Retainer
78-A47	1	Washer - Choke Lever Retainer (Tru Arc)
80-252	1	Plug - Nozzle
80-249	1	Plug - Throttle Shaft Hole
80-250	1	Plug - Fuel Strainer Retainer
82-16	1	Cotter - Choke Swivel
95-527	1	Screen Assembly

TEMPORARY SERVICE PARTS LIST - INSERT IN THE PROPER SECTION OF YOUR MANUAL

USX-21

PART NO.	QUAN.	PART NAME
158-579	1	Housing - Pump Assembly
179-46	1	Expansion Plug (Bowl Vent)
206-72	2	Bearing - Needle
233-601	1	Matched Float Valve Seat Assembly
237-516	1	Diaphragm - Pump Assembly
286-1330		Repair Kit

MARVEL-SCHEBLER PRODUCTS DIVISION
BORG-WARNER CORPORATION

MAIN OFFICE AND FACTORY
DECATUR, ILLINOIS, U. S. A.

January 11, 1960

SERVICE BULLETIN

#1-60

TO: All Master Manual Holders

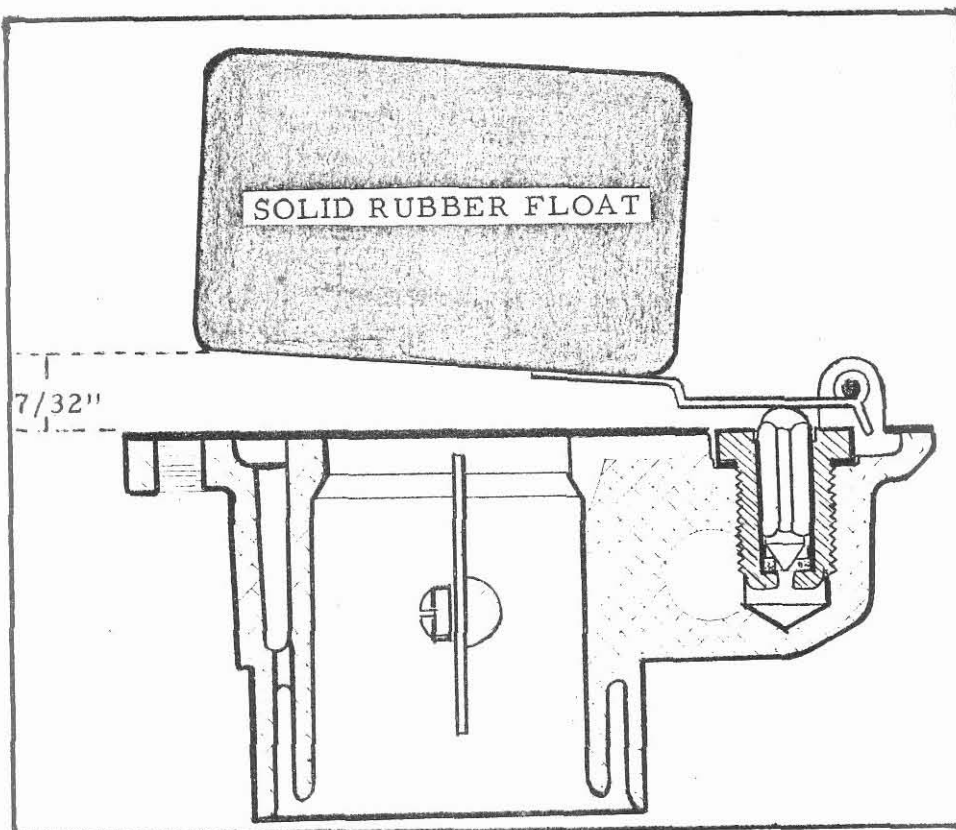
SUBJECT: FLOAT SETTING CHANGE - Carbureters Affected are Models
VD-51A, VD-57 and VD-63

The subject carbureters are equipped with the new synthetic rubber float, and a change in the float setting is required.

FLOAT SETTING

Model VD carbureters with Metal Float - 5/16"

Model VD carbureters with Rubber Float - 7/32"



MARVEL-SCHEBLER PRODUCTS DIVISION

R. T. Massey
R. T. Massey

Service Sales Manager

